Wire Harness Kit
for 25A Motor Controller, AX100100

USER MANUAL

P/N: AX070100
This product is available for laboratory bench testing purposes only. Axiomatic does not intend to sell this kit, or the individual parts therein, for production purposes. Axiomatic does not guarantee the wire harness performance in a field environment.

The Wire Harness Kit, AX070100 is comprised of three separate part numbers.

**AX070101, RS-232 Cable**
The RS-232 cable is provided to allow the user to communicate with the controller via the serial port of a PC. The RS-232 connector available for prototype debugging purposes, and may or may be included in a production intent controller.

**AX070102, CAN and I/O Cable**
The wiring scheme on the 12-pin connector is as shown in the table below. Each wire is individually labeled.

<table>
<thead>
<tr>
<th>Pin#</th>
<th>Colour</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Blue</td>
<td>CAN_L</td>
</tr>
<tr>
<td>2</td>
<td>Orange</td>
<td>CAN_H</td>
</tr>
<tr>
<td>3</td>
<td>Empty</td>
<td>(CAN Shield)</td>
</tr>
<tr>
<td>4</td>
<td>Yellow</td>
<td>AIN2</td>
</tr>
<tr>
<td>5</td>
<td>Black</td>
<td>GND2</td>
</tr>
<tr>
<td>8</td>
<td>Black</td>
<td>GND1</td>
</tr>
<tr>
<td>9</td>
<td>White</td>
<td>AIN1</td>
</tr>
<tr>
<td>10</td>
<td>Red</td>
<td>+5Vref</td>
</tr>
<tr>
<td>6</td>
<td>Purple</td>
<td>SOL2</td>
</tr>
<tr>
<td>7</td>
<td>Gray</td>
<td>SOL1</td>
</tr>
<tr>
<td>11</td>
<td>Black</td>
<td>VGND</td>
</tr>
<tr>
<td>12</td>
<td>Green</td>
<td>VOUT</td>
</tr>
</tbody>
</table>

**AX070103, Power and Motor Cable**
The wiring scheme on the 4-pin connector is shown in the table below.

<table>
<thead>
<tr>
<th>Pin#</th>
<th>Colour</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Red</td>
<td>Batt+</td>
</tr>
<tr>
<td>2</td>
<td>Black</td>
<td>Batt-</td>
</tr>
<tr>
<td>3</td>
<td>White/Black</td>
<td>Fwd-/Rev+</td>
</tr>
<tr>
<td>4</td>
<td>White Red</td>
<td>Fwd+/Rev-</td>
</tr>
</tbody>
</table>
OUR MISSION

Axiomatic is a provider of electronic machine controls, components, and systems to the off-highway, military, power generation, material handling and industrial OEM markets.

We provide efficient, innovative solutions that focus on adding value for our customers.

We emphasize service and partnership with our customers, suppliers, and employees to build long term relationships and mutual trust.

QUALITY DESIGN AND MANUFACTURING

Axiomatic is an ISO9000:2001 registered facility.

SERVICE

All products to be returned to Axiomatic require a Return Materials Authorization Number (RMA#).

Please provide the following information when requesting an RMA number:

• Serial number, part number
• Axiomatic invoice number and date
• Hours of operation, description of problem
• Wiring set up diagram, application
• Other comments as needed

When preparing the return shipping paperwork, please note the following. The commercial invoice for customs (and packing slip) should state the harmonized international HS (tariff code), valuation and return goods terminology, as shown in italics below. The value of the units on the commercial invoice should be identical to their purchase price.

Goods Made In Canada (or Finland)
Returned Goods for Warranty Evaluation, HS: 9813.00
Valuation Identical Goods
Axiomatic RMA#

WARRANTY, APPLICATION APPROVALS/LIMITATIONS

Axiomatic Technologies Corporation reserves the right to make corrections, modifications, enhancements, improvements, and other changes to its products and services at any time and to discontinue any product or service without notice. Customers should obtain the latest relevant information before placing orders and should verify that such information is current and complete. Users should satisfy themselves that the product is suitable for use in the intended application. All our products carry a limited warranty against defects in material and workmanship. Please refer to our Warranty, Application Approvals/Limitations and Return Materials Process as described on www.axiomatic.com/service.html.

CONTACTS

Axiomatic Technologies Corporation
5915 Wallace Street
Mississauga, ON
CANADA L4Z 1Z8
TEL: +1 905 602 9270
FAX: +1 905 602 9279
www.axiomatic.com

Axiomatic Technologies Oy
Höytämöntie 6
33880 Lempääla
FINLAND
TEL: +358 3 3595 600
FAX: +358 3 3595 660
www.axiomatic.fi