

12 Input, 14 Output Controller, Dual CAN SAE J1939, Ethernet

USER MANUAL

P/N: AX021400

VERSION HISTORY

Version	Date	Author	Modification
1.0.0	Nov. 17, 2025	Peter Sotirakos	Initial draft; Preliminary

ACRONYMS

ACK	Positive Acknowledgement (from SAE J1939 standard)
BATT +/-	Battery positive (a.k.a. Vps) or Battery Negative (a.k.a. GND)
DIN	Digital Input
DM	Diagnostic Message (from SAE J1939 standard)
DOUT	Digital Output
DTC	Diagnostic Trouble Code (from SAE J1939 standard)
EA	Axiomatic Electronic Assistant (A Service Tool for Axiomatic ECUs)
ECU	Electronic Control Unit (from SAE J1939 standard)
ENCIN	Encoder Input
FMI	Failure Mode Identifier
GND	Ground reference (a.k.a. BATT-)
I/O	Inputs and Outputs
LEDOUT	LED Output
MAGIN	Magnetic Input
MAP	Memory Access Protocol
NAK	Negative Acknowledgement (from SAE J1939 standard)
OC	Occurrence Count
PDU1	A format for messages that are to be sent to a destination address, either specific or global (from SAE J1939 standard)
PDU2	A format used to send information that has been labeled using the Group Extension technique and does not contain a destination address.
PGN	Parameter Group Number (from SAE J1939 standard)
POUT	Proportional Output
PropA	Message that uses the Proprietary A PGN for peer-to-peer communication.
PropB	Message that uses a Proprietary B PGN for broadcast communication.
PWM	Pulse Width Modulation
RPM	Rotations per Minute
SPN	Suspect Parameter Number (from SAE J1939 standard)
TCP/IP	Transmission Control Protocol / Internet Protocol

TP	Transport Protocol
UIN	Universal Input
Vps	Voltage Power Supply (a.k.a. BATT+)
%dc	Percent Duty Cycle (Measured from a PWM input)

REFERENCES

J1939	Recommended Practice for a Serial Control and Communications Vehicle Network, SAE, April 2011
J1939/21	Data Link Layer, SAE, December 2010
J1939/71	Vehicle Application Layer, SAE, March 2011
J1939/73	Application Layer-Diagnostics, SAE, February 2010
J1939/81	Network Management, SAE, March 2017
TDAX021400	Technical Datasheet, 9 CAN, 1 Ethernet Isolator/Router, Axiomatic Technologies
UMAX07050x	User Manual, Axiomatic Electronic Assistant and USB-CAN, Axiomatic Technologies

This document assumes the reader is familiar with the SAE J1939 standard. Terminology from the standard is used but not described in this document.



NOTE:

This product is supported by Axiomatic Electronic Assistant
An Axiomatic Electronic Assistant KIT may be ordered as P/N: AX070502 or AX070506K

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1. OVERVIEW OF CONTROLLER

This User Manual describes the architecture and functionality of the 12 Input, 14 Output Controller, Dual CAN SAE J1939, Ethernet. Throughout the document this controller may be referred to as the Electronic Control Unit (ECU), or directly as 12IN-14OUT.

The 12 Input, 14 Output Controller, Dual CAN SAE J1939, Ethernet is designed to measure various types of inputs and convert the data into different types of outputs, while transmitting data over a SAE J1939 CAN Network. The different inputs are configurable to measure a wide variety of signals. The ECU also controls several outputs, which are capable of being independently configured to suit many types of applications. The controller additionally provides a comprehensive set of configurable settings, allowing users to create custom configurations without the need for reprogramming. This versatile set of controls enables users to program the ECU for a broad spectrum of applications without needing custom software.

Axiomatic Electronic Assistant (EA) is used to configure the 12IN-14OUT Controller. Programming configurable parameters, or EA setpoints, are listed in Section 4. Setpoint configuration can be saved in a file which can then be utilized to program the same configuration to different units of the same ECU. Throughout this document, setpoint names are referred to with bolded text in double-quotes, and the setpoint option is referred to with italicized text in single-quotes. For example, the “**Input Type**” setpoint can be configured to the option ‘*Frequency Input*’.

The 12IN-14OUT-2CAN-ENET-5VREF Controller can be ordered using part number AX021400.

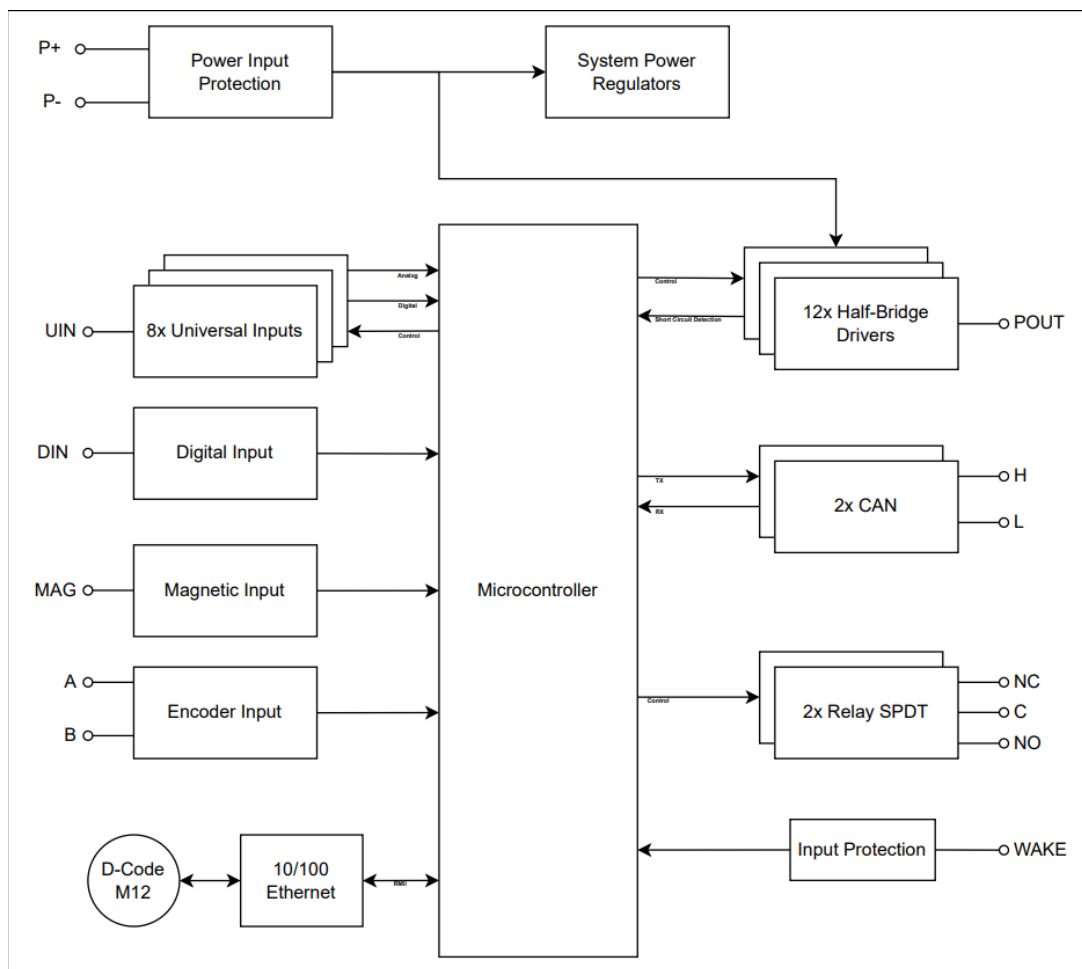


Figure 1 – Block Diagram for the 12 Input, 14 Output Controller, Dual CAN SAE J1939, Ethernet

1.1. Control Sources

The different function blocks in the ECU are commanded by a set of Control Sources, which are defined in every case using a “**Source**” setpoint and accompanying “**Number**” setpoint. The source will define which type of signal is selected, and the number will determine the index of the selected type. This section lists the different available control sources for these functions and their respective ranges. Most internal function blocks require sources to be selected to drive the block’s functionality. However, not all sources are logical to use as a source in some cases. Table 1 below lists the available control sources defined in the controller, along with the unique value used internally to define each source, and the range of available sources for each item listed.

