

USER MANUAL

Single Channel CAN Valve Controller Universal Input, 2A Output

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VERSION HISTORY

User Manual Version	Firmware version	Electronic Assistant® (EA) version	Date	Author	Modifications
1.00	1.xx	3.0.13.x or higher	Feb. 19, 2008	Olek Bogush	Initial release.
1.00a	1.xx	3.0.13.x or higher	Feb. 20, 2008	Olek Bogush	European address in Finland was corrected. First paragraph of the Introduction was updated.
2.00	2.xx	3.0.18.1 or higher	July 22, 2008	Olek Bogush	In Universal Input functional block default values for Rmax and Rmin were changed from 300 and 0.01 kOhm to 250 and 0.025 kOhm, p. 8. In PWM Output functional block PID integer parameters Kp, Ki, Kd were replaced by a new set of floating point PID loop parameters, p. 11. Internal control constant was reduced from 2.2 to 2.1 in the equation limiting I _{max} and DithAmp, p. 12. Default values for RampUp and RampDown were increased from 0 to 10ms, p. 11.
3.00	3.xx	3.0.20.3 or higher	Oct. 15, 2008	Olek Bogush	It is a major change of the firmware. It was rewritten to match the functionality of the AX021800 controller (4in-2out). Here are the changes in brief. Added signal inversion to logical inputs in functional blocks. Control function was renamed to Conversion function. In PWM Output functional block, added Reverse Action setpoint and Disable logical input. PID parameters were also changed. In CAN functional blocks, a 4-byte continuous signal type was added. Transmission rate setpoint was changed to allow setting of any transmission time. The controller now sees its own CAN messages. Some setpoints changed their default values. The Firmware Flashing section was removed from the manual.
3.00a	3.xx	3.0.20.3 or higher	Oct. 23, 2008	Olek Bogush	In the PWM Output functional block, I _{max} and I _{min} ranges were corrected to [0;2] A. Electronic Assistant™ was changed to Electronic Assistant®
3.00b	3.xx	3.0.20.3 or higher	Jan. 15, 2009	Olek Bogush	<ul style="list-style-type: none"> Introduction was rewritten to better describe the controller. In Control Architecture, a phrase that logical functional blocks can be changed on the customer's request was added.

					<ul style="list-style-type: none"> In Universal Input, notes for signal range setpoints were added.
3.00c	3.xx	3.0.23.0 or higher	Jan. 27, 2009	Olek Bogush	<ul style="list-style-type: none"> In Universal Input, default value of the Pull-Up/Pull-Down Resistor setpoint was changed to Disabled.
3.00d	3.xx	3.0.23.0 or higher	Mar. 12, 2009	Olek Bogush	<ul style="list-style-type: none"> In the Introduction and the Controller Architecture some paragraphs were clarified. Added inversion function. In the Conversion Function functional blocks the algorithm description was corrected. In the Universal Input functional block error codes for the PWM/Frequency modes were added.
3.00e	3.xx	3.0.23.0 or higher	April 9, 2009	A. Wilkins	<ul style="list-style-type: none"> Added pinout and dimensions.
3.00f	3.xx	3.0.23.0 or higher	June 24, 2009	Olek Bogush	<ul style="list-style-type: none"> Added clarification of the message destination address in the CAN Output Message functional block
4	4.xx	3.0.27.1 or higher	Aug 7, 2009	Olek Bogush	<ul style="list-style-type: none"> Changed a default value from 0 to 1 for CAN signal resolution setpoints in CAN Output Message and CAN Input Signal functional blocks. In CAN Input Signal functional block Autoreset Time description has been changed.
4a	4.xx	3.0.27.1 or higher	Aug 18, 2009	Olek Bogush	<ul style="list-style-type: none"> Dither Amplitude setpoint in the PWM Output functional block has been clarified.
4b	4.xx	3.0.27.1 or higher	Dec 15, 2009	Olek Bogush	<ul style="list-style-type: none"> In the "Controller Architecture" section changed name of the Fig.1. Added "Disable Input" to the PWM Output functional block in the Fig. 1. Added block-diagram symbols for all functional blocks. Added detailed description of the data source states other than "Valid Data". Added rules for conversion of the logical signals and CAN signal codes into each other. Added Default Setpoint Settings subsection.
4c	4.xx	3.0.27.1 or higher	May 21, 2010	Olek Bogush	<ul style="list-style-type: none"> Added description of the input modes for the Universal Input functional block. Frequency and PWM input mode at extreme frequencies was corrected and clarified. Clarified description on the Fig. 1. Footnotes were changed. Now they contain a document name and a version number.

4d	4.xx	3.0.27.1 or higher	June 15, 2010	Olek Bogush	<ul style="list-style-type: none"> • Corrected Inverted Signal Value in a table describing signal inversion. • Changed some functional block drawings. • The inversion function formula $Inv(\dots)$ was removed from the logical input of the Conversion Function functional block for simplicity. It was mentioned instead that the input can be inverted. • J1939 standard document revisions were updated in the Network Support section. • Added hyperlinks to functional block names. • Figure 1 was updated. • Clarified the Disable Input in the PWM Output functional block.
4d	4.xx	3.0.27.1 or higher	June 16, 2010	A. Wilkins	<ul style="list-style-type: none"> • Added technical specifications to Appendix A
4e	4.xx	3.0.27.1 or higher	Oct. 14, 2010	Olek Bogush	<ul style="list-style-type: none"> • Explained discrete logical inputs in the Controller Architecture section.

ACRONYMS

CAN	Controller Area Network
CANopen®	CAN-based higher layer protocol supported by CAN in Automation (CiA) <small>Note: CANopen® is a registered community trade mark of CAN in Automation e.V.</small>
DM	Diagnostic message. Defined in J1939/73 standard
EA	Electronic Assistant®. PC application software from Axiomatic, primarily designed to view and program Axiomatic control setpoints through CAN bus using J1939 Memory Access Protocol
ECU	Electronic control unit
EMI	Electromagnetic Interference
LSB	Less Significant Byte
PC	Personal Computer
PGN	Parameter Group Number. Defined in J1939/73 standard
PID	Proportional–integral–derivative (regulator)
PWM	Pulse-width modulation
RS232	PC serial port interface
SAE J1939	CAN-based higher level protocol designed and supported by Society of Automobile Engineers (SAE)
USB	Universal Serial Bus
UTP	Un-shielded twisted pair

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1 INTRODUCTION

The following user manual describes architecture, functionality, and application programming of the Single Channel CAN Controller with one universal input and one 2A PWM output.

The controller is designed to independently control one proportional or on/off solenoid valve using PWM control from a variety of input sources. It accepts: voltage, current, resistance, frequency, PWM, and discrete levels from its universal input. Signals transmitted on the CAN bus can also be used as input sources.

A programmable internal architecture provides users with an ultimate flexibility, allowing them to build their own custom controls from a set of predefined standard internal functional blocks using PC-based Axiomatic EA software. All application programming is performed through CAN interface, without disconnecting the controller from the user's system.

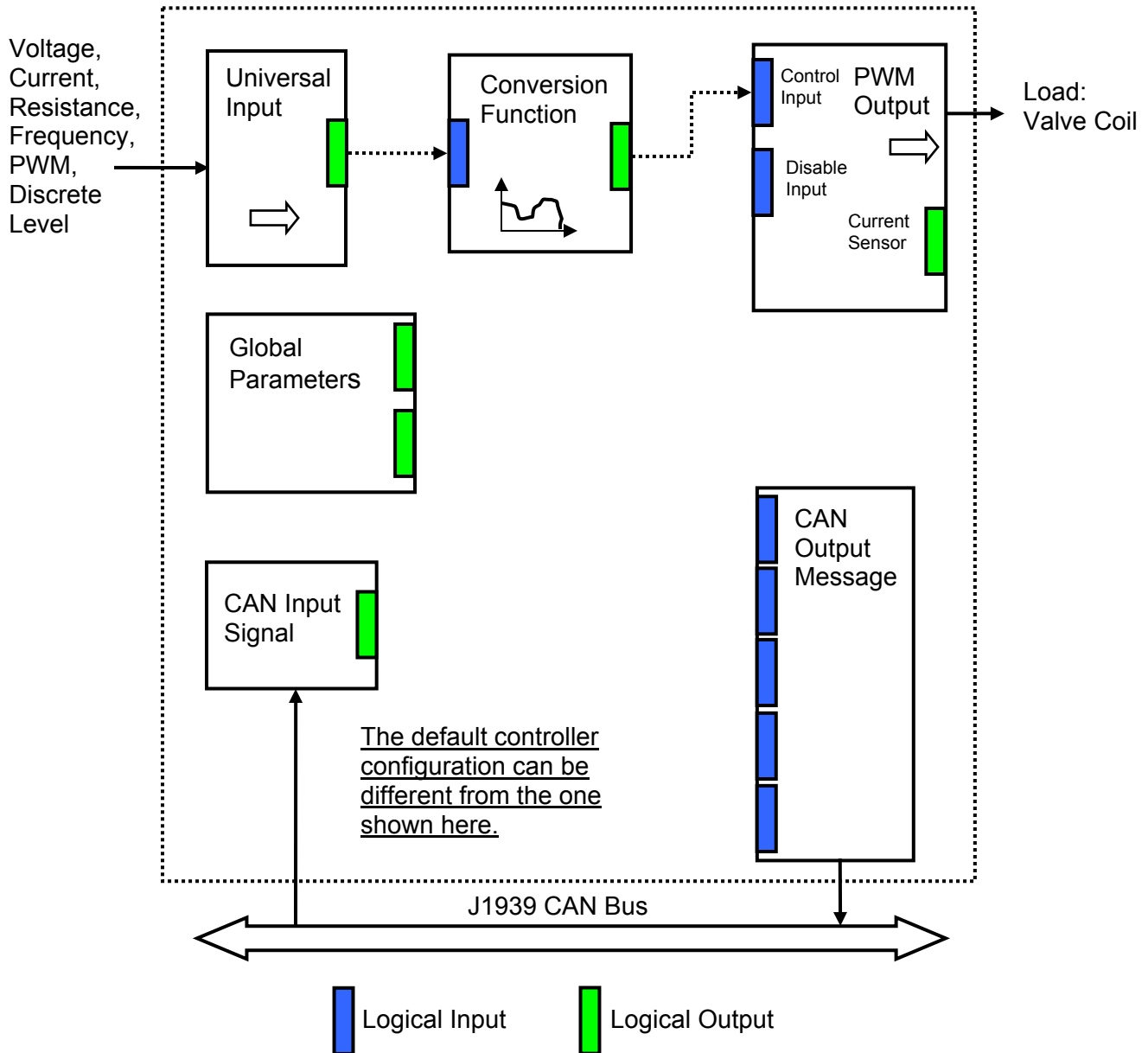
Besides reading signals transmitted on the CAN bus, the controller can also transmit CAN messages carrying signals internally generated by the controller. They include: values acquired from the universal input, output current, etc.

