2 Universal Inputs, Dual Universal Valve Controller

P/N: AX023301

Features

- 2 universal signal inputs configurable as:
  - Voltage
  - Current
  - Resistive
  - PWM Duty Cycle
  - Frequency/RPM
  - Encoder
  - or Digital
- 2 proportional/digital outputs (up to 3A) and configurable as High-side or Low-side sourcing or Half-bridge
- Outputs are software configurable as:
  - Proportional Current
  - Proportional Voltage
  - Proportional PWM (selectable frequency from 1Hz to 25kHz)
  - Hotshot Digital
  - or On/Off Digital
- 1 +5V Reference, 100 mA
- LED Indicators of Power, Input and Output Status
- Fully protected outputs
- 12V or 24Vdc nominal
- Operational from -40 to 85ºC temperature
- Software filtering for input types
- Multiple logic function blocks provided to allow for a wide variety of applications
- Configurable software output shutdowns provided on Power Supply faults
- Flexible customization for application-specific control logic
- 1 CANopen® port
- 250kbps, 500kbps and 1Mbps SAE J1939 models available
- Rugged IP67 packaging and connectors
- CE marking

Applications

The controller is designed to meet the rugged demands of mobile equipment, marine and heavy duty industrial machine applications. These applications include, but are not limited to:

- Proportional Fan Drive Control, PID Closed Loop Valve Control, Hydraulic Valve Control
- Signal Conversion

Ordering Part Numbers:
Actuator Controller, CANopen® P/N: AX023301
EDS File

Accessories:
PL-DTM06-12SA Mating Plug Kit
Description:
The Dual Input, Dual Output Valve Controller (2i2o) is designed for extremely versatile control of up to two proportional outputs to directly drive coils or other loads. Its flexible circuit design gives the user a wide range of configurable input or output types. The sophisticated control algorithms allow the user to program the controller for a wide range of applications without the need for custom software. The controller has two fully configurable universal inputs that can be setup to read: voltage, current, resistive, frequency, or digital input signals. There are also two universal outputs that can be setup to drive: proportional current (up to 3A each); hotshot digital current; proportional voltage (up to supply); proportional PWM; or straight on/off digital loads. They are also configurable as high-side, low-side or half-bridge outputs. All I/O ports on the unit are independent from one another. The 2i2o is a highly programmable controller, allowing the user to configure it for their application. Its sophisticated control algorithms allow for open or closed loop drive of the proportional outputs. It can be operated as either a self-contained control system, driving the outputs directly from the on-board inputs, and/or it can be integrated into a CANopen® network of controllers. All I/O and logical function blocks on the unit are inherently independent from one another, but can be programmed to interact in a large number of ways. The Block Diagram shows the hardware features. The 2i2o has several built-in protection features that can shut off the outputs in adverse conditions. They include hardware shutoffs to protect the circuits from being damaged as well as software shutdown features that can be enabled in safety critical systems. LED indicators provide power and input/output status information for the user. All setpoints are user configurable.

Block Diagram
Technical Specifications:

Inputs

<table>
<thead>
<tr>
<th>Power Supply Input - Nominal</th>
<th>12 or 24VDC nominal (8…36 VDC power supply range)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Protection</td>
<td>Reverse polarity protection is provided. Surge protection up to 40V is provided. Overvoltage shutdown of the output load is provided. Undervoltage protection (hardware and software shutdown at 6V) is provided.</td>
</tr>
<tr>
<td>CAN</td>
<td>SAE J1939 Commands 500 kbps and 1 Mbps baud rate models are available. See Ordering part numbers.</td>
</tr>
<tr>
<td>Voltage Reference</td>
<td>One provided 5V +/- 0.2% error Can source up to 100mA without derating</td>
</tr>
<tr>
<td>Analog GND Reference</td>
<td>One provided</td>
</tr>
</tbody>
</table>

Universal Signal Inputs

2 fully independent universal inputs are provided. All inputs are user selectable as Voltage, Current, Resistive, Frequency, RPM, PWM, or Digital input types. Inputs are sampled multiple times per millisecond. All input channels can handle negative voltage inputs down to -2VDC due to voltage spikes or noise. Response time to change at the input TBA mSec +/- 1 mSec (without software filtering) unless otherwise noted.