Index	Value	Control Source	Range
0	0	Control Not Used	[0...0]
1	1	Universal Input	[1...8]
2	2	Digital Input	[1...1]
3	5	Magnetic Input	[1...1]
4	31	Encoder Counter Input	[1...1]
5	32	Encoder Direction Input	[1...1]
6	33	Encoder Data A Input	[1...1]

7	34	Encoder Data B Input	[1...1]
8	78	Proportional Output Target	[1...12]
9	128	Proportional Output Feedback	[1...12]
10	76	Digital Output	[1...2]
11	176	CAN Receive	[1...15]
12	150	Constant Data	[1...15]
13	153	Math Function Block	[1...5]
14	154	Conditional Logic Block	[1...10]
15	155	Lookup Table	[1...10]
16	156	Programmable Logic Block	[1...4]
17	157	Set-Reset Latch Logic Block	[1...5]
18	159	DTC React	[1...16]
19	160	PID Logic Block	[1...2]
20	29	Global Temperature	[1...1]
21	30	Global Power Supply Voltage	[1...1]
22	200	Power Supply Voltage Fault State	[1...1]
23	204	Received CAN Message Timeout	[1...15]

Table 1 – Control Source List

If a non-digital signal is selected to drive a digital input, the signal is interpreted to be OFF at or below the minimum of selected source and ON at or above the maximum of the selected source, and it will not change in between those points. Thus, non-digital to digital interpretation has a built-in hysteresis defined by minimum and maximum of the selected source, as shown in Figure 2. For example, a Universal Input signal is interpreted to be ON at or above its “**Maximum Range**” and OFF at or below its “**Minimum Range**”.

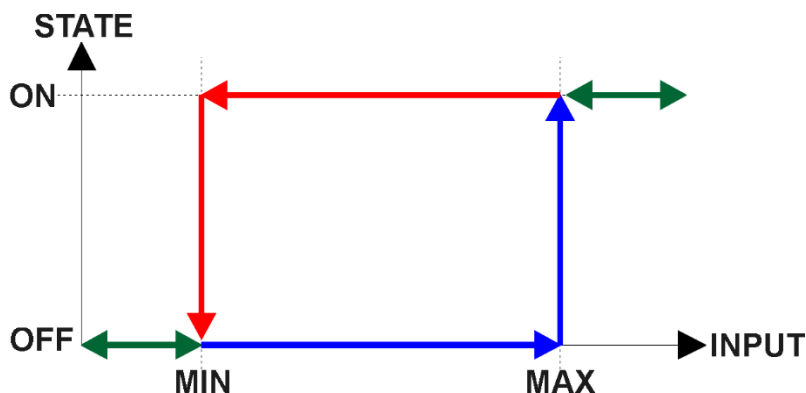


Figure 2 – Non-digital source to Digital Input

Control Constant Data does not have a unit, or minimum / maximum value assigned to it, so the user must select these sources with this in mind.

1.2. CAN Common Function Block

This ECU uses a dual CAN port structure, with the ports labelled as the CAN1 Interface, and CAN2 Interface.

1.2.1. CAN Baud Rate

Each CAN port has a “**CAN x Baud Rate**” setting which is used to set to baud rate of the CAN port. Table 2 lists the available options for this parameter.

0	<i>Auto Baud Rate Detection</i>
1	<i>1000 kbps</i>
2	<i>667 kbps</i>
3	<i>500 kbps</i>
4	<i>250 kbps</i>
5	<i>125 kbps</i>

Table 2 – Baud Rates

If the ‘*Auto Baud Rate Detection*’ setting is selected, the CAN port will detect the baud rate that is currently present on the connected CAN network and adjust to operate at that rate given that it is supported. The only supported rates are also listed in Table 2.

1.2.2. CAN Sleep & Wakeup Function Block

The CAN1 port

1.3. Input Function Block

The controller is equipped with 11 configurable inputs, each of which is classified as one of four distinct input block types. The list of block types and number of inputs is as follows: 8 Universal Inputs (UIN), 1 Digital Input (DIN), 1 Magnetic Input (MAGIN), and 1 Encoder Input (ENCIN). There is also one additional input designated as a CAN Wakeup Input, which is not configurable and is instead detailed in Section 1.2.2.

There are common features and functionalities between the different input block types, and many of the settings are present in multiple blocks.

This section describes the various parameters used to configure each input block.

1.3.1. Input Type

The type of input measured is set by the “**Input Type**” parameter. It’s important to select this type first before configuring other setpoints for the input, because depending on the type selected the other setpoints will be enabled or disabled and will have different interpretations. Table 3 outlines the possible input types selectable for the input.

Input Types	Value	Min Range	Max Range	Units	Input Type Support			
					UIN	DIN	MAGIN	ENCIN
Input Not Implemented	0	-	-	-	✓	✓	✓	✓
Voltage Input 0 to 5 V	12	0	5	V	✓	X	X	X
Voltage Input 0 to 10 V	13	0	10	V	✓	X	X	X
Current Input 0 to 20 mA	20	0	20	mA	✓	X	X	X
Current Input 4 to 20 mA	21	4	20	mA	✓	X	X	X
Resistive Input	30	30	250,000	Ohms	✓	X	X	X
Frequency Input	40	0*	10,000*	Hz	✓	✓	X	X
Magnetic Input	45	0*	10,000*	Hz	X	X	✓	X
PWM Duty Cycle Input	50	0	100	%	✓	✓	X	X
RPM Input	55	0	60000	RPM	✓	✓	X	X
Digital Input Normal Logic	60	0	1	-	✓	✓	X	X
Digital Input Inverse Logic	61	0	1	-	✓	✓	X	X

Input Types	Value	Min Range	Max Range	Units	Input Type Support			
					UIN	DIN	MAGIN	ENCIN
Digital Input Latched Logic	62	0	1	-	✓	✓	X	X
Digital Input Inverse Latched Logic	63	0	1	-	✓	✓	X	X
Counter Input Window Measure	70	0	250,000	Pulses	✓	✓	X	X
Counter Input Timed Pulses	71	0	250,000	Pulses	✓	✓	X	X
Counter Input Trigger Pulses	72	0	1	Pulses	✓	✓	X	X
Encoder Input	80	-	-	-	X	X	X	✓

Table 3 – Input Types

1.3.2. Minimum and Maximum Ranges

The “**Minimum Range**” and “**Maximum Range**” setpoints are used to create the operating range for each input. For example, if minimum is set to 0Hz and maximum is set to 1000Hz, the overall range (0-100%) is set to 0Hz to 1000Hz. Anything below the “**Minimum Range**” will saturate at the designated value, with the “**Maximum Range**” operating in the similarly inverse capacity. To generate a fault if the measured input falls outside of the defined range, the Diagnostics function block may be used.

1.3.3. Pullup / Pulldown Resistor Options

With the Frequency, RPM, PWM, Digital, or Counter input types, the user has the option of three different options for the “**Pullup/Pulldown Resistor**” as listed in Table 4. The Encoder Input additionally has two input signals labeled ‘*Input A*’ and ‘*Input B*’, with each using this parameter.

0	No Pull
1	Pull-Up Enabled
2	Pull-Down Enabled

Table 4 – Pullup/Pulldown Resistor Options

1.3.4. Input Polarity

In the case of Digital or Counter Inputs, the “**Input Polarity**” setpoint can be selected to choose which input values will be evaluated to True or False. When ‘*Active High*’ is selected, high signals will evaluate to True, and low ones to False, not counting any additional logic used. Table 5 shows the options for this setpoint.

0	Active High
1	Active Low

Table 5 – Input Polarity Options

1.3.5. Debounce Time

The “**Debounce Time**” parameter is a useful parameter in cases where the digital input signal coming into the controller is noisy. Figure 3 shows how the Debounce Time helps detect a correct input signal.

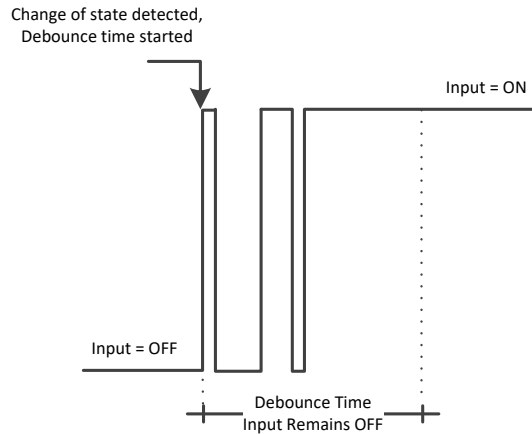


Figure 3 – Digital Input Debounce Time

1.3.6. Additional Software Debounce Filter

If a PWM, Frequency or Counter input type is selected, the “**Additional Software Debounce Filter**” parameter may be used. This setpoint is used to create a debounce filter on the input signal. The options for this setpoint, and possible sizes for the filter are listed in Table 6.