Due to high versatility of the controller, it can be used, with some minor restrictions, to control non-inductive loads, for example: automotive lamps. It can also act as a physical signal to CAN converter, converting: voltage, current, etc. from the universal input to CAN messages.

The controller supports SAE J1939 CAN interface. It is assumed, that the user is familiar with the J1939 group of standards; the terminology from these standards is widely used in this manual. Support for CANopen and other high-level CAN protocols can be available on request.

2 CONTROLLER ARCHITECTURE

The controller consists of a set of internal functional blocks, which can be individually programmed and arbitrarily connected together to achieve the required system functionality, Figure 1.



As an example, Universal Input is connected to the Conversion Function and the Conversion Function to the PWM Output, providing a path for the signal from input to output through the Conversion Function. CAN Input Signal and CAN Output Message functional blocks are not used in this example.

Figure 1. The Controller Internal Structure

Each functional block is absolutely independent and has its own set of programmable parameters, or setpoints. The setpoints can be viewed and changed through CAN using Axiomatic Electronic Assistant® (EA) software.

There are two types of the controller functional blocks. One type represents the controller hardware resources, for example: universal input or PWM output. The other type is purely logical – these functional blocks are included to program the user defined functionality of the controller. The number and functional diversity of these functional blocks are only limited by the system resources of the internal microcontroller.

The user can build virtually any type of a custom control by logically connecting inputs and outputs of the functional blocks. This approach gives the user an absolute freedom of customization and an ability to fully utilize the controller hardware resources in a user’s application.

Depending on the block functionality, a functional block can have: logical inputs, logical outputs or any combinations of them. The connection between logical inputs and outputs is defined by logical input setpoints. The following rules apply:

- A logical input can be connected to any logical output using a logical input setpoint.
- Two or more logical inputs can be connected to one logical output.
- Logical outputs do not have their own setpoints controlling their connectivity. They can only be chosen as signal sources by logical inputs.

To provide data flow between logical inputs and outputs, all logical outputs are normalized to [0;1] data range using the following equation:

$$Y_n = (Y - Y_{min}) / (Y_{max} - Y_{min}),$$

where: Y_n – normalized output value,
 Y – original output value,
 Y_{max} – maximum output value,
 Y_{min} – minimum output value.

The original output values are restored, if necessary, at the logical inputs using the following reverse linear transformation:

$$X = X_n \cdot (X_{max} - X_{min}) + X_{min},$$

where: X – original restored input value,
 X_n – normalized input value, $X_n=Y_n$,
 X_{max} – maximum input value, $X_{max}=Y_{max}$,
 X_{min} – minimum input value, $X_{min}=Y_{min}$.

All functional blocks have (X_{max}, X_{min}) and (Y_{max}, Y_{min}) setpoint pairs controlling the normalization process. They will be called “normalization parameters” further in the setpoint descriptions.

For discrete logical inputs and outputs the normalization parameters are not required, since the discrete signals can take only two values: {0,1}. When a regular logical output of a functional block is connected to a discrete logical input, it is assumed that the input values below 0.5 represent state 0 and above 0.5 – state 1:

Discrete Logical Input	Logical State
< 0.5	0
≥ 0.5	1

For additional flexibility, in a majority of functional blocks, logical input signals can be inverted using the following inversion function:

$$\text{Inv}(X_n, I), I \in \{\text{Yes}, \text{No}\},$$

$$\text{Inv}(X_n, I) = \{1 - X_n, \text{ if } I = \text{Yes}; X_n, \text{ if } I = \text{No}\}$$

In addition to signal values in the range of [0;1], the logical inputs and outputs also carry information on the state of the data source. This information can show that the source is not available or there is an error in data, or the data source is in a special state.

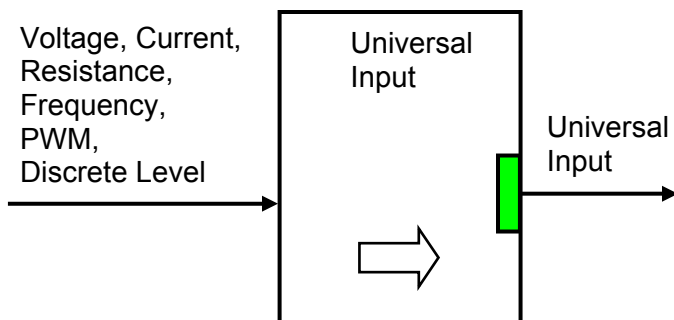
When the data source does not carry a valid data, the output signal value is always set to 0 and the inversion operation on the signal is suppressed. In this case, instead of the signal value, the logical signal carries a signal state code, associated with its signal state, see the table below:

Signal State	Signal Value, X_n	Signal State Code	Inverted Signal Value	
			$X_n' = \text{Inv}(X_n, \text{Yes})$	$X_n' = \text{Inv}(X_n, \text{No})$
Valid Data	[0;1]	0	$1 - X_n$	X_n
Special	0	0...4294967295 (0...0xFFFFFFFF) – Special State Code	0	0
Error	0	0...4294967295 (0...0xFFFFFFFF) – Error Code	0	0
Not Available	0	0	0	0

The states of the data source other than the “Valid Data” are primary used by CAN functional blocks to report that a CAN input signal is absent on the bus, is out of range, etc. Other functional blocks usually use only the “Error” state to show an error condition.

2.1 Universal Input

The [Universal Input](#) functional block controls data acquisition of the universal input hardware of the controller. It defines a type of the electrical input parameter, its range, filtering requirements, and sets up parameters for the input signal normalization. The [Universal Input](#) functional block has one logical output providing a normalized input signal to other functional blocks of the controller.



This functional block has the following set of setpoints:

Name	Default Value	Range	Units	Description
Input Parameter	Voltage	{Input Disabled, Voltage, Current, Resistance, Discrete Voltage Level, Frequency, PWM Duty Cycle}	–	Type of the universal input electrical parameter to be measured
Voltage Range ¹	0...5V	{0...10V, 0...5V, 0...2.5V, 0...1V}	–	Signal range for Voltage measurements
Current Range ¹	0...20mA	{0...20mA, 4...20mA}	–	Signal range for Current measurements
Frequency Range ^{1,2}	10Hz...1kHz	{10Hz...1kHz, 100Hz...10kHz}	–	Signal frequency range for Frequency and PWM Duty Cycle measurements
Pull-Up/Pull-Down Resistor	Disabled	{Disabled, 10kOhm Pull-Up, 10kOhm Pull-Down}	–	Connection of the pull-up/pull-down resistor for: Discrete Voltage Level, Frequency and PWM Duty Cycle measurements
Analog Input Filter	Both: 50Hz and 60Hz noise rejection	{Disabled, 50Hz noise rejection, 60Hz noise rejection, Both: 50Hz and 60Hz noise rejection}	–	Input filter for: Voltage, Current and Resistance measurements
Debounce Input Filter	1.78µs	{Disabled, 111ns, 1.78µs, 14.22µs}	–	Debounce input digital filter for Frequency and PWM Duty Cycle measurements
Digital Input Polarity	Active High	{Active High, Active Low}	–	Input polarity for Discrete Voltage Level and PWM Duty Cycle measurements
Vmax – Maximum Input Voltage	5.0	[0...10], but Vmax>Vmin	V	Normalization parameters for Voltage measurements
Vmin – Minimum Input Voltage	0.0	[0...10], but Vmin<Vmax	V	
Imax – Maximum Input Current	20.0	[0...20], but Imax>Imin	mA	Normalization parameters for Current measurements
Imin – Minimum Input Current	0.0	[0...20], but Imin<Imax	mA	
Rmax – Maximum Input Resistance	250.0	[0...250], but Rmax>Rmin	kOhm	Normalization parameters for Resistance measurements
Rmin – Minimum Input Resistance ³	0.0	[0...250], but Rmin<Rmax	kOhm	
Fmax – Maximum Input Frequency	1000.0	[0...10000], but Fmax>Fmin	Hz	Normalization parameters for Frequency measurements
Fmin – Minimum Input Frequency ⁴	0.0	[0...10000], but Fmin<Fmax	Hz	
Dmax – Maximum Duty Cycle	100.0	[0...100], but Dmax>Dmin	%	Normalization parameters for PWM Duty Cycle measurements
Dmin – Minimum Duty Cycle	0.0	[0...100], but Dmin<Dmax	%	

¹ Signal range should comply with normalization parameters. Setting, for example, voltage range to 0...1V and Vmin=5V, Vmax=10V will result in the logical output being equal to 0.0 independently of the input voltage.