Table 1.0 – Input – User Selectable Options

<table>
<thead>
<tr>
<th>Analog Input Functions</th>
<th>Voltage Input, Current Input or Resistive Input</th>
</tr>
</thead>
<tbody>
<tr>
<td>Voltage Input</td>
<td>Voltage Input (Impedance 1 MΩ)</td>
</tr>
<tr>
<td></td>
<td>0-5V (Impedance 204 kΩ)</td>
</tr>
<tr>
<td></td>
<td>0-10V (Impedance 135 kΩ)</td>
</tr>
<tr>
<td></td>
<td>1mV resolution, accuracy +/- 1% error</td>
</tr>
<tr>
<td>Current Input</td>
<td>Current Input (Current Sense Resistor 124 Ω)</td>
</tr>
<tr>
<td></td>
<td>0-20 mA</td>
</tr>
<tr>
<td></td>
<td>4-20 mA</td>
</tr>
<tr>
<td></td>
<td>1uA resolution, accuracy +/- 1% error</td>
</tr>
<tr>
<td>Resistive Input</td>
<td>Self-calibrating for range of 20 Ω to 250 kΩ</td>
</tr>
<tr>
<td></td>
<td>10 resolution, accuracy +/- 1% error</td>
</tr>
<tr>
<td></td>
<td>Slower response time is due to the auto-calibration feature. It could take up to ~2 Sec. for the input reading to stabilize after a large change (i.e. 50Ω to 200kΩ) at the input, or to detect an open circuit. It is recommended to use software filtering type Moving Average with Filter Constant 100 for this input type.</td>
</tr>
</tbody>
</table>

Digital Input Functions

Discrete Input, PWM Input, Frequency Input, RPM Input 15-bit timer (PWM, Frequency, RPM)

Digital Input Level

Up to +Vs upply

PWM Input

0 to 100% Low Frequency (<1kHz) or High Frequency (>100 Hz) 0.01% resolution, accuracy +/- 1% error 1MΩ Impedance, or 100Ω Pullup/Pulldown Response time is dependent on input frequency.

Frequency/RPM Input

0.5 to 50Hz Range: 0.01Hz resolution 10Hz to 1kHz Range: 0.1Hz resolution 100 Hz to 20kHz Range: 1Hz resolution Resolution: 0.01% Accuracy: +/- 1% error 1 MΩ Impedance, or configurable 10 kΩ Pullup/Pulldown Input debouncing selectable Response time is dependent on input frequency.

Digital Input

Normal, Inverse or Latched (pushbutton) Configurable 10kΩ pullup or 10kΩ pulldown resistor (to GND) resistor which can also be disabled (floating input) Rising/Falling edge threshold 2.0V +/- 0.1V Amplitude: Up to +Vs upply Input debouncing time selectable
**Outputs**

<table>
<thead>
<tr>
<th>Universal Outputs</th>
<th>Two independent software controlled outputs selectable as: Proportional Current; Hotshot Digital; PWM Duty Cycle; Proportional Voltage; or On/Off Digital types</th>
</tr>
</thead>
</table>
| Universal Outputs up to 3A and user selectable modes as: | High-side Sourcing  
Low-side Sinking  
Half-bridge Sourcing  
Current sensing  
Grounded load for High-side and Half-bridge modes.  
The load is connected to +Vsupply in low-side mode. |
| All output types have configurable minimum and maximum output levels within the range for the type selected. | Current Outputs: 1mA resolution, accuracy +/- 1% error  
Software controlled PID current  
Range 0 to 3000 mA  
Fully configurable dither superimposed on top of output current  
Configurable from 50 to 400Hz amplitude  
High frequency output drive at 25kHz  
Voltage Outputs: 0.1V resolution, accuracy +/- 5% error  
Average voltage output based on unit power supply  
High frequency drive at 25kHz  
Additional external filtering is required to create a DC voltage  
PWM Outputs: 0.1% resolution, accuracy +/- 0.1% error  
Range 0 to 100%  
Output Frequency: 1 Hz to 25 kHz  
Configurable frequency ONLY if no current output types are used, otherwise default 25kHz is used  
Digital On/Off:  
Sourcing from power supply, sinking from output to ground or OFF.  
Load at supply voltage must not draw more than 4A. |

**Protection**

| Protection | Fully overcurrent protected against short circuit to ground or +Vps  
Grounded short circuit protection will engage at 4.5A +/- 0.5A.  
Unit will fail safe in the case of a short-circuit condition, and is self-recovering when the short is removed. |