0	No Filter
1	142 ns
2	1.14 μ s
3	6.10 μ s

Table 6 – Additional Software Debounce Filter Options

1.3.7. Analog Input Filter

The user can set the “**Analog Input Filter**” configuration parameter to reduce noise in voltage and current signal measurements. This filter is designed to suppress noise from industrial offline voltages. Even when the analog input filter is disabled, the minimum signal filtering is performed by the function block. The parameters of the analog input filter are presented in Table 7.

Analog Input Filter	Cut-off Frequency (at -3dB)	Settling Time (to 100% of Final Value)	Output Signal Update Rate
Disabled	70Hz	10ms	1.67ms
50Hz Noise Rejection	12Hz	76.7ms	3.33ms
60Hz Noise Rejection	14Hz	63.3ms	3.33ms
Both: 60Hz and 50Hz Noise Rejection	2.3Hz	396.7ms	16.67ms

Table 7 – Analog Input Filter Parameters

1.3.8. Frequency/PWM Input Averaging

The “**Frequency/PWM Input Averaging**” parameter is only used with Frequency, RPM, PWM, Magnetic, or Counter input types. This setpoint is used to define a moving average filter on the input signal. The options for this setpoint, and possible sizes for the filter are listed in Table 8.

0	No Averaging
1	3 Readings
2	5 Readings

3	10 Readings
---	-------------

Table 8 – Input Averaging Options

1.3.9. Pulses Per Revolution

For Frequency input types, the “**Pulses Per Revolution**” parameter becomes available. This setting will have no effect on the input reading when set to ‘0’, but if set to any value above ‘0’ it will convert the Frequency Input into an RPM reading. The parameter will affect the input according to Equation 1:

$$RPM\ Reading = \frac{Frequency\ Reading}{Pulses\ Per\ Revolution \times 60}$$

Equation 1 – RPM Input Function

1.3.10. Input Software Filter Types

Input readings can be filtered using the “**Software Filter Type**” and “**Software Filter Constant**” setpoints. There are three filter types available as listed in Table 9.

0	No Filtering
1	Moving Average
2	Repeating Average

Table 9 – Input Filtering Types

The first filter option ‘*No Filtering*’ provides no filtering to the measured data. Thus, the measured data will be directly used to the any function block which uses this data.

The second option, ‘*Moving Average*’, applies the Equation 2 below to measured input data, where Value represents the current input measured data, while Value_{N-1} represents the previous filtered data.

$$Value_N = Value_{N-1} + \frac{(Input - Value_{N-1})}{Filter\ Constant}$$

Equation 2 – Moving Average Filter Function

The third option, Repeating Average, applies Equation 3 below to the measured input data, where N is the value of the “**Software Filter Constant**” setpoint. The filtered input, Value, is the average of all input measurements taken in N number of reads. When the average is taken, the filtered input will remain until the next average is ready.

$$Value = \frac{\sum_0^N Input_N}{N}$$

Equation 3 – Repeating Average Transfer Function

1.3.11. Counter Input Parameters

There are three different variations of the Counter input type. These variations are listed in Table 10 below.

Input Value	Input Type	Description
70	Counter Input Window Measure	Pulses Within Measuring Window
71	Counter Input Timed Pulses	Time Measurement of Pulse Count

72	Counter Input Trigger Pulses	Trigger on Pulse Count Completion
----	------------------------------	-----------------------------------

Table 10 – Counter Input Types

The first option ‘*Counter Input Window Measure*’ is used to count the number of pulses that occur within a configurable time frame (Measuring Window) in terms of milliseconds. This Counter type uses “**Measuring Window**” to select the time frame in which pulses are to be counted.

‘*Time Measurement of Pulse Count*’ is another option which allows time measurement of selected number of pulses to occur. Time measurement can be from 0ms to 65,000ms. If the time measurement has reached its maximum but not yet counted the selected number of pulses, the time will remain at maximum value. Therefore, it is important to select the number of pulses which could occur within the maximum time frame. Once the selected number of pulses has been read, the time will be restarted until the pulses have been read.

‘*Trigger on Pulse Count Completion*’ triggers an ON signal as soon as the selected number of pulses have been read. Setpoints “**Pulses to Count**”, “**Edge to Trigger Pulse**” and “**Trigger on First Pulse**” work together in this Counter type. When the controller reads all pulses in “**Pulses to Count**”, the input will be triggered ON until the next pulse is received which will reset the trigger to OFF. The setpoint “**Edge to Trigger**” determines on which edge of the pulse is the pulse count to be incremented. If the edge selected is ‘*Falling Edge*’, then the pulse count will not be incremented until the falling edge of the pulse is received. Likewise, if the selected edge is ‘*Rising Edge*’, then the pulse count will be incremented as soon as the rising edge of the pulse is received. The other setpoint is “**Trigger on First Pulse**”. This setpoint gives the user the option of triggering on the first pulse counted or the last pulse counted in “**Pulses to Count**”.

For example, if “**Pulses to Count**” is set to 100, “**Edge to Trigger**” is set to *Rising Edge* and “**Trigger on First Pulse**” is set to TRUE, then the rising edge of the first pulse will trigger an ON signal. The signal will remain ON until the rising edge of the second pulse is received which turns the signal to OFF. After a count of another 100 pulses is met, the signal will turn back ON and the cycle starts again.

1.3.12. Encoder Input Parameters

Each encoder input has two physical inputs, referred to as connection as A and B which are used to detect the pulses generated by an incremental encoder. Measurements of each connection, step count, and direction are determined using these two input signals. These readings produced from an encoder input are listed as separate data sources in Table 1.

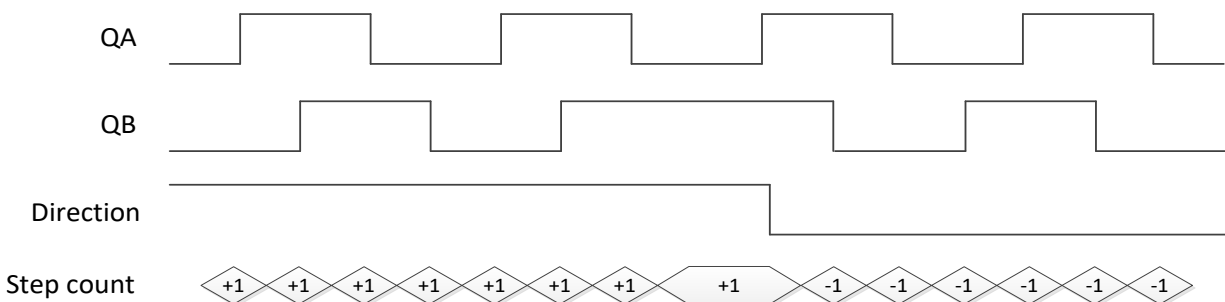


Figure 4 – Incremental Decoder Signals (QA & QB) and resulting Direction and Step count

A positive direction is indicated when the edge of signal A rises before the edge of signal B is rising. If the encoder rotates in a positive or '*Forward*' direction, the Encoder Counter value increases. In the case that the signal changes and input B becomes the leading signal, the counter value decreases, and the direction is indicated as '*Backward*'.

0	<i>Stationary</i>
1	<i>Forward</i>
2	<i>Backward</i>

Table 11 – Encoder Input Direction Values

The "**Encoder Stationary Delay**" parameter decides after how many milliseconds the direction is set to '*Stationary*' if no rising edge or falling edge is detected on signal A or B on the encoder input. This way, the performance of the encoder input can be adjusted for slower and faster rotating encoders. The default value for this parameter is set to 100ms.

The ECU provides a feature that allows resetting the encoder's counter value at the required and adjustable point. There are two limits available to separate backward and forward directions. If the "**Count Up Limit**" and "**Count Down Limit**" are set to a value different from a zero, the reset will happen as soon as the counter reaches the number under this setpoint. Additionally, a control source can be used as a digital input to reset the count value. The "**Reset Count Source**" and "**Reset Count Number**" are used to determine which control source is selected.

1.4. Output Function Block

The ECU is equipped with 14 configurable outputs and 7 on-board LEDs, which share common features and parameters to drive their functionality. Among the 14 outputs, there are two types of output block types. The list of block types and number of outputs is as follows: 12 Proportional Outputs (POUT), 2 Digital Outputs (DOUT).

This section describes the various parameters used to configure each output block.

1.4.1. Output Type

The type of output set by the ECU is determined by the “**Output Type**” parameter. It’s important to select this type first before configuring other setpoints for the output, because other setpoints will be enabled or disabled and will have different interpretations depending on the type selected.