² Normalization parameters for Frequency measurements do not apply to PWM duty cycle measurements and do not affect choosing the Frequency Range in this mode.

³ Resistance below 20 Ohm is measured as 0 Ohm.

⁴ Frequencies below 9.5Hz for 10Hz...1kHz range (95Hz for 100Hz...10kHz range) are measured as 0 Hz.

2.1.1 Voltage Input

To acquire a voltage signal, the user should set up: Input Parameter – to Voltage, Voltage Range – to the expected signal range, Vmin and Vmax – to the minimum and maximum voltage acquired by the functional block.

Usually, Vmin and Vmax are set to cover the entire signal range. For example, for Voltage Range equal to 0...5V: Vmin=0 [V] and Vmax=5 [V]. For some applications, however, they can be set inside the signal range. For example, if there is a +5V potentiometer input, setting Vmin=0.1[V] and Vmax=4.9 [V] will ensure that the minimum and maximum potentiometer positions will be clearly identified.

The voltage signal, as well as all other analog signals, is sampled every 1.1(1) ms. By default, it is filtered by the running average filter, which is set up using the Analog Input Filter setpoint. The parameters of the filter are provided below:

Analog Input Filter	Number of points	Averaging Period [ms]
Disabled	-	-
50Hz noise rejection	18	20
60Hz noise rejection	15	16.6(6)
Both: 50Hz and 60Hz noise rejection	90	100

2.1.2 Current Input

The current signal is acquired the same way as a voltage signal. The user should set up: Input Parameter – to Current, Current Range – to the expected current signal range, Imin and Imax – to the minimum and maximum current that will be output as a logical signal by the functional block.

The user should also define the filter parameter using the Analog Input Filter setpoint.

Please, remember that the unit acquires current by measuring a voltage drop on an internal reference resistor. The value of this resistor provided in the [Technical Specification](#) should be within an acceptable range for the current source.

2.1.3 Resistance Input

The [Universal Input](#) functional block can be set up to measure resistance by setting the Input Parameter setpoint to Resistance, and Rmin, Rmax normalization parameters to the required resistance range.

Analog input filter is also used for resistance measurements. It is recommended that the Analog Input Filter setpoint be set to the value rejecting both: 50Hz and 60Hz industrial noise.

A special algorithm is used to maintain monotonicity of the conversion function during switching between resistance ranges. The actual resistance range used for measuring resistance can be found in the following table:

Range	Resistance
0...150 Ohm	<100 Ohm
0...2 kOhm	100 Ohm ...1.1 kOhm
0...20 kOhm	1.1 kOhm ...11.1 kOhm
0...250 kOhm	>11.1 kOhm

2.1.4 Frequency and PWM Input

The user can set up the [Universal Input](#) to measure frequency or PWM input signal using the Input Parameter setpoint. The user should define the frequency range of the input signal by the Frequency Range setpoint and set up the Fmin, Fmax or Dmin, Dmax normalization parameters.

The polarity of the input signal is set up by the Digital Input Polarity setpoint. The user can also apply a pull-up or pull-down resistor by the Pull-Up/Pull-Down Resistor setpoint and change the debounce input filter settings using the Debounce Input Filter setpoint to filter out parasitic spikes that can be present in the noisy input signal.

Be aware, that the debounce filter settings can affect accuracy of the frequency and PWM signal acquisition at the high frequency. For example, for the 10 kHz PWM signal, setting the Debounce Input Filter to 14.22µs will result in the 14.22% additional error in the output data.

For the Frequency and PWM Duty Cycle input modes the [Universal Input](#) functional block will output an error code if the frequency of the input signal is beyond the selected frequency range. The signal value, in this case, will be 0.

Frequency Range	Input Frequency	Error Code
10Hz...1kHz	< 9.155 Hz	0
	≥ 1.2 kHz	1
100Hz...10kHz	< 91.55 Hz	0
	≥ 12 kHz	1

This error code can be acquired through the CAN bus when the logical output of the [Universal Input](#) is connected to the [CAN Output Message](#) functional block.

For the Duty Cycle measurements, a special algorithm will identify a loss of the PWM frequency carrier as 0% or 100% valid PWM signal depending on the Digital Input Polarity setpoint and the actual digital state of the input.

2.1.5 Discrete Voltage Level Input

The discrete voltage level input mode is the simplest mode of the [Universal Input](#) functional block. It is intended to input control signals mainly from switches and buttons.

To activate this mode the user should set the Input Parameter setpoint to the Discrete Voltage Level and define the polarity of the input signal by the Digital Input Polarity setpoint.

The user can also apply a pull-up or pull-down resistor by the Pull-Up/Pull-Down Resistor setpoint.

The debouncing time for the input signal in this mode is fixed and set to 100ms.

2.2 Conversion Function

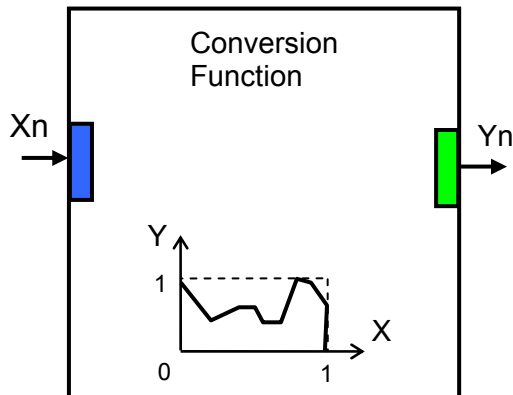
A [Conversion Function](#) functional block allows the user to perform a linearization of an input signal and to do a hotshot control, if necessary.

The function block has one logical input, one output and implements a function:

$$Y_n = F(X_n),$$

where:

X_n – normalized input signal (can be inverted by the inversion function),
 Y_n – normalized output signal.



The function $F(x)$ is defined using a piecewise linear approximation in up to 11 points. Each point is presented by three parameters:

$$P_i = (\text{State}_i, X_{n_i}, Y_{n_i}), i = 0 \dots 10,$$

where: P_i – i -th point of the function F ,

State_i – state of the i -th point. Can be: {Off, On},

X_{n_i} – normalized input value at the i -th point.

Y_{n_i} – normalized output value at the i -th point.

If the $\text{State}_i = \text{Off}$, the point is not active and is not used in the function approximation.

The function values between active points (with $\text{State}_i = \text{On}$) are defined the following way:

$$Y_n = A_j \cdot X_n + B_j, j = 0 \dots N, N \leq 10,$$

$$A_j = (Y_{n_j} - Y_{n_{(j+1)}}) / (X_{n_j} - X_{n_{(j+1)}}),$$

$$B_j = (Y_{n_{(j+1)}} \cdot X_{n_j} - Y_{n_j} \cdot X_{n_{(j+1)}}) / (X_{n_j} - X_{n_{(j+1)}}),$$

$$X_n \in [X_{n_j}; X_{n_{(j+1)}}[, \text{State}_j = \text{On}, \text{State}_{(j+1)} = \text{On}.$$

where: A_j, B_j – linear approximation coefficients between j and $(j+1)$ active points.

N – number of active points.

The [Conversion Function](#) functional block is also capable to implement a hotshot control. For this purpose the user can specify two values for the last, 10-th, function point. The first value is a normalized output value at the 10-th point and the second one is the value that will be assigned to the output if the input remains $X_n = 1.0$ for a hotshot time.

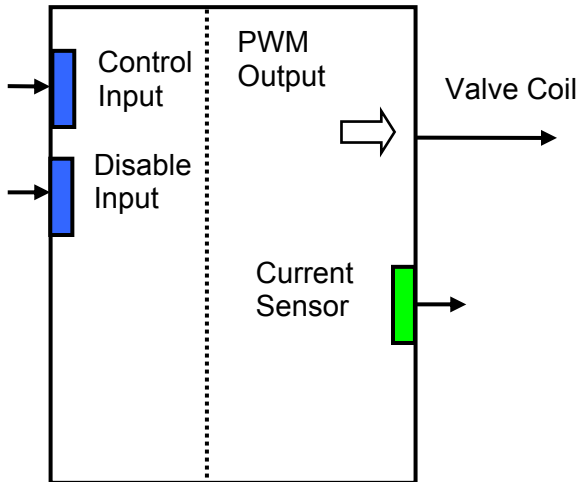
The [Conversion Function](#) functional block has the following set of setpoints:

Name	Default Value	Range	Units	Description
Input Source	Universal Input	Any logical output of any functional block or "Not Connected"	–	Defines a source of the input signal Xn
Input Inversion	No	{Yes, No}	–	Specifies, whether the input signal Xn is inverted
Point 0 State	On	–	–	State ₀ . Read only parameter
Point 0 X	0	–	–	Xn ₀ . Read only parameter
Point 0 Y	0	[0;1]	–	Yn ₀
Point 1 State	Off	{Off, On}	–	State ₁
Point 1 X	0.1	[Xn ₀ ; Xn ₂]	–	Xn ₁
Point 1 Y	0	[0;1]	–	Yn ₁
Point 2 State	Off	{Off, On}	–	State ₂
Point 2 X	0.2	[Xn ₁ ; Xn ₃]	–	Xn ₂
Point 2 Y	0	[0;1]	–	Yn ₂
Point 3 State	Off	{Off, On}	–	State ₃
Point 3 X	0.3	[Xn ₂ ; Xn ₄]	–	Xn ₃
Point 3 Y	0	[0;1]	–	Yn ₃
Point 4 State	Off	{Off, On}	–	State ₄
Point 4 X	0.4	[Xn ₃ ; Xn ₅]	–	Xn ₄
Point 4 Y	0	[0;1]	–	Yn ₄
Point 5 State	Off	{Off, On}	–	State ₅
Point 5 X	0.5	[Xn ₄ ; Xn ₆]	–	Xn ₅
Point 5 Y	0	[0;1]	–	Yn ₅
Point 6 State	Off	{Off, On}	–	State ₆
Point 6 X	0.6	[Xn ₅ ; Xn ₇]	–	Xn ₆
Point 6 Y	0	[0;1]	–	Yn ₆
Point 7 State	Off	{Off, On}	–	State ₇
Point 7 X	0.7	[Xn ₆ ; Xn ₈]	–	Xn ₇
Point 7 Y	0	[0;1]	–	Yn ₇
Point 8 State	Off	{Off, On}	–	State ₈
Point 8 X	0.8	[Xn ₇ ; Xn ₉]	–	Xn ₈
Point 8 Y	0	[0;1]	–	Yn ₈
Point 9 State	Off	{Off, On}	–	State ₉
Point 9 X	0.9	[Xn ₈ ; Xn ₁₀]	–	Xn ₉
Point 9 Y	0	[0;1]	–	Yn ₉
Point 10 State	On	–	–	State ₁₀ . Read only parameter
Point 10 X	1	–	–	Xn ₁₀ . Read only parameter
Point 10 Y	0	[0;1]	–	Yn ₁₀

Name	Default Value	Range	Units	Description
Hotshot Delay	0	0...10000	ms	Undefined if 0
Hotshot Y	0	[0;1]	–	Y_{n10} , if $X_n=1.0$ for $Time > Hotshot\ Delay$, and $Hotshot\ Delay \neq 0$

2.3 PWM Output

The [PWM Output](#) functional block presents the PWM hardware output stage of the controller. It has a control and a disable inputs to control the load and a logical output providing information from the current sensor connected to the load.



The user can select: the output mode, minimum and maximum output values, dither parameters, and ramps. Also, PID coefficients can be set to control the output current in the “Output Current” mode. For the current sensor, the user can define an averaging time to minimize effect of the output dither on the sensor readings.

The [PWM Output](#) logical block has the following set of setpoints:

Name	Default Value	Range	Units	Description
Output Mode	Output Current	{Output Disable, Discrete On/Off, Output Current, Output Voltage, Output PWM Duty Cycle}	–	Specifies a control mode of the controller PWM output stage
Reverse Action	No	{Yes, No}	–	Defines a reverse control (increasing the input signal will decrease the output value: from I_{max} to I_{min} , etc.)
Control Input Source	Universal Input with the same number as the PWM output	Any logical output of any functional block or “Not Connected”	–	Defines a source of the control input signal. This signal controls the PWM output

Name	Default Value	Range	Units	Description
Control Input Inversion	No	{Yes, No}	–	Specifies, whether the control input signal is inverted
Disable Input Source	Not Connected	Any logical output of any functional block or “Not Connected”	–	Defines a source of the disable input signal. This signal immediately brings the output to its original “Disabled” state ⁵ .
Disable Input Inversion	No	{Yes, No}	–	Specifies, whether the disable input signal is inverted
I _{max} – Max Output Current	1.0	[0; 2], but I _{max} >I _{min}	A	Normalization parameters for Output Current mode. I _{max} is limited, if DithAmp is high ¹ .
I _{min} – Min Output Current	0	[0;2], but I _{min} <I _{max}	A	
V _{max} – Max Output Voltage	24.0	[0; 60], but V _{max} >V _{min}	V	Normalization parameters for Output Voltage mode.
V _{min} – Min Output Voltage	0.0	[0; 60], but V _{min} <V _{max}	V	
D _{max} – Max PWM Duty Cycle	100.0	[0; 100], but D _{max} <D _{min}	%	Normalization parameters for Output PWM Duty Cycle mode.
D _{min} – Min PWM Duty Cycle	0.0	[0; 100], but D _{min} <D _{max}	%	
RampUp – Ramp Up Time	10.0	[0; 100000]	ms	Time, during which the output ramps from its minimum to maximum value.
RampDown – Ramp Down Time	10.0	[0; 100000]	ms	Time, during which the output ramps from its maximum to minimum value.
DithFreq – Dither Frequency	100.0	[20; 400]	Hz	Frequency of the superimposed dither ²
DithAmp – Dither Amplitude	5.0	[0; 40]	%	Point-to-point amplitude of the superimposed dither. Defined in % of the maximum output value ⁴ . Limited in the Output Current mode, if I _{max} is high ¹ .
Proportional Gain	0.8	[0; 1000]	–	Proportional PID parameter. Password Protected ³ .
Integral Time Constant	0.03	[0; 10]	s	Integral PID parameter. Password Protected ³ .
Derivative Time Constant	0.001	[0; 10]	s	Derivative PID parameter Password Protected ³ .
Current Sensor Averaging Time	100	[0; 1000]	ms	Current sensor output will be updated every specified averaging period of time with an average value calculated on the previous averaging time interval.
Current Sensor Max	2.0	–	A	Normalization parameters for the current sensor output. Read only.
Current Sensor Min	0	–	A	

¹Due to a limited dynamic range of the current control circuit, I_{max} and DithAmp values should satisfy the following equation:

$$I_{max} \cdot (1 + \text{DithAmp}/100) \leq 2.1,$$

where: 2.1 – internal control constant.

²A global parameter for all PWM outputs.

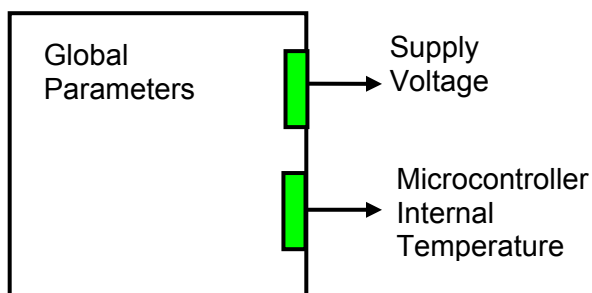
³To avoid accidental changing of the PID parameters, they are password protected. The password is: PIDSetupNow, case sensitive. PID control loop is only used in the Output Current mode.

⁴The maximum output value is defined by the Output Mode. It is equal to: I_{max} in the Output Current mode, V_{max} – in the Output Voltage mode and D_{max} – in the Output PWM Duty Cycle mode.

⁵This state corresponds to the zero output, if Reverse Action is not activated (default). If the Reverse Action is activated, the output will be set to the maximum value, which is the value of the output when the control signal is equal to zero in this mode.

2.4 Global Parameters

The [Global Parameters](#) logical function block has two logical outputs, which provide access to the controller supply voltage and the microcontroller embedded temperature sensor.

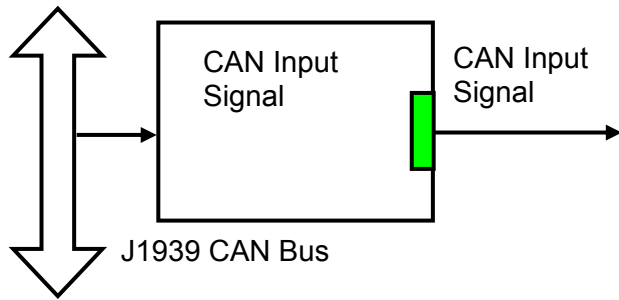


The logical block setpoints are presented in the following table:

Name	Default Value	Range	Units	Description
V _{smax} – Max Supply Voltage	70	–	V	Normalization parameter for the controller supply voltage. Read only parameter.
V _{smin} – Min Supply Voltage	0	–	V	Normalization parameter for the controller supply voltage. Read only parameter.
T _{max} – Max Microcontroller Temperature	150	–	°C	Normalization parameter for the microcontroller embedded temperature sensor. Read only parameter.
T _{min} – Min Microcontroller Temperature	-50	–	°C	Normalization parameter for the microcontroller embedded temperature sensor. Read only parameter.

2.5 CAN Input Signal

The [CAN Input Signal](#) functional block provides the controller with a logical interface to CAN application specific signals transmitted on the CAN bus. It can be programmed to read a single-frame CAN message with virtually any CAN signal data format and then output the signal data to its logical output for processing by other functional blocks of the controller.



The functional block has an ability to filter out signals transmitted only from a selected address. This way, it can be bound to a specific ECU on the CAN network. It can also automatically reset the input signal data in case the signal has been absent on the network for a specific period of time. CAN application specific signals transmitted by the controller itself are also processed by this functional block.

