

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	MG-20012-01	40A DC MOTOR CONTROLLER ASSEMBLY
2	1	LBM-AX102100-01-R1	LABEL, UNIT
3	1	LBM-AX102100-02-R1	LABEL, I/O AND CAN

REVISION HISTORY					
REV	DESCRIPTION	DATE	DRAWN	QA	APPROVED
P2-D2	PRODUCTION PILOT	2023-06-28	AZ		GDV
P2.1-D3	UPDATED REV OF THE MG	2024-10-30	AZ	CM	GDV

Final Assembly (140) FASSY

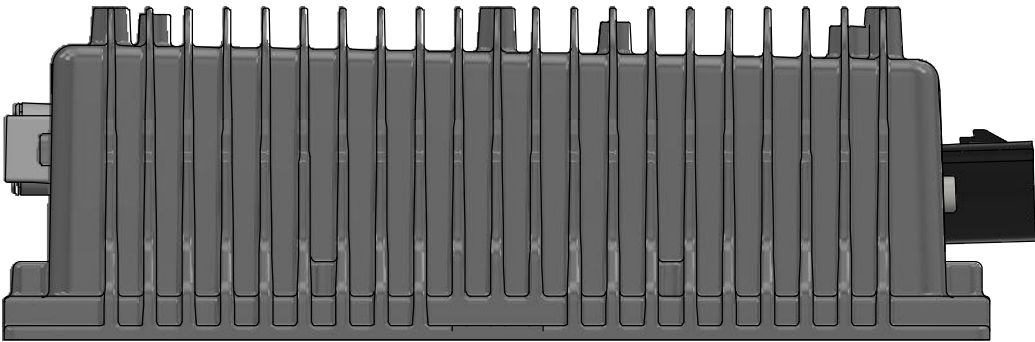
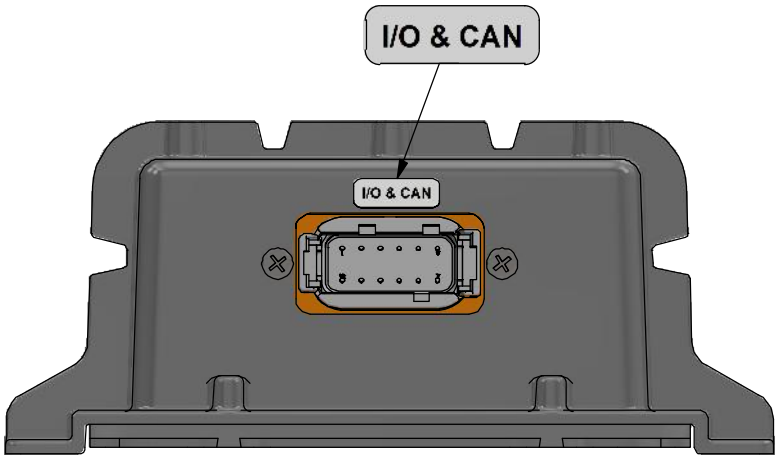
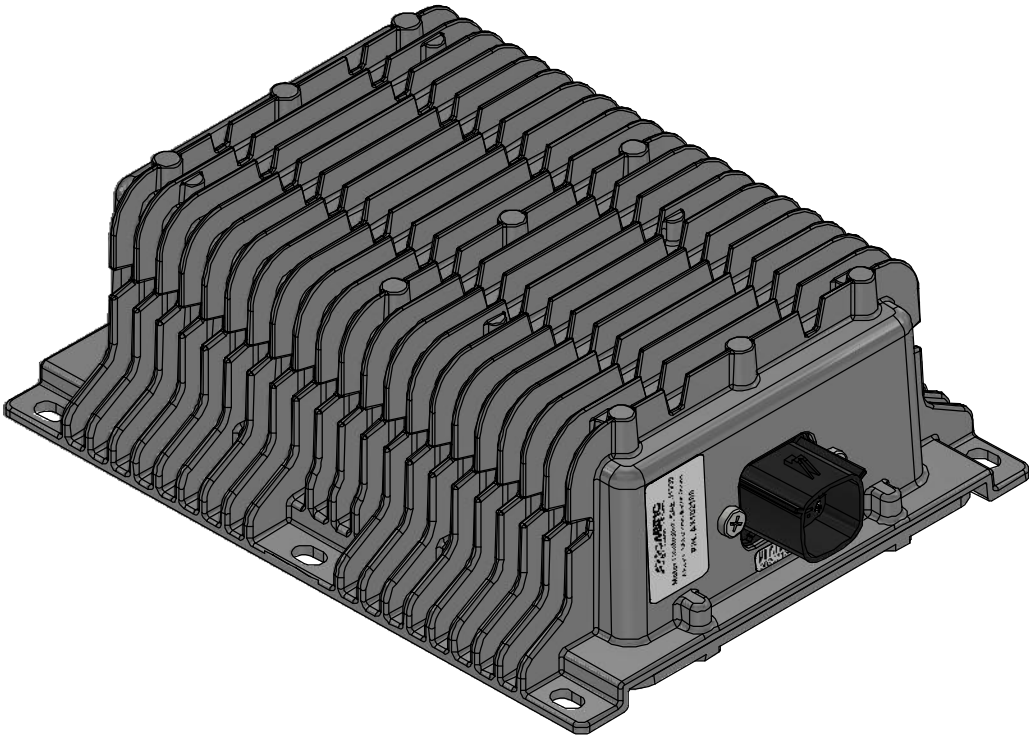
Apply the labels as shown

Final Test (150) TESTF

Perform a final unit test using the procedures referenced in the job traveler

Final Inspection (300) INSF

Inspect the finished unit for physical quality.
Pack appropriately for the order size



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DIMENSIONS ARE IN mm UNLESS OTHERWISE SPECIFIED IN DRAWING TOLERANCE ON:		MATERIAL NA	DRAWN AZ	DATE 2020-08-17	TITLE 40A DC MOTOR CONTROLLER		
X.X ± 0.5 X. ± 1		FINISH NA	CHECKED TF	DATE 2020-08-20	DWG REV D3	DWG NO FG-AX102100	PART REV P2.1
ANGLES ± 1.0		THIRD ANGLE PROJECTION	TOOL INVENTOR SIZE B	DATE 2020-08-20	SCALE 0.6	PART NO FG-AX102100	SHEET 1 of 1