Table 12 outlines the possible output types selectable for the output.

Proportional Output Types	Value	Min Range	Max Range	Units
Output Disabled	0	-	-	-
Proportional Voltage	20	0	5	V
Proportional Current	25	0	10	mA
Digital Hotshot Current	26	0	20	mA
PWM Duty Cycle	50	4	20	%
Digital	70	30	250,000	-
Digital Output Types	Value	Min Range	Max Range	Units
Output Disabled	0	-	-	-
Normal Logic	1	0	1	-
Inverse Logic	2	0	1	-
Latched Logic	3	0	1	-
Inverse Latched Logic	4	0	1	-
Toggle Logic	5	0	1	-
LED Output Types	Value	Min Range	Max Range	Units
Output Disabled	0	-	-	-
Red	1	-	-	-
Green	2	-	-	-
Orange	3	-	-	-
Toggle Red Green	4	-	-	-

Table 12 – Output Types

1.4.2. Minimum and Maximum Ranges

The “**Minimum Range**” and “**Maximum Range**” setpoints are used to create the overall useful range of the inputs. For example, if “**Minimum Range**” is set to 0Hz and “**Maximum Range**” is set to 1000Hz, the overall useful range (0-100%) is between 0Hz to 1000Hz. Anything below the “**Minimum Range**” will saturate at “**Minimum Range**”. Similarly, anything above the “**Maximum Range**” will saturate at “**Maximum Range**”. In order to generate an input fault if the measured input falls output of the “**Minimum Range**” or “**Maximum Range**”, the Diagnostics function block can be used.

1.4.3. Common Output Parameters

The output value is determined using three different sets of inputs: the **Control**, **Enable**, and **Override** input. Each input can be selected from the list of sources described in Section 1.3. The

“**Control Source**” must first be selected to allow the other parameters to become available. The “**Control Number**” parameter is used alongside the source to determine which input is selected. This logic follows for the Enable and Override inputs as well, however the control source is the default driver of the output value with no other source selected.

The **Enable** input is used to disable the output given the source selected and determine the behaviour of the output when disabled. The input is used as a digital input, providing either ON or OFF logic, and the “**Enable Response**” setpoint is used to select the response to the source. The available responses are shown in Table 13 and Table 14 below.

0	<i>Enable When ON Else Shut Off</i>
1	<i>Enable When ON Else Ramp Off</i>
2	<i>Enable When ON Else Keep Last Value</i>
3	<i>Enable When OFF Else Shut Off</i>
4	<i>Enable When OFF Else Ramp Off</i>
5	<i>Enable When OFF Else Keep Last Value</i>

Table 13 – Proportional Output Enable Responses

0	<i>Enable When ON</i>
1	<i>Enable When OFF</i>
2	<i>Disable When ON</i>
3	<i>Disable When OFF</i>
4	<i>Enable When ON Else Keep State</i>
5	<i>Enable When OFF Else Keep State</i>

Table 14 – Digital Output Enable Responses

The **Override** input is used to supersede the output logic, reading the input as digital. The result of the input is determined using the “**Override Response**” and “**Output at Override**” parameters. The input can read as either active high or low, as described in Table 15 below. Using the “**Output at Override**” setpoint, any value within the range of the selected output type may be entered.

0	<i>Override When ON</i>
1	<i>Override When OFF</i>

Table 15 – Override Response Options

If all three inputs are configured and in use, the output will be determined in the following order of precedence; Override Input, Enable Input, Control Input. The output logic will be determined by the next input if the condition of the source is determined false, i.e. if the Override input has ON logic, and the response is set to ‘Override When OFF’ then the Override source will not drive the output, and it will instead use the Enable source. Following the same pattern, if the Enable input resolves to false, the Control source will then drive the output logic.

The output is also configured using a series of timing setpoints. The “**Delay Time**” setpoint can be used to add a period of delay before the output logic is evaluated. To prevent abrupt changes at the output due to sudden changes in the command input, the user can choose to use the independent up or down ramps to smooth out the response. The “**Ramp Up Time**” and “**Ramp Down Time**” parameters are set in milliseconds, and the step size of the output change will be determined by taking the absolute value of the output range and dividing it by the ramp time.

However, these setpoints are set to zero by default since in most signal conversion applications, fast response times are desired.

Aside from the Digital Output types, all other output types respond in a linear manner to changes in the control source per the calculation shown in Equation 4.

$$y = mx + a$$

$$m = \frac{Y_{\max} - Y_{\min}}{X_{\max} - X_{\min}}$$

$$a = Y_{\min} - m * X_{\min}$$

Equation 4 – Linear Slope Calculations

Where X and Y are defined as:

Xmin = Control Input Minimum

Ymin = “**Minimum Range**”

Xmax = Control Input Maximum

Ymax = “**Maximum Range**”

In all cases, while the X-axis has the constraint that Xmin < Xmax, there is no such limitation on the Y-axis. This allows for a negative slope so that as the control input signal increases, the target output value decreases. Or it allows output to follow control signal inversely.

1.4.4. Analog Voltage / Current Output

Current Outputs can be configured to different ranges as 0-20mA, 4-20mA and +/- 20mA and Voltage Outputs can be configured to 0-5V, 0-10V, +/-5V and +/-10V. Simply setting the “**Minimum Range**” and “**Maximum Range**” to a corresponding value in each range will drive the output to different range options. The unit of measurement for current output variables is milliamps [mA] and volts [V] for voltage outputs.

1.4.5. Digital Frequency / PWM Output

Pulse Width Modulated outputs use a fixed frequency determined by the value in the “**PWM Frequency/Duty Cycle**” setpoint and frequency outputs use a fixed duty cycle as selected by this setpoint. The unit of measurement for PWM output variables is percentage [%] and Hertz [Hz] for the frequency outputs.

1.4.6. Digital ON / OFF Output

When the “**Output Type**” parameter is selected as any of the following types, the output will act as a digital output: ‘*Digital Output Normal Logic*’, ‘*Digital Output Inverse Logic*’, ‘*Digital Output Latched Logic*’, ‘*Digital Output Inverse Latched Logic*’, ‘*Digital Output Blink Logic*’. Using the “**Digital Voltage**” setpoint, the voltage of the output can be selected to be either 5V or 12V when the logical value of the output is ON. When the output type is set to ‘*Digital Output Blink Logic*’, the “**Blink Rate**” is used to determine the period between the logic blink ON.

1.4.7. LED Output Function Block

The 12IN-14OUT has 7 configurable on-board LEDs that operate as individual outputs. Each LED Output has its parameters organized in five stages. The stages serve as a way for the LED Output to be capable of producing five distinct sets of patterns. The “**LED Out Stage x Type**” options are listed in Table 9, and this setting determines the general colour of the LED. All options use one specific colour for the output, except the ‘*Toggle Red Green*’ setting, which will alternate between red and green every time the output is ON.

The LED Output will operate using the different stages based on the order of precedence set by the “**LED Out Stage x Priority**” parameter. The stage with the Priority having the lowest value will take precedence over other stages. Using the “**LED Out Stage x Control Source**” and “**LED Out Stage x Control Number**” parameters, the source for the stage can be selected. For all LED Outputs and stages, the control source is used as a digital input and will be treated as active when it’s either ON or OFF. In cases where the source is floating, it is considered inactive. When the control source for a stage is active the LED will be controlled by the parameters of that stage, but if the control source is no longer active, the controlling stage will switch to the stage with the next lowest priority value.

The “**LED Out Stage x Control Response**” parameter is used to change how the LED Output responds to its control signal. Table 16 below lists the available responses.

0	<i>Normal</i>
1	<i>Inverse</i>
2	<i>Blink</i>
3	<i>Dim</i>

Table 16 – LED Out Control Responses

When a ‘*Normal*’ control response is selected, the set LED type will be triggered ON when the control source is ON, and OFF when the source is OFF. The ‘*Inverse*’ response, will control the LED type to OFF when the control is ON, and ON when the source is OFF. When the ‘*Blink*’ response is selected, the “**LED Out Stage x Blink Rate**” parameter becomes available and is used to set the rate of time for the LED to blink ON and OFF. The output will blink at that rate when the source is ON, and will remain OFF when the source is OFF. Using the ‘*Dim*’ response, the output stage can control the intensity of the LED output, in the range of 10% to 100%. With this response, the blink rate parameter is instead used to set the dimming rate. Every time that period of time passes, if the source is ON the output will increase in intensity by 5%, and if the source is OFF it will decrease or dim by 5%.