The setpoints of a [CAN Input Signal](#) functional block are presented in the following table:

Name	Default Value	Range	Units	Description
Signal Type	Undefined	{Undefined, 1-Bit Discrete, 2-Bit Discrete, 4-Bit Discrete, 1-Byte Continuous, 2-Byte Continuous, 4-Byte Continuous}	–	Type of the CAN input signal
PGN	65280	Any J1939 PGN value	–	PGN of the single frame CAN messages carrying the CAN input signal
PGN From Selected Address	No	{No, Yes}	–	Only CAN messages from the selected address will be accepted, if “Yes”
Selected Address	0	[0; 253]	–	Address of the ECU transmitting CAN messages carrying the CAN input signal
Data Position Byte	1	[1; 8]	–	Input signal data position byte within the CAN message data frame. LSB for continuous input signals
Data Position Bit	1	[1; 8]	–	Less significant input signal data position bit within the “Data Position Byte” for discrete input signals ¹
Resolution	1	Any value	Signal Units / Bit	CAN continuous signal resolution
Offset	0	Any value	Signal Units	CAN continuous signal offset
Signal Max Value	1	Any value, but: Signal Max Value > Signal Min Value	Signal Units	Normalization parameters for the CAN input signal. Valid only for continuous signals
Signal Min Value	0	Any value, but: Signal Min Value < Signal Max Value	Signal Units	

Name	Default Value	Range	Units	Description
Autoreset Time	500	[0; 10000]	ms	Time interval, after which the output signal will be automatically reset to “Not Available”, if a new CAN message, carrying the signal, has not arrived. If 0 – autoreset is disabled.

¹CAN discrete signals should be within the Data Position Byte borders, not split between the adjacent bytes.

According to the J1939/71 standard, CAN signals can carry not only signal values, but also special indicators, including: error indicator, “signal not available” indicator, etc. CAN signal types, supported by the controller, have the following CAN signal code mapping to the controller logical signals:

CAN Signal Type	CAN Signal Code	Logical Signal		
		State	Value	Signal State Code
1-Bit Discrete*	0...1	Valid Data	0...1 (=CANSignalCode)	0
2-Bit Discrete	0...1	Valid Data	0...1 (=CANSignalCode)	0
	2	Error	0	0
	3	Not Available	0	0
4-Bit Discrete*	0...1	Valid Data	0...1 (=CANSignalCode)	0
	2...13 (0x02...0x0D)	Special	0	0...11 =CANSignalCode-2
	14 (0x0E)	Error	0	0
	15 (0x0F)	Not Available	0	0
1-Byte Continuous	0...250 (0...0xFA)	Valid Data	[0;1] - normalized signal code	0
	251...253 (0xFB...0xFD)	Special	0	0...2 =CANSignalCode-251
	254 (0xFE)	Error	0	0
	255 (0xFF)	Not Available	0	0
2-Byte Continuous	0...64255 (0...0xFAFF)	Valid Data	[0;1] - normalized signal code	0
	64256...65023 (0xFB00...0xFDFF)	Special	0	0...267 =CANSignalCode-64256
	65024...65279 (0xFExx)	Error	0	0...255 =CANSignalCode-65024
	65280...65535 (0xFFxx)	Not Available	0	0
4-Byte Continuous	0...4211081215 (0...0xFAFFFFFFF)	Valid Data	[0;1] - normalized signal code	0
	4211081216... 4261412863 (0xFB000000... 0xFDFFFFFFF)	Special	0	0...50331647 =CANSignalCode- 4211081216
	4261412864...	Error	0	0...16777215

CAN Signal Type	CAN Signal Code	Logical Signal		
		State	Value	Signal State Code
	4278190079 (0xFExxxxxx)			=CANSignalCode- 4261412864
	4278190080... 4294967295 (0xFFxxxxxx)	Not Available	0	0

CAN signal code mapping for these types is specific to this control.

This mapping closely follows the J1939/71 standard for the 2-bit Discrete and all continuous CAN signal types, dividing the CAN code in similar ranges to represent different states of the signal. For the 1-bit and 4-bit Discrete signal types there are no generic rules specified by the J1939/71 standard to encode special indicators. The control uses its own mapping scheme for these types.

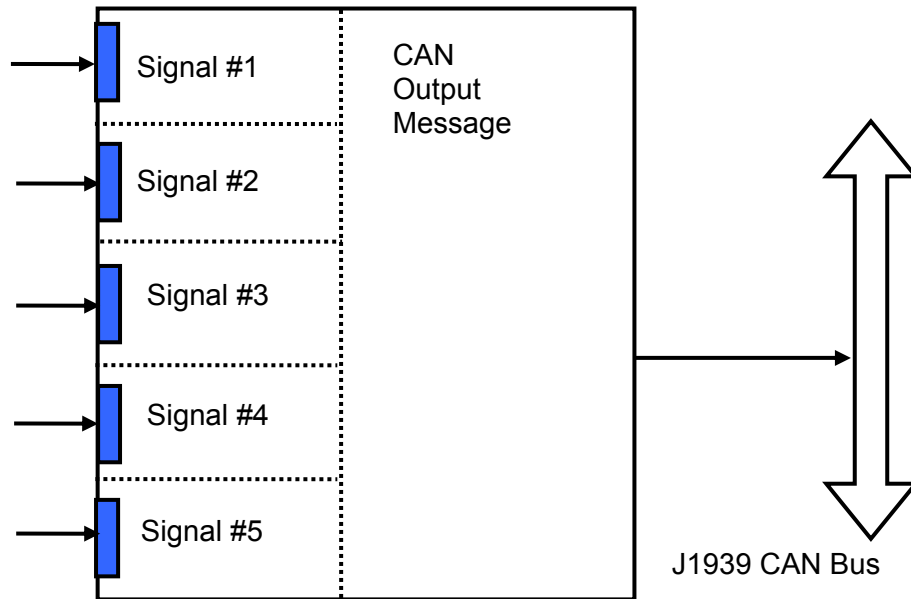
The J1939 standard does not specify how to encode the error codes and parameter specific indicators within the special indicator ranges. The control uses its own simple way of encoding, converting parameter specific and error indicators into absolute signal state codes. This allows to receive and transmit the same codes using different CAN signal types in a consistent way.

For example, if the logical signal is in the “Error” state with the error code equal to 1, the CAN signal code carrying this error will be 650251 (0xFE01) for the “2-Byte Continuous” CAN signal type or 4261412865 (0xFE00 0001) – for the “4-Byte Continuous” CAN signal type. See also the [CAN Output Message](#) for reverse conversion of the logical signals into the CAN signal codes.

2.6 CAN Output Message

The [CAN Output Message](#) functional block allows the controller to send a single frame application specific CAN message to the CAN bus. The message can be sent continuously or upon request and contains up to five user defined CAN signals. Each CAN signal has its own logical input and an independently defined signal format.

The message does not have a specific destination address. In case the PGN is presented in the PDU1 format, the message is sent to the global address.



The setpoints for the [CAN Output Message](#) functional block are presented in the following table:

Name	Default Value	Range	Units	Description
PGN	65281	Any J1939 PGN value	–	CAN output message PGN
Transmission Enable	No	{Yes, No}		Enables the CAN output message transmission
Transmission Rate	0	[0;10000]		CAN output message transmission rate. If 0 – transmission is upon request
Signal #1 Type	Undefined	{Undefined, 1-Bit Discrete, 2-Bit Discrete, 4-Bit Discrete, 1-Byte Continuous, 2-Byte Continuous, 4-Byte Continuous}	–	Type of the CAN output signal #1
Signal #1 Source	Not Connected	Any logical output of any functional block or “Not Connected”	–	Source of the CAN output signal #1
Signal #1 Inversion	No	{Yes, No}	–	Specifies, whether to invert the output signal #1
Signal #1 Data Position Byte	1	[1; 8]	–	Signal #1 data position byte within the CAN message data frame. LSB for continuous output signals
Signal #1 Data Position Bit	1	[1; 8]	–	Less significant signal #1 data position bit within the “Signal #1 Data Position Byte” for discrete output signals ¹
Signal #1 Resolution	1	Any value, except 0	Signal Units / Bit	CAN output signal #1 resolution. Valid only for continuous signals

Name	Default Value	Range	Units	Description
Signal #1 Offset	0	Any value	Signal Units	CAN output signal #1 offset. Valid only for continuous signals
Signal #1 Max Value	1	Any value, but: Signal #1 Max Value > Signal #1 Min Value	Signal Units	Normalization parameters for the CAN output signal #1. Valid only for continuous signals
Signal #1 Min Value	0	Any value, but: Signal #1 Min Value < Signal #1 Max Value	Signal Units	
Signal #2 Type	Undefined	{Undefined, 1-Bit Discrete, 2-Bit Discrete, 4-Bit Discrete, 1-Byte Continuous, 2-Byte Continuous, 4-Byte Continuous}	–	Type of the CAN output signal #2
Signal #2 Source	Not Connected	Any logical output of any functional block or “Not Connected”	–	Source of the CAN output signal #2
Signal #2 Inversion	No	{Yes, No}	–	Specifies, whether to invert the output signal #2
Signal #2 Data Position Byte	1	[1; 8]	–	Signal #2 data position byte within the CAN message data frame. LSB for continuous output signals
Signal #2 Data Position Bit	1	[1; 8]	–	Less significant signal #2 data position bit within the “Signal #2 Data Position Byte” for discrete output signals ¹
Signal #2 Resolution	1	Any value, except 0	Signal Units / Bit	CAN output signal #2 resolution. Valid only for continuous signals
Signal #2 Offset	0	Any value	Signal Units	CAN output signal #2 offset. Valid only for continuous signals
Signal #2 Max Value	1	Any value, but: Signal #2 Max Value > Signal #2 Min Value	Signal Units	Normalization parameters for the CAN output signal #2. Valid only for continuous signals
Signal #2 Min Value	0	Any value, but: Signal #2 Min Value < Signal #2 Max Value	Signal Units	
Signal #3 Type	Undefined	{Undefined, 1-Bit Discrete, 2-Bit Discrete, 4-Bit Discrete, 1-Byte Continuous, 2-Byte Continuous, 4-Byte Continuous}	–	Type of the CAN output signal #3
Signal #3 Source	Not Connected	Any logical output of any functional block or “Not Connected”	–	Source of the CAN output signal #3