**Power GND Reference**

| Power GND Reference | One Provided |

**General Specifications**

| Quiescent Current | 80 mA @ 12Vdc; 50 mA @ 24Vdc typical |
| Microprocessor | STM32F205VG |
| EMC Compliance | CE marking |
| Vibration | Random Vibration: 7.7 Grms peak  
Sinusoidal Component: 10 g peak  
Based on MIL-STD-202G, Methods 204G and 214A |
| Diagnostics | Each input and output channel can be configured to send diagnostic messages to the J1939 CAN network if the I/O goes out of range. Diagnostic data is stored in a non-volatile log. Refer to the User Manual for details. |
| Additional Fault Feedback | There are several types of faults that the controller will detect and provide a response: unit power supply undervoltage and overvoltage, microprocessor over temperature and lost communication. They can be sent to the J1939 CAN bus. |
| Control Logic | User configurable functionality  
Refer to the User Manual for details. |
| Communications | Compliant to CANopen® Standards  
1 CAN port (CANopen®) |
| LED Indicators | 5 LEDs for Power, Input Levels and Output Levels |
| User Interface | EDS File  
Configurable via standard CANopen tools (not supplied) |
| Reflashing Software over CAN | Reflash software over the CAN bus using the Electronic Assistant. |
**Enclosure**

High Temperature Nylon housing

Clear TE Deutsch PCB Enclosure (EEC-325X4B-E016)

4.64 x 5.232 x 1.374 inches  
117.86 x 132.90 x 34.90 mm  
(W x L x H excluding mating plugs)

Refer to the dimensional drawing.

**Protection**

IP67 rating for the product assembly

**Weight**

0.50 lb. (0.23 kg)

**Temperature Rating**

-40°C to +85°C (-40°F to 185°F)

**Electrical Connections**

12 pin TE Deutsch connector P/N: DTM13-12PA-R008  
20 AWG wire is recommended for use with contacts 0462-201-20141.

<table>
<thead>
<tr>
<th>CAN and I/O Connector</th>
<th>Pin #</th>
<th>Description (Notes)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>BATT</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>CAN L</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>CAN H</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>P_GND (Out 1 and Out 2)</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>Analog_GND (Input 1 and Input 2)</td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>Input 1+</td>
<td></td>
</tr>
<tr>
<td>7</td>
<td>Input 2+</td>
<td></td>
</tr>
<tr>
<td>8</td>
<td>+5V Ref</td>
<td></td>
</tr>
<tr>
<td>9</td>
<td>Output 2+</td>
<td></td>
</tr>
<tr>
<td>10</td>
<td>Output 1+</td>
<td></td>
</tr>
<tr>
<td>11</td>
<td>CAN_Shield</td>
<td></td>
</tr>
<tr>
<td>12</td>
<td>BATT +</td>
<td></td>
</tr>
</tbody>
</table>

**Mating Plug Kit**

Axiomatic P/N: PL-DTM06-12SA. It is comprised of the following Deutsch IPD parts: plug (DTM06-12SA); wedgelock (WM12S); and 12 contacts (0462-201-20141) as well as 6 sealing plugs (0413-204-2005).
Installation

Mounting holes sized for ¼ inch or M6 bolts. The bolt length will be determined by the end-user’s mounting plate thickness. The mounting flange of the controller is 0.63 inches (16 mm) thick. All field wiring should be suitable for the operating temperature range, rated voltage and current. Wiring to the product must be in accordance with all applicable local codes. Install the unit with appropriate space available for servicing and for adequate wire harness access (6 inches or 15 cm) and strain relief (12 inches or 30 cm).

Network Termination

It is necessary to terminate the network with external termination resistors. The resistors are 120 Ohm, 0.25W minimum, metal film or similar type. They should be placed between CAN_H and CAN_L terminals at both ends of the network.

Note: CANopen® is a registered community trademark of CAN in Automation e.V.

Specifications are indicative and subject to change. Actual performance will vary depending on the application and operating conditions. Users should satisfy themselves that the product is suitable for use in the intended application. All our products carry a limited warranty against defects in material and workmanship. Please refer to our Warranty, Application Approvals/Limitations and Return Materials Process as described on www.axiomatic.com/service.html.

Form: TDAX023301-02/11/20