1.5. Constant Data

The Constant Data Block contains 2 fixed (False/True) and 13 configurable constant data setpoints which can be used as a control source for other functions. While they are available as a control source for all functions, it is recommended not to use constant data as a control source for the Set-Reset Latch Block.

1.6. Math Function Block

There are five Math Function Blocks that allow the user to define basic algorithms. A math function block can take up to four input signals. Each input is then scaled according to the associated limit and scaling setpoints.

Inputs are converted into a percentage value based on the “**Input X Minimum**” and “**Input X Maximum**” values selected. For additional control the user can also adjust the “**Input X Decimal Digits**” setpoint to increase the resolution of the input data and the min and max values.

A math function block includes three selectable functions, in which each function implements equation A operator B, where A and B are function inputs and operator is function selected with a setpoint “**Math Function X**”. Setpoint options are presented in Table 17. The functions are connected, so that result of the preceding function goes into Input A of the next function. Thus Function 1 has both Input A and Input B selectable with setpoints, where Functions 2 to 4 have only Input B selectable. Input is selected by setting “**Function X Input Y Source**” and “**Function X Input Y Number**”. If “**Function X Input B Source**” is set to 0, a ‘Control Not Used’ signal goes through the function unchanged.

$$\text{Math Block Output} = (((A1 \text{ op1 } B1) \text{ op2 } B2) \text{ op3 } B3) \text{ op4 } B4$$

0	=, True when InA equals InB
1	!=, True when InA not equal InB
2	>, True when InA greater than InB
3	>=, True when InA greater than or equal InB
4	<, True when InA less than InB
5	<=, True when InA less than or equal InB
6	OR, True when InA or InB is True
7	AND, True when InA and InB are True
8	XOR, True when either InA or InB is True, but not both
9	+, Result = InA plus InB
10	-, Result = InA minus InB
11	x, Result = InA times InB
12	/, Result = InA divided by InB
13	MIN, Result = Smallest of InA and InB
14	MAX, Result = Largest of InA and InB

Table 17 – Math Function X Operator Options

For logic operations (6, 7, and 8), a scaled input greater than or equal to 1 is treated as TRUE. For logic operations (0 to 8), the result of the function will always be 0 (FALSE) or 1 (TRUE). For the arithmetic functions (9 to 14), it is recommended to scale the data such that the resulting operation will not exceed full scale (0 to 100%) and saturate the output result.

When dividing, a zero divider will always result in a 100% output value for the associated function.

The resulting calculation, presented as a percentage value, can be scaled into the appropriate physical units using the “**Math Output Minimum Range**” and “**Math Output Maximum Range**” setpoints. These values are also used as the limits when the Math Function is selected as the input source for another function block.

1.7. Conditional Logic Function Block

Conditional Logic Blocks compare up to four different input sources with different logical or relational operators. The result of each block can therefore only be true (1) or false (0). Figure 5 demonstrates the connections between all parameters.

Each Conditional Block offers two conditions. Both compare two inputs, which can hold a logical value or an integer value. The output of the conditions can only be true or false and will be compared by Operator 3 with a logical operator. This comparison is the result of the Conditional Block and can control any output source.

The value of each source will then be compared to each other with an operator of Table 18. If no source is selected, the output value of an Input will be zero.

Operator 1 and Operator 2 are configured to OR by default. The table above cannot be used for comparing the conditions because they can only be compared with logical operators, which are listed in Table 19.

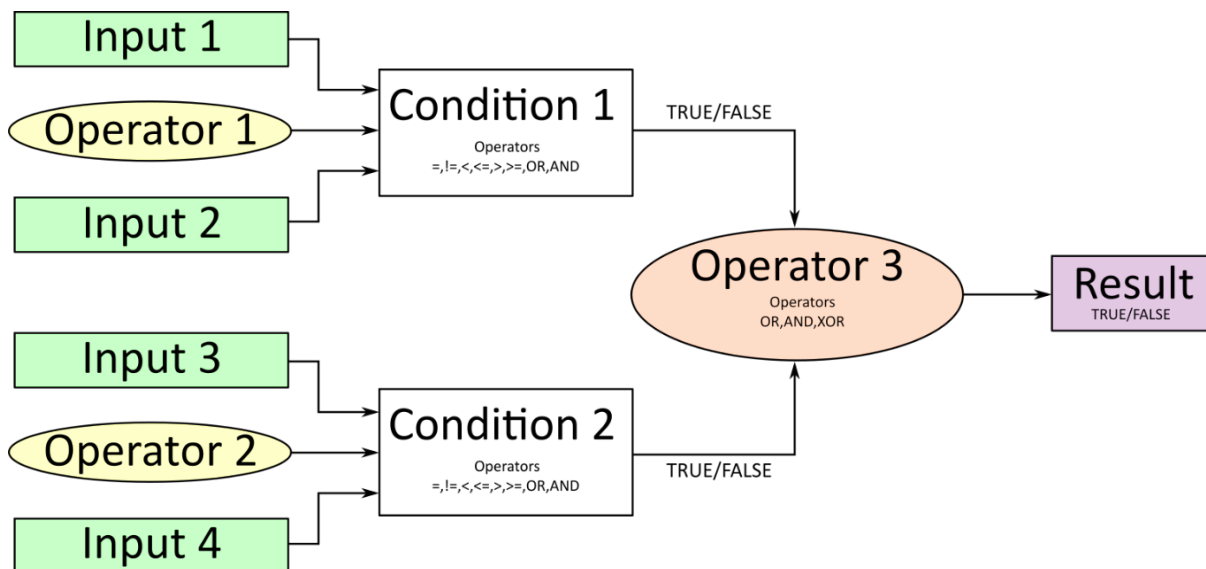


Figure 5 – Conditional Block Diagram

0	==, True when Argument 1 is equal to Argument 2
1	!=, True when Argument 1 is not equal to Argument 2
2	>, True when Argument 1 is greater than Argument 2
3	>=, True when Argument 1 is greater than Argument 2
4	<, True when Argument 1 is less than Argument 2
5	<=, True when Argument 1 is less than or equal Argument 2
6	OR, True when Argument 1 or Argument 2 is True
7	AND, True when Argument 1 and Argument 2 are True

Table 18 – Input Operator Options

0	OR, True when Argument 1 or Argument 2 is True
1	AND, True when Argument 1 and Argument 2 are True
2	XOR, True when Argument 1 is not equal to Argument 2

Table 19 – Condition Operator Options

If only one condition is used, it is to make sure that Operator 3 is set to OR so that the result is based solely on the condition which has been chosen.

1.8. Lookup Table Function Block

Lookup Tables are used to give output response up to 10 slopes per input. If more than 10 slopes are required, A Programmable Logic Block can be used to combine up to three tables to get 30 slopes as described in Section 1.9.

Lookup tables have two differing modes defined by “**X-Axis Type**” setpoint, given in Table 20. The ‘*Data Response*’ option is the normal mode where block input signal is selected with the “**X-Axis Source**” and “**X-Axis Number**” setpoints and X values present directly input signal values. With the ‘*Time Response*’ option, the input signal is time and X values present time in milliseconds. And selected input signal is used as digital enable.

0	Data Response
1	Time Response

Table 20 – X-Axis Type Options

The slopes are defined with (x, y) points and associated point response. X value presents input signal value and Y value corresponding Lookup Table output value. “**PointN – Response**” setpoint defines the type of slope from preceding point to the point in question. Response options are given in Table 21. ‘*Ramp To*’ gives a linearized slope between points, whereas ‘*Jump To*’ gives a point-to-point response, where any input value between XN-1 and XN will result Lookup Table output being YN. “**Point0 – Response**” is always ‘Jump To’ and cannot be edited. Choosing ‘Ignored’ response causes associated points and all the following points to be ignored.

0	Ignore
1	Ramp To
2	Jump To

Table 21 – PointN - Response Options

The X values are limited by the minimum and maximum range of the selected input source if the source is a Math Function Block. For the afore-mentioned sources X-Axis data will be redefined when ranges are changed, therefore inputs should be adjusted before changing X-Axis values. For other sources X_{min} and X_{max} are -100000 and 1000000. The X-Axis is constraint to be in rising order; thus, the value of the next index is greater than or equal to the preceding one. Therefore, when adjusting the X-Axis data, it is recommended that X10 is changed first, then lower indexes in descending order.

$$X_{min} \leq X_0 \leq X_1 \leq X_2 \leq X_3 \leq X_4 \leq X_5 \leq X_6 \leq X_7 \leq X_8 \leq X_9 \leq X_{10} \leq X_{max}$$

The Y-Axis has no constraints on the data it presents, thus inverse, decreasing, increasing or other response can be easily established. The Smallest of the Y-Axis values is used as Lookup Table output minimum and the largest of the Y-Axis values is used as Lookup Table output maximum (i.e. used as Xmin and Xmax values in linear calculation.). Ignored points are not considered for minimum and maximum values.