Name	Default Value	Range	Units	Description
Signal #3 Inversion	No	{Yes, No}	–	Specifies, whether to invert the output signal #3
Signal #3 Data Position Byte	1	[1; 8]	–	Signal #3 data position byte within the CAN message data frame. LSB for continuous output signals
Signal #3 Data Position Bit	1	[1; 8]	–	Less significant signal #3 data position bit within the “Signal #3 Data Position Byte” for discrete output signals ¹
Signal #3 Resolution	1	Any value, except 0	Signal Units / Bit	CAN output signal #3 resolution. Valid only for continuous signals
Signal #3 Offset	0	Any value	Signal Units	CAN output signal #3 offset. Valid only for continuous signals
Signal #3 Max Value	1	Any value, but: Signal #3 Max Value > Signal #3 Min Value	Signal Units	Normalization parameters for the CAN output signal #3. Valid only for continuous signals
Signal #3 Min Value	0	Any value, but: Signal #3 Min Value < Signal #3 Max Value	Signal Units	
Signal #4 Type	Undefined	{Undefined, 1-Bit Discrete, 2-Bit Discrete, 4-Bit Discrete, 1-Byte Continuous, 2-Byte Continuous, 4-Byte Continuous}	–	Type of the CAN output signal #4
Signal #4 Source	Not Connected	Any logical output of any functional block or “Not Connected”	–	Source of the CAN output signal #4
Signal #4 Inversion	No	{Yes, No}	–	Specifies, whether to invert the output signal #4
Signal #4 Data Position Byte	1	[1; 8]	–	Signal #4 data position byte within the CAN message data frame. LSB for continuous output signals
Signal #4 Data Position Bit	1	[1; 8]	–	Less significant signal #4 data position bit within the Signal #4 Data Position Byte for discrete output signals ¹
Signal #4 Resolution	1	Any value, except 0	Signal Units / Bit	CAN output signal #4 resolution. Valid only for continuous signals
Signal #4 Offset	0	Any value	Signal Units	CAN output signal #4 offset. Valid only for continuous signals
Signal #4 Max Value	1	Any value, but: Signal #4 Max Value > Signal #4 Min	Signal Units	Normalization parameter for the CAN output signal #4.

Name	Default Value	Range	Units	Description
		Value		Valid only for continuous signals
Signal #4 Min Value	0	Any value, but: Signal #4 Min Value < Signal #4 Max Value	Signal Units	
Signal #5 Type	Undefined	{Undefined, 1-Bit Discrete, 2-Bit Discrete, 4-Bit Discrete, 1-Byte Continuous, 2-Byte Continuous, 4-Byte Continuous}	–	Type of the CAN output signal #5
Signal #5 Source	Not Connected	Any logical output of any functional block or “Not Connected”	–	Source of the CAN output signal #5
Signal #5 Inversion	No	{Yes, No}	–	Specifies, whether to invert the output signal #5
Signal #5 Data Position Byte	1	[1; 8]	–	Signal #5 data position byte within the CAN message data frame. LSB for continuous output signals
Signal #5 Data Position Bit	1	[1; 8]	–	Less significant signal #5 data position bit within the “Signal #5 Data Position Byte” for discrete output signals ¹
Signal #5 Resolution	1	Any value, except 0	Signal Units / Bit	CAN output signal #5 resolution. Valid only for continuous signals
Signal #5 Offset	0	Any value	Signal Units	CAN output signal #5 offset. Valid only for continuous signals
Signal #5 Max Value	1	Any value, but: Signal #5 Max Value > Signal #5 Min Value	Signal Units	Normalization parameter for the CAN output signal #5. Valid only for continuous signals.
Signal #5 Min Value	0	Any value, but: Signal #5 Min Value < Signal #5 Max Value	Signal Units	

¹CAN discrete signals should be within the Data Position Byte borders, not split between the adjacent bytes.

The logical signals can carry not only signal values but also error and special codes reflecting different states of the logical signal. The logical signals are converted into CAN signal codes the same way as in the [CAN Input Signal](#) functional block, closely following the J1939/71 standard when possible. See the table below:

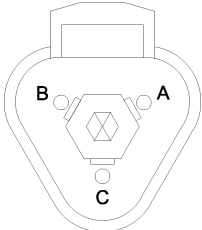
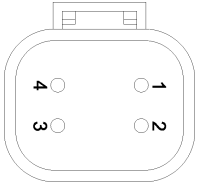
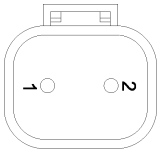
CAN Signal Type	Logical Signal			CAN Signal Code
	State	Value	Signal State Code	
1-Bit Discrete	Valid Data	[0;1]	0	0, if Value<0.5 1, if Value≥0.5
	Special [*]	0	0...4294967295 (0...0xFFFFFFFF)	1

CAN Signal Type	Logical Signal			CAN Signal Code
	State	Value	Signal State Code	
	Error*	0	0...4294967295 (0...0xFFFFFFFF)	1
	Not Available*	0	0	1
2-Bit Discrete	Valid Data	[0;1]	0	0, if Value<0.5 1, if Value≥0.5
	Special*	0	0...4294967295 (0...0xFFFFFFFF)	3 (Same as "Not Available")
	Error	0	0...4294967295 (0...0xFFFFFFFF)	2
	Not Available	0	0	3
4-Bit Discrete*	Valid Data	[0;1]	0	0, if Value<0.5 1, if Value≥0.5
	Special	0	0...4294967295 (0...0xFFFFFFFF)	2...13 (0x02...0x0D) =SignalStateCode+2, if SignalStateCode<12 =13, if SignalStateCode ≥12
	Error	0	0...4294967295 (0...0xFFFFFFFF)	14 (0x0E)
	Not Available	0	0	15 (0x0F)
1-Byte Continuous	Valid Data	[0;1]	0	0...250 (0...0xFA) – calculated from the Value using normalization parameters
	Special	0	0...4294967295 (0...0xFFFFFFFF)	251...253 (0xFB...0xFD) = SignalStateCode+251, if SignalStateCode<3, =253, if SignalStateCode ≥3
	Error	0	0...4294967295 (0...0xFFFFFFFF)	254 (0xFE)
	Not Available	0	0	255 (0xFF)
2-Byte Continuous	Valid Data	[0;1]	0	0...64255 (0...0xFAFF) – calculated from the Value using normalization parameters
	Special	0	0...4294967295 (0...0xFFFFFFFF)	64256...65023 (0xFB00...0xFDFF) = SignalStateCode+64256, if SignalStateCode<768, =65023, if SignalStateCode ≥768
	Error	0	0...4294967295 (0...0xFFFFFFFF)	65024...65279 (0xFExx) = SignalStateCode+65024, if SignalStateCode<256, =65279, if SignalStateCode ≥256
	Not Available	0	0	65535 (0xFFFF)
4-Byte Continuous	Valid Data	[0;1]	0	0...4211081215 (0... 0xFAFFFFFF) – calculated from the Value using normalization parameters
	Special	0	0...4294967295 (0...0xFFFFFFFF)	4211081216... 4261412863 (0xFB000000... 0xFDFFFFFF) =SignalStateCode+4211081216, if SignalStateCode<50331648, =4261412863, if SignalStateCode ≥50331648

CAN Signal Type	Logical Signal			CAN Signal Code
	State	Value	Signal State Code	
	Error	0	0...4294967295 (0...0xFFFFFFFF)	4261412864... 4278190079 (0xFExxxxxx) =SignalStateCode+4261412864, if SignalStateCode<16777216, =4278190079, if SignalStateCode ≥16777216
	Not Available	0	0	4294967295 (0xFFFFFFFF)

Conversion rules are specific to this control. They are not defined by the J1939/71 standard.