1.9. Programmable Logic Function Block

Programmable Logic Function Blocks can be linked to up to three Lookup Tables, any of which would be selected only under given conditions. Thus, the output of a Programmable Logic Block at any given time will be the output of the Lookup Table selected by the defined logic. Therefore, up

to three different responses to the same input, or three different responses to different inputs, can become the input to another function block.

To enable any of the Programmable Logic Blocks, the “**Logic Enabled**” setpoint must be set to ‘True’. By default, all Logic blocks are disabled.

The three associated tables are selected by setting “**Table Number X**” setpoint to desired Lookup Table number, for example selecting 1 would set Lookup Table 1 as TableX.

For each TableX there are three conditions that define the logic to select the associated Lookup Table as Logic output. Each condition implements the function *Argument1 Operator Argument2*. Where ‘*Operator*’ is logical operator defined by setpoint “**Table X – Condition Y Operator**”. Setpoint options are listed in Table 22. Condition arguments are selected with “**Table X – Condition Y Argument Z Source**” and “**Table X - Condition Y Argument Z Number**” setpoints. If the ‘Control Not Used’ option is selected as “**Table X - Condition Y Argument Z Source**” the argument is interpreted as 0.

0	=, Equal
1	!=, Not Equal
2	>, Greater Than
3	>=, Greater Than or Equal
4	<, Less Than
5	<=, Less Than or Equal

Table 22 – Table X - Condition Y Operator Options

The three conditions are evaluated and if the result satisfies logical operation defined with “**Logical Operator X**” setpoint, given in Table 23, the associated Lookup Table is selected as output of the Logical block. Option ‘0 – Default Table’ selects associated Lookup Table in all conditions.

0	Default Table (Table1)
1	Cnd1 And Cnd2 And Cnd3
2	Cnd1 Or Cnd2 Or Cnd3
3	(Cnd1 And Cnd2) Or Cnd3
4	(Cnd1 Or Cnd2) And Cnd3

Table 23 – Table X - Conditions Logical Operator Options

The three logical operations are evaluated in order and the first to satisfy gets selected, thus if Table1 logical operation is satisfied, the Lookup Table associated with Table1 gets selected regardless of two other logical operations. If none of the logical operations are satisfied, the output will appear as a NULL or 0xFF value.

1.10. Set / Reset Latch Function Block

Set-Reset Latch Blocks use two control sources to drive a logical output. The purpose of these blocks is to simulate a modified latching function in which the ‘Reset Signal’ has more precedence. The latching function operates using the logic described in Table 24 below.

Set Signal	Reset Signal	Set-Reset Block Output (Initial State: OFF)
OFF	OFF	Latched State
OFF	ON	OFF
ON	OFF	ON
ON	ON	OFF

Table 24 – Set-Reset Function block operation.

The Reset and Set sources each have minimum and maximum threshold values associated with them that determine the ON and OFF state. The **“Reset Source”** uses the **“Reset Minimum Threshold”** and **“Reset Maximum Threshold”** setpoints. Similarly, for the **“Set Source”**, the **“Set Minimum Threshold”** and **“Set Maximum Threshold”** setpoints are used. These setpoints are interpreted in terms of percentage of the selected input. A signal is determined to be ON after reaching or going above the maximum threshold and determined to be OFF after reaching or going below the minimum threshold.

As seen in Table 24 above, the Reset Signal has more precedence over the Set Signal - if the state of the Reset Signal is ON, then the state of the Set-Reset Block Output will be OFF. To create an ON state in the Set-Reset Block Output, then the state of the Reset Signal must be OFF while the state of the Set Signal is ON. In this case, the state of the Set-Reset Block Output will remain ON even if the Set Signal turns OFF if the Reset Signal remains OFF. As soon as the Reset Signal turns ON the Set-Reset Block Output will turn OFF regardless of the state of Set Signal.

1.11. Diagnostic Function Block

The converter supports diagnostic messaging. A DM1 message contains an Active Diagnostic Trouble Code (DTC) that is sent to the J1939 network in case a fault has been detected. A Diagnostic Trouble Code is defined by the J1939 standard as a four-byte value which is a combination of:

SPN	Suspect Parameter Number	(user defined)
FMI	Failure Mode Identifier	(see Table 23)
CM	Conversion Method	(always set to 0)
OC	Occurrence Count	(number of times the fault has happened)

In addition to supporting the DM1 message, the converter also supports:

DM2	Previously Active Diagnostic Trouble Codes	Sent only on request
DM3	Diagnostic Data Clear/Reset of Previously Active DTCs	Done only on request
DM11	Diagnostic Data Clear/Reset for Active DTCs	Done only on request

Fault detection and reaction is a standalone functionality that can be configured to monitor and report diagnostics of various controller parameters. The converter supports 16 Diagnostics Definitions, each freely configurable by the user.

By default, the monitoring of operating voltage, CPU temperature and receive message timeouts is configured to diagnostics blocks 1, 2 and 3., In case any of these three diagnostics blocks are needed for some other use, the default settings can be adjusted by the user to suit the application.

There are 4 fault types that can be used, **“Minimum and maximum error”**, **“Absolute value error”**, **“State error”** and **“Double minimum and maximum error”**.

Minimum and maximum error has two thresholds, **“MIN Shutdown”** and **“MAX Shutdown”** that have configurable, independent diagnostics parameters (SPN, FMI, Generate DTCs, delay before flagging status). In case the parameter to monitor stays between these two thresholds, the diagnostic is not flagged.

An **Absolute value error** has one configurable threshold with configurable parameters. In case the parameter to monitor stays below this threshold, the diagnostic is not flagged.

A **State error** is similar to the Absolute value error; the only difference is that State error does not allow the user to specify specific threshold values; thresholds '1' and '0' are used instead. This is ideal for monitoring state information, such as received message timeouts.

The **double minimum and maximum error thresholds** allow the user to specify four thresholds, each with independent diagnostic parameters. The diagnostic status and threshold values is determined and expected as show in Figure 6 below.

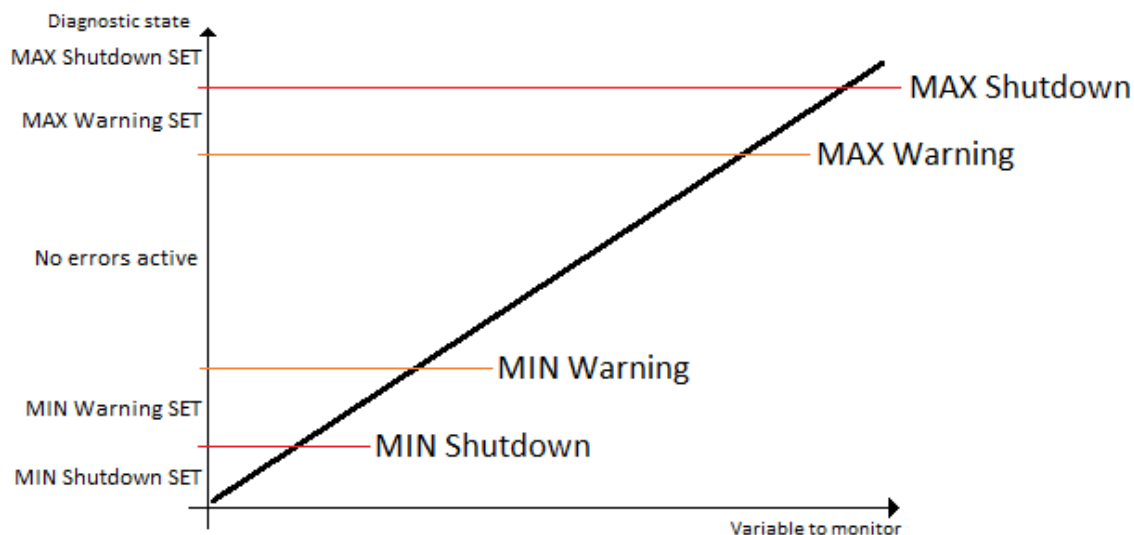


Figure 6 – Double Minimum and Maximum Error Thresholds

In case any of the Diagnostics blocks is configured to monitor Output Current Feedback, there is an internal error status flag maintained automatically for that particular output. This internal flag can be used for driving the output to a specified state in case of diagnostic event using Proportional Current Output setpoints “**Control Fault Response**”, “**Output in Fault Mode**” and “**Fault Detection Enabled**”.

There are also built in error status flags for power supply and CPU temperature monitoring. In case any of the diagnostics blocks is measuring these two parameters, the corresponding internal error status flags can be used for shutting down the unit in case of failure. The setpoints “**Power Fault Disables Outputs**” and “**Over Temperature Shutdown**” can be used for enabling the shutdown of the unit (shutdown == output driving is turned off).

While there are no active DTCs, the converter will send ‘No Active Faults’ message. If a previously inactive DTC becomes active, a DM1 will be sent immediately to reflect this. As soon as the last active DTC goes inactive, a DM1 indicating that there are no more active DTCs will be sent.

If there is more than one active DTC at any given time, the regular DM1 message will be sent using a multipacket message to the Requester Address using the Transport Protocol (TP).



At power up, the DM1 message will not be broadcasted until after 5 second delay. This is done to prevent any power up or initialization conditions from being flagged as an active error on the network.

When the fault is linked to a DTC, a non-volatile log of the occurrence count (OC) is kept. As soon as the controller detects a new (previously inactive) fault, it will start decrementing the **“Delay before Event is flagged”** timer for that Diagnostic function block. If the fault has remained present during the delay time, then the controller will set the DTC to active, and will increment the OC in the log. A DM1 will immediately be generated that includes the new DTC. The timer is provided so that intermittent faults do not overwhelm the network as the fault comes and goes, since a DM1 message would be sent every time the fault shows up or goes away.

By default, the fault flag is cleared when the error condition that has caused it goes away. The DTC is made Previously Active and is it is no longer included in the DM1 message. To identify a fault having happened, even if the condition that has caused is one away, the **“Event Cleared only by DM11”** setpoint can be set to ‘True’. This configuration enables DTC to stay Active, even after the fault flag has been cleared, and be included in DM1 message until a Diagnostic Data Clear/Reset for Active DTCs (DM11) has been requested.

As defined by J1939 Standard the first byte of the DM1 message reflects the Lamp status. **“Lamp Set by Event”** setpoint determines the lamp type set in this byte of DTC. **“Lamp Set by Event”** setpoint options are listed in Table 25. By default, the ‘Amber, Warning’ lamp is typically the one set be any active fault.

0	Protect
1	Amber Warning
2	Red Stop
3	Malfunction

Table 25 – Lamp Set by Event in DM1 Options

The **“SPN for Event”** setpoint defines suspect parameter number used as part of DTC. The default value zero is not allowed by the standard, thus no DM will be sent unless **“SPN for Event”** is configured to be different from zero. It is the user’s responsibility to select SPN that will not violate J1939 standard. When the **“SPN for Event”** is changed, the OC of the associated error log is automatically reset to zero.

Every fault has a default FMI associated with them. The used FMI can be configured with **“FMI for Event”** setpoint, presented in Table 26. When an FMI is selected from Low Fault FMIs in Table 26 for a fault that can be flagged either high or low occurrence, it is recommended that the user would select the high occurrence FMI from the right column of Table 27. There is no automatic setting of High and Low FMIs in the firmware, the user can configure these freely.

0	<i>Data Valid But Above Normal Operational Range - Most Severe Level</i>
1	<i>Data Valid But Below Normal Operational Range - Most Severe Level</i>
2	<i>Data Intermittent</i>
3	<i>Voltage Above Normal, Or Shorted To High Source</i>
4	<i>Voltage Below Normal, Or Shorted To Low Source</i>
5	<i>Current Below Normal Or Open Circuit</i>
6	<i>Current Above Normal Or Grounded Circuit</i>
7	<i>Mechanical Error</i>

8	<i>Abnormal Frequency Or Pulse Width Or Period</i>
9	<i>Abnormal Update Rate</i>
10	<i>Abnormal Rate Of Change</i>
11	<i>Root Cause Not Known</i>
12	<i>Bad Component</i>
13	<i>Out Of Calibration</i>
14	<i>Special Instructions</i>
15	<i>Data Valid But Above Normal Operating Range – Least Severe Level</i>
16	<i>Data Valid But Above Normal Operating Range – Moderately Severe Level</i>
17	<i>Data Valid But Below Normal Operating Range – Least Severe Level</i>
18	<i>Data Valid But Below Normal Operating Range – Moderately Severe Level</i>
19	<i>Network Error</i>
20	<i>Data Drifted High</i>
21	<i>Data Drifted Low</i>
31	<i>Condition Exists</i>

Table 26 – FMI for Event Options

Low Fault FMIs	High Fault FMIs
FMI=1, Data Valid But Below Normal Operation Range – Most Severe Level	FMI=0, Data Valid But Above Normal Operational Range – Most Severe Level
FMI=4, Voltage Below Normal, Or Shorted to Low Source	FMI=3, Voltage Above Normal, Or Shorted To High Source
FMI=5, Current Below Normal Or Open Circuit	FMI=6, Current Above Normal Or Grounded Circuit
FMI=17, Data Valid But Below Normal Operating Range – Least Severe Level	FMI=15, Data Valid But Above Normal Operating Range – Least Severe Level
FMI=18, Data Valid But Below Normal Operating Level – Moderately Severe Level	FMI=16, Data Valid But Above Normal Operating Range – Moderately Severe Level
FMI=21, Data Drifted Low	FMI=20, Data Drifted High

Table 27 – Low Fault FMIs and corresponding High Fault FMIs

1.12. DTC React Function Block

DTC React is a function block that allows the ECU to receive and process the DM1 messages. There are 16 separated function blocks that can capture up to 16 different DM1 messages. Each DTC React has two mandatory and two optional parameters. The mandatory parameters are the SPN and FMI. If only these parameters are used, the output will be set to high if the DM1 message with the combination of selected SPN and FMI. The state will remain high for five seconds and will be set if the DM1 message is received again.

Among optional parameters there are lamp setting and the source address. To enable them, the “**Lamp Used to Trigger Reaction**” and “**Source Address Used to Trigger Reaction**” should be set to 1, *True*. In this case, beside SPN and FMI the ECU will compare the Lamp Setting and/or Source Address of the received message. Messages with the source address matching the ECU address set by the unit (0x80 by default) are designed to be ignored. Therefore, selecting the same source address as the ECU address of the unit itself will result in no reaction.

The exceptions are the following SPN:

- SPN1213 and Lamp Status 0x40
- SPN623 and Lamp Status 0x10
- SPN624 and Lamp Status 0x04

- SPN987 and Lamp Status 0x01

In case the SPNs above are chosen, the DTC React function block will set the output to HIGH if SPN and Lamp Status match even if FMI doesn't match. However, if the **"Source Address Used to Trigger Reaction"** is set to 1, *True* and selected address doesn't match, the DTC React output will be set to FALSE.

1.13. CAN Transmit Message Function Block

The CAN Transmit function block is used to send any output from another function block (i.e., input, CAN receive) to the J1939 network. The AX021400 ECU has 10 CAN Transmit Messages which can be configured, and each message has four completely user defined signals.

1.13.1. CAN Transmit Message Parameters

Each CAN Transmit Message setpoint group includes setpoints that affect the whole message and are thus mutual for all signals of the message. These setpoints are presented in this section. The setpoints that configure an individual signal are presented in the next section.

Each Transmit block can be either enabled or disabled using the **"Transmit Enabled"** setting.

The **"PGN"** setpoint sets PGN used with the message. **Users should be familiar with the SAE J1939 standard and select values for PGN/SPN combinations as appropriate from section J1939/71.**

"Repetition Rate" defines the interval used to send the message to the J1939 network. If the rate is set to zero, the message is disabled unless it shares its PGN with another message. In the case of a shared PGN repetition rate of the LOWEST numbered message are used to send the message 'bundle'.



At power up, transmitted message will not be broadcasted until after a 5 second delay. This is done to prevent any power up or initialization conditions from creating problems on the network.

By default, all messages are sent on Proprietary B PGNs as broadcast messages. Thus **"Transmit Message Priority"** is always initialized to 6 (low priority) and the **"Destination Address (PDU1)"** setpoint is not used. This setpoint is only valid when a PDU1 PGN has been selected, and it can be set either to the Global Address (0xFF) for broadcasts or sent to a specific address as set up by the user.