3 INSTALLATION INSTRUCTIONS

Operating Conditions	-40 to 85 °C (-40 to 185 °F)
Network Termination	It is necessary to terminate the network with external termination resistors. The resistors are 120 Ohm, 0.25W minimum, metal film or similar type. They should be placed between CAN_H and CAN_L terminals at both ends of the network.
Packaging	P/N: AX021600 PCB assembly (conformal coated PCB in heat shrink wrap) with 6 inch (153 mm) 18 WG lead wires terminated with 3 Deutsch IPD DT06 plugs made of thermoplastic with silicone seals and using #16 sized nickel contacts. 1.52 x 17.76 x 0.66 inches or 38.6 x 451.1 x 16.7 mm (W x L x H excluding mating connectors)
Protection	P/N : AX021600 IP50 (PCB conformal coated and housed in heat shrink wrap)
Weight	P/N: AX021600 0.20 lbs. (0.09 kg)
Electrical Connections	<p>P/N: AX021600</p> <p><u>CAN Connector:</u> 3 pin Deutsch IPD P/N: DT04-3P</p>  <p>A: CAN_H (Yellow) B: CAN_L (Green) C: CAN Shield (Grey)</p> <p>Mates with P/N: DT06-3S including W3S wedgelock and sockets. A mating plug kit is available from Axiomatic. Use ordering P/N: AX070104. <i>(The mating plug kit is comprised of Deutsch IPD P/N: DT06-3S, W3S and 3 contact sockets 0462-201-16141.)</i></p> <p><u>Power and Output Connector:</u> 4 pin Deutsch IPD P/N: DT04-4P</p>  <p>1: Power Input (Red) 2: Power GND (Black) 3: Solenoid + (White/Red) 4: Solenoid – (Internally connected to Power GND) (Brown)</p> <p>Mates with P/N: DT06-4S including W4S wedgelock and sockets. A mating plug kit is available from Axiomatic. Use ordering P/N: AX070106. <i>(The mating plug kit is comprised of Deutsch IPD P/N: DT06-4S, W4S and 4 contact sockets 0462-201-16141.)</i></p> <p><u>Signal Input Connector:</u> 2 pin Deutsch IPD P/N: DT04-2P</p>  <p>1: Signal Input (Blue) 2: Signal GND (Black)</p> <p>Mates with P/N: DT06-2S including W2S wedgelock and sockets. A mating plug kit is available from Axiomatic. Use ordering P/N: AX070107. <i>(The mating plug kit is comprised of Deutsch IPD P/N: DT06-2S, W2S and 2 contact sockets 0462-201-16141.)</i></p>

4 NETWORK SUPPORT

The controller is designed to work on the J1939 CAN network. When connected to the network or upon power up, it automatically recognizes the network connection, claims the network address, and then starts the network communication.

The network part of the controller is compliant with Bosch CAN protocol specification, Rev.2.0, Part B, and the following J1939 standards:

ISO/OSI Network Model Layer	J1939 Standard
Physical	J1939/11 – Physical Layer, 250K bit/s, Twisted Shielded Pair. Rev. SEP 2006. J1939/15 - Reduced Physical Layer, 250K bits/sec, Un-Shielded Twisted Pair (UTP). Rev. AUG 2008.
Data Link	J1939/21 – Data Link Layer. Rev. DEC 2006 The controller supports Transport Protocol for Commanded Address messages (PGN 65240) and software identification -SOFT messages (PGN 65242). It also supports responses on PGN Requests (PGN 59904).
Network	J1939, Appendix B – Address and Identity Assignments. Rev. FEB 2010. J1939/81 – Network Management. Rev. 2003-05. The controller is an Arbitrary Address Capable ECU. It can dynamically change its network address in real time to resolve an address conflict with other ECUs. The controller supports: Address Claimed Messages (PGN 60928), Requests for Address Claimed Messages (PGN 59904) and Commanded Address Messages (PGN 65240).
Transport	N/A in J1939.
Session	N/A in J1939.
Presentation	N/A in J1939.
Application	J1939/71 – Vehicle Application Layer. Rev. FEB 2010 The controller can receive application specific PGNs with input signals and transmit application specific PGNs with up to five output signals. All application specific PGNs are user programmable. J1939/73 – Application Layer – Diagnostics. Rev. FEB 2010 Memory access protocol (MAP) support: DM14, DM15, DM16 messages used by EA to program setpoints.

4.1 J1939 Name and Address

Upon connection to the network, before sending and receiving any application data, the controller claims its network address with the unique J1939 Name. The Name fields are presented in the table below:

Field Name	Field Length	Field Value	User Programmable
Arbitrary Address Capable	1 bit	1 (Capable)	No

Field Name	Field Length	Field Value	User Programmable
Industry Group	3 bit	0 (Global)	No
Vehicle System Instance	4 bit	0 (First Instance)	No
Vehicle System	7 bit	0 (Nonspecific System)	No
Reserved	1 bit	0	No
Function	8 bit	66 (I/O Controller)	No
Function Instance	5 bit	9 (Tenth Instance)	No
ECU Instance	3 bit	0 (First Instance)	Yes
Manufacturer Code	11 bit	162 (Axiomatic Technologies Corp.)	No
Identity Number	21 bit	Calculated on the base of the Unit Serial Number	No ¹

¹Programmed through the RS232 service interface in production

The user can change the ECU address using EA to accommodate multiple controllers on the same CAN network.

The network address of the controller is taken from a pool of addresses assigned to self-configurable ECUs. It is preset to 150, but can be changed using EA or by the controller itself during an arbitration process or upon receiving a commanded address message. The new value is then stored in a non-volatile memory and is used during the next address claim procedure.

4.2 Slew Rate Control

To adjust the controller CAN output to the parameters of the physical network, the controller has a setpoint controlling the CAN transceiver slew rate. It can be set to “Fast” or “Slow” slew rate according to the following table:

Setpoint Value	Slew Rate
Fast	19 V/μs
Slow	4 V/ μs

For the majority of J1939 CAN applications the slow slew rate is preferable due to the reduced EMI of the transceiver.

4.3 Network Bus Terminating Resistors

The controller does not have an embedded 120Ohm CAN bus terminating resistor. The appropriate resistors should be installed externally on both ends of the CAN twisted pair cable according to the J1939/11 or J1939/15 standards.

Even if the length of the CAN network is short and the signal reflection from both ends of the cable can be ignored, at least one 120Ohm resistor is required for the majority of CAN transceivers to operate properly.

4.4 Network setpoints

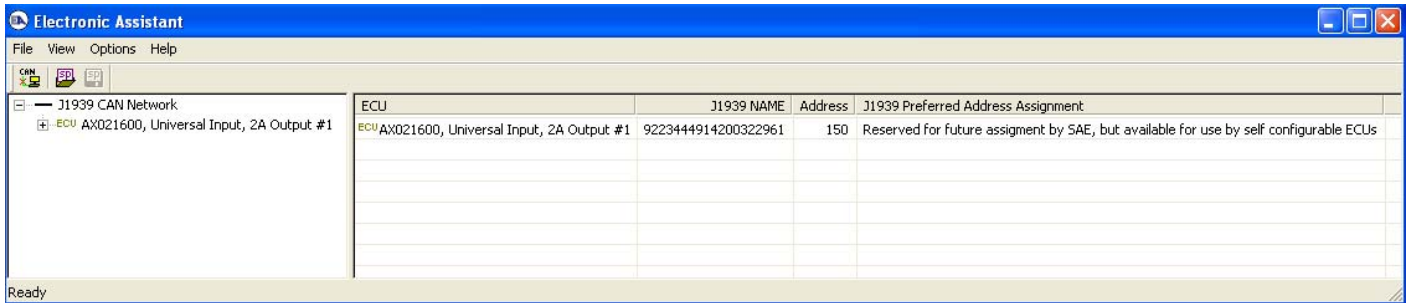
The following table summarizes the EA programmable setpoints controlling the controller network functionality:

Name	Default Value	Range	Units	Description
ECU Instance Number	0	[0...7]	–	ECU Instance field of the J1939 ECU Name.
ECU Address	150	[0...253]		ECU Address
Slew Rate	Slow	{Slow, Fast}	–	Slew rate control of the CAN transceiver

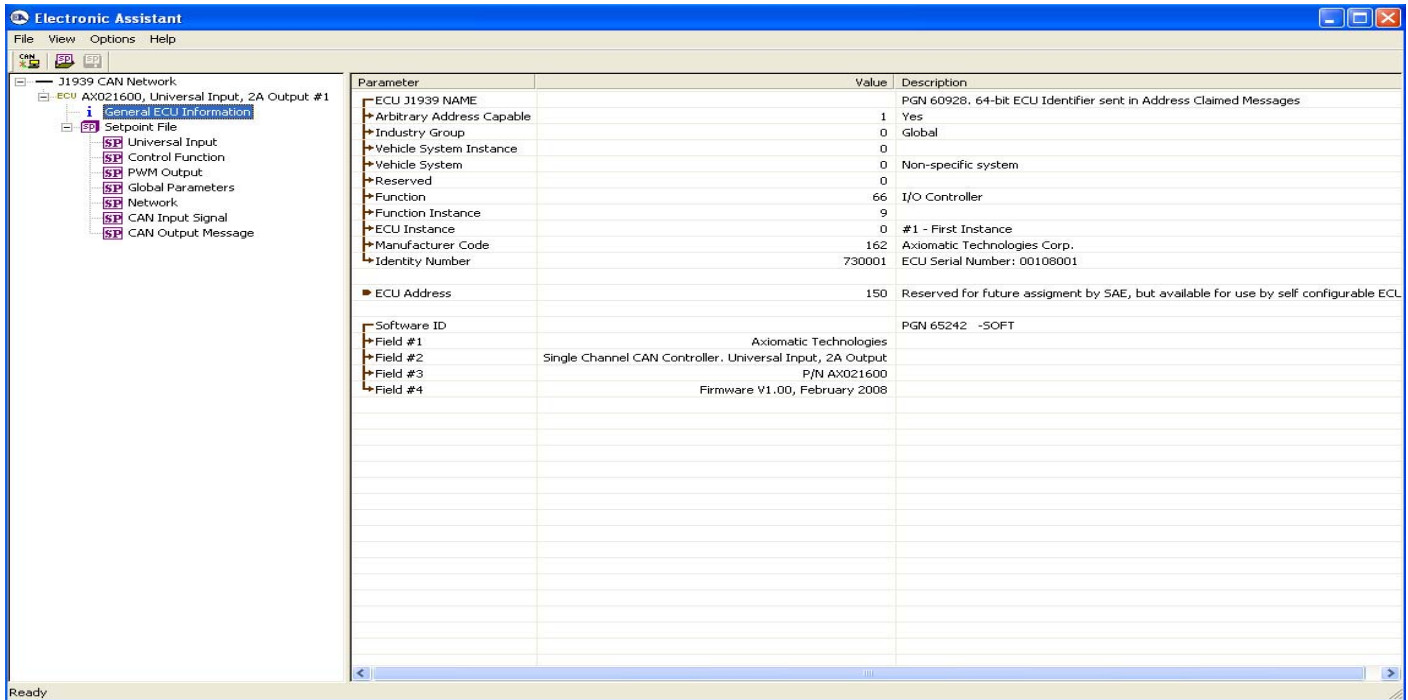
5 SETPOINT PROGRAMMING

The controller setpoints can be viewed and programmed using the standard J1939 memory access protocol through the CAN bus. Axiomatic provides Electronic Assistant® (EA) software, together with Axiomatic USB-CAN converter to accommodate this task.