1.13.2. CAN Transmit Signal Parameters

Each CAN transmit message has four associated signals, which define data inside the Transmit message. Each signal can be configured with the **"Signal Data Type"** setpoint to either be disabled or configured as a *'Discrete'* or *'Continuous'* signal. The **"Control Source"** setpoint together with **"Control Number"** setpoint define the signal source of the message. The options for those setpoints are listed in Table 1. Setting **"Control Source"** to *'Control Not Used'* disables the signal.

The **"Signal Data Size"** setpoint determines how many bits within the message will be reserved for that signal. **"Signal Byte Index"** determines in which byte of the CAN message the LSB of the signal is located. Similarly, **"Signal Bit Index"** determines in which bit within the byte that the LSB

of the signal is located. These setpoints are freely configurable, and it is up to user discretion to configure signals that are not overlapping or masking data from each other.

“**Signal Resolution**” determines the scaling done on the signal data before it is sent to the bus. While “**Signal Offset**” determines the value that is subtracted from the data before it is scaled. The Offset and Resolution are interpreted in units of the selected source signal.

1.14. CAN Receive Function Block

The CAN Receive function block is designed to take any SPN from the J1939 network and use it as an input to another function block (i.e., Outputs).

The “**Signal Type**” parameter is the most important setpoint associated with this function block and it should be selected first. Changing it will result in other setpoints being enabled or disabled, and assigning the type of data to be received. By default, all receive messages are disabled.

Each CAN Receive message is configured to read only certain signals via the J1939 network, and setting the “**PGN**” parameter allows only signals with the matching PGN to be read. By default, all control messages are expected to be sent to the converter on Proprietary B PGNs. However, should a PDU1 message be selected, the converter can be configured to receive messages from any ECU by setting “**PGN From Selected Address**” to ‘FALSE’. Conversely, setting that parameter to ‘TRUE’ will instead allow only a specific address to be received. The “**Selected Address**” setting will configure which specific address that the data should be received from, ignoring signals with the same PGN but with other ECU addresses.

The “**Size**”, “**Data Position Byte**”, “**Data Position Bit**”, “**Resolution**” and “**Offset**” can all be used to map any SPN supported by the J1939 standard to the output data of the Received function block.

Once a data type has been selected, a CAN Receive Timeout fault will be flagged if that message is not received on the CAN bus within the “**Receive Message Timeout**” period. In order to avoid a timeout on a heavily saturated network, it is recommended to set the period at least three times longer than the expected update rate. To disable the timeout feature set this value to zero, in which case the received message will not trigger a timeout fault.

As mentioned earlier, a CAN receive function clock can be selected as the source of the control input for the output function blocks. When this is case, the “**Data Maximum**” and “**Data Minimum**” setpoints determine the maximum and minimum values of the control signal. They are also used to determine on/off thresholds for digital output types. These values are in whatever units the data is AFTER the resolution and offset is applied to CAN receive signal.

The converter supports up to ten unique CAN Receive Messages.

2. INSTALLATION INSTRUCTIONS

2.1. Dimensions and Pinout

Figure 7 – AX021400 Dimensional Drawing

Integral 8-pin receptacle (equivalent to TE Deutsch P/N: **DT04-08PA**)

Connector 1		Connector 2		Connector 3		Connector 4		Connector 5	
Pin	Description	Pin	Description	Pin	Description	Pin	Description	Pin	Description
1	BAT+	1	POUT3	1	POUT6	1	POUT9	1	POUT12
2	BAT+	2	POUT2	2	POUT5	2	POUT8	2	POUT11
3	DIN1	3	POUT1	3	POUT4	3	POUT7	3	POUT10
4	WAKE IN	4	GND	4	GND	4	GND	4	GND
5	GND	5	GND	5	GND	5	GND	5	GND
6	GND	6	GND	6	GND	6	GND	6	GND

Connector 6		Connector 7		Connector 8		Connector 9		Connector 10	
Pin	Description	Pin	Description	Pin	Description	Pin	Description	Pin	Description
1	UIN2	1	UIN4	1	UIN7	1	ENCIN1 A	1	RLY2 NO
2	UIN1	2	UIN3	2	UIN6	2	ENCIN1 B	2	RLY2 C
3	CAN1 HIGH	3	CAN2 HIGH	3	UIN5	3	P5V0 REF	3	RLY2 NC
4	CAN1 LOW	4	CAN2 LOW	4	GND	4	UIN8	4	RLY1 NC
5	GND	5	GND	5	GND	5	MAGIN1	5	RLY1 C
6	GND	6	GND	6	GND	6	GND	6	RLY1 NO

Table 28 – AX021400 Connector Pinout

3. OVERVIEW OF J1939 FEATURES

The software was designed to provide flexibility to the user with respect to messages sent from the ECU by providing:

- Configurable ECU Instance in the NAME (to allow multiple ECUs on the same network).
- Configurable Input Parameters.
- Configurable PGN and Data Parameters.
- Configurable Diagnostic Messaging Parameters, as required.
- Diagnostic Log, maintained in non-volatile memory.

3.1. Introduction to Supported Messages

The ECU is compliant with the standard SAE J1939 and supports following PGNs from the standard.

From J1939-21 – Data Link Layer

- | | | |
|--|------------|----------|
| • Request | 59904 | 0x00EA00 |
| • Acknowledgement | 59392 | 0x00E800 |
| • Transport Protocol – Connection Management | 60416 | 0x00EC00 |
| • Transport Protocol – Data Transfer Message | 60160 | 0x00EB00 |
| • Proprietary B | from 65280 | 0x00FF00 |
| | to 65535 | 0x00FFFF |

From J1939-73 – Diagnostics

- | | | |
|--|-------|----------|
| • DM1 – Active Diagnostic Trouble Codes | 65226 | 0x00FECA |
| • DM2 – Previously Active Diagnostic Trouble Codes | 65227 | 0x00FECB |
| • DM3 – Diagnostic Data Clear/Reset for Previously Active DTCs | 65228 | 0x00FECC |
| • DM11 – Diagnostic Data Clear/Reset for Active DTCs | 65235 | 0x00FED3 |

From J1939-81 – Network Management

- | | | |
|--------------------------------|-------|----------|
| • Address Claimed/Cannot Claim | 60928 | 0x00EE00 |
| • Commanded Address | 65240 | 0x00FED8 |

From J1939-71 – Vehicle Application Layer

- | | | |
|----------------------------|-------|----------|
| • Software Identification | 65242 | 0x00FEDA |
| • Software Identification | 65242 | 0x00FEDA |
| • Component Identification | 65259 | 0x00FEEB |

None of the application layer PGNs are supported as part of the default configurations, but they can be selected as desired for transmit function blocks.

Setpoints are accessed using standard Memory Access Protocol (MAP) with proprietary addresses. The Axiomatic Electronic Assistant (EA) allows for quick and easy configuration of the unit over CAN network.

3.2. NAME, Address and Software ID

The converter has the following default for the J1939 NAME. The user should refer to the SAE J1939/81 standard for more information on these parameters and their ranges.

Arbitrary Address Capable	Yes
Industry Group	0, Global
Vehicle System Instance	0
Vehicle System	0, Non-specific system
Function	127, I/O Controller
Function Instance	23, Axiomatic AX021400
ECU Instance	0, First Instance
Manufacture Code	162, Axiomatic Technologies
Identity Number	Variable, uniquely assigned during factory programming for each ECU

The ECU Instance is a configurable setpoint associated with the NAME. Changing this value will allow multiple ECUs of this type to be distinguishable from one another when they are connected on the same network.

The default value of the “ECU Address” setpoint is 128 (0x80), which is the preferred starting address for self-configurable ECUs as set by the SAE in J1939 tables B3 and B7. The Axiomatic EA supports the selection of any address between 0 and 253. ***It is the user’s responsibility to select an address that complies with the standard.*** The user must also be aware that since the unit is arbitrary address capable, if another ECU with a higher priority NAME contends for the selected address, the converter will continue select the next highest address until it finds one that it can claim. See J1939/81 for more details about address claiming.

ECU Identification Information

PGN 64965		ECU Identification Information		-ECUID
Transmission Repetition Rate:		On request		
Data Length:		Variable		
Extended Data Page:		0		
Data Page:		0		
PDU Format:		253		
PDU Specific:		197 PGN Supporting Information:		
Default Priority:		6		
Parameter Group Number:		64965 (0x00FDC5)		
Start Position	Length	Parameter Name	SPN	
a	Variable	ECU Part Number, Delimiter (ASCII “*”)	2901	
b	Variable	ECU Serial Number, Delimiter (ASCII “*”)	2902	
c	Variable	ECU Location, Delimiter (