After successful connection to the controller, EA will show the following screen:



The user can then browse through the ECU parameters, read general ECU information, view and modify setpoints:



The setpoints are grouped on the base of their functionality. Please, refer to the appropriate sections of this manual describing the required setpoints.

Please also refer to the EA user manual for the description of the EA functionality and for the network connection troubleshooting.

5.1 Default Setpoint Settings

The controller is preprogrammed by the manufacturer with default setpoint values. These values can be found for each internal functional block in the [Controller Architecture](#) section of this manual.

In the default configuration, the [PWM Output](#) is set to output current and is connected to the [Universal Input](#). The [Universal Input](#) is programmed to accept voltages in the 0...5 voltage range, see the block diagram on Figure 2.

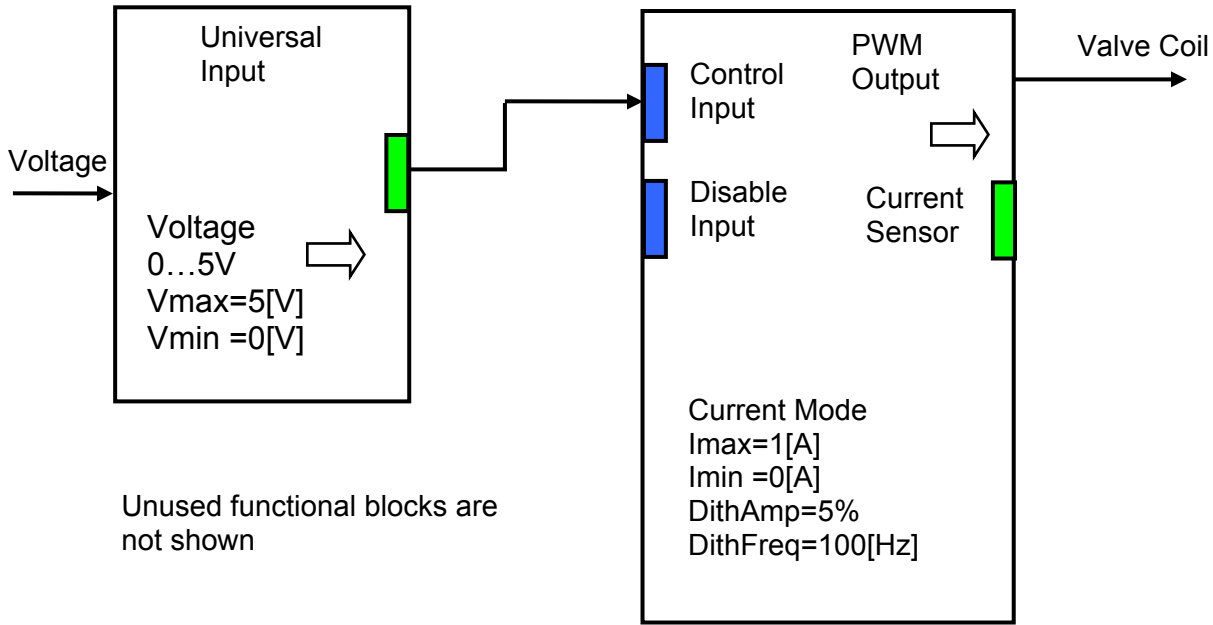


Figure 2. Default Controller Configuration

As the result, this simple configuration outputs currents from 0 to 1A, when voltage is changes from 0 to 5V.

This default controller configuration is set only as an example. The user should use EA to program a user-specific controller configuration on the base of the required controller functionality.

Appendix A – Technical Specifications

Inputs

Power Supply Input - Nominal	12V, 24V or 48VDC nominal (8...60 VDC power supply range)
Protection	Reverse polarity protection is provided. Overvoltage protection up to 65V is provided. Overvoltage (undervoltage) shutdown of the output load is provided.
CAN	SAE J1939 Commands
Universal Signal Input	Refer to Table 1.0. All inputs are user selectable.

Table 1.0 – Input – User Selectable Options	
Analog Input Functions	Voltage Input, Current Input or Resistive Input
Voltage Input	0-1V (Impedance 1 MOhm) 0-2.5V (Impedance 1 MOhm) 0-5V (Impedance 200 KOhm) 0-10V (Impedance 133 KOhm for 0-5V, 133 to 20 KOhm for 5-10V)
Current Input	0-20 mA (Impedance 124 Ohm) 4-20 mA (Impedance 124 Ohm)
Resistive Input	25Ω to 250 kΩ
Digital Input Functions	Discrete Input, PWM Input, Frequency Input
Digital Input Level	5V CMOS
PWM Input	0 to 100% 10 Hz to 1kHz 100 Hz to 10 kHz
Frequency Input	10 Hz to 1kHz 100 Hz to 10 kHz
Digital Input	Active High, Active Low
Input Impedance	1 MOhm High impedance, 10KOhm pull down, 10KOhm pull up to +5V
Input Accuracy	≤ 1%
Input Resolution	12-bit

Outputs

CAN	SAE J1939 Messages
Output	Up to 2A, High Side Switch, Current Sensing, Grounded Load The user can select the following options for output using the EA. <ul style="list-style-type: none"> • Output Disable • Discrete Output • Output Current (PID loop*, with current sensing) • Output Voltage • Output PWM Duty Cycle *Parameters are password protected.
Output Accuracy	Output Current mode ≤2% Output Voltage mode ≤3% Output PWM Duty Cycle mode ≤3%

General Specifications

Microprocessor	32-bit, 128 KByte program memory
Control Logic	User programmable functionality using Electronic Assistant®
Communications	1 CAN port (SAE J1939) CANopen® is available on request.
User Interface	Electronic Assistant® for <i>Windows</i> operating systems comes with a royalty-free license for use. The Electronic Assistant® requires an USB-CAN converter to link the device's CAN port to a <i>Windows</i> -based PC. An Axiomatic USB-CAN Converter AX070501 is available as part of the Axiomatic Configuration KIT. P/N: AX070502 , the Axiomatic Configuration KIT includes the following. USB-CAN Converter P/N: AX070501 1 ft. (0.3 m) USB Cable P/N: CBL-USB-AB-MM-1.5 12 in. (30 cm) CAN Cable with female DB-9 P/N: CAB-AX070501 AX070502IN CD P/N: CD-AX070502, includes: Electronic Assistant® software; EA & USB-CAN User Manual UMAX07050X; USB-CAN drivers & documentation; CAN Assistant (Scope and Visual) software & documentation; and the SDK Software Development Kit.
Operating Conditions	-40 to 85 °C (-40 to 185 °F)
Protection	IP50 (PCB conformal coated and housed in heat shrink wrap)
Weight	0.20 lbs. (0.09 kg)
Packaging	PCB assembly (conformal coated PCB in heat shrink wrap) with 6 inch (153 mm) 18 WG lead wires terminated with 3 Deutsch IPD DT06 plugs made of thermoplastic with silicone seals and using #16 sized nickel contacts. 1.52 x 17.76 x 0.66 inches or 38.6 x 451.1 x 16.7 mm (W x L x H excluding mating connectors)



OUR PRODUCTS

Battery Chargers
CAN bus Controls
Current Converters
DC-DC Converters
DC Voltage Signal Converters
Engine Management Controls
Fan Drive Controllers
Hydraulic Valve Controllers
I/O Controls
LVDT Simulators
Motor Controls
PID Controls
Position Sensors, Angle Measurement Inclinometers
PWM Signal Converters
Resolver Signal Conditioners
Service Tools
Signal Conditioners
Surge Suppressors

OUR MISSION

Axiomatic is a provider of electronic machine controls, components, and systems to the off-highway, military, power generation, material handling and industrial OEM markets.

We provide efficient, innovative solutions that focus on adding value for our customers.

We emphasize service and partnership with our customers, suppliers, and employees to build long term relationships and mutual trust.

QUALITY DESIGN AND MANUFACTURING

Axiomatic is an ISO9000:2001 registered facility.

SERVICE

All products to be returned to Axiomatic require a Return Materials Authorization Number (RMA#).

Please provide the following information when requesting an RMA number:

- Serial number, part number
- Axiomatic invoice number and date
- Hours of operation, description of problem
- Wiring set up diagram, application
- Other comments as needed

When preparing the return shipping paperwork, please note the following. The commercial invoice for customs (and packing slip) should state the harmonized international HS (tariff code), valuation and return goods terminology, as shown in italics below. The value of the units on the commercial invoice should be identical to their purchase price.

*Goods Made In Canada (or Finland)
Returned Goods for Warranty Evaluation, HS: 9813.00
Valuation Identical Goods
Axiomatic RMA#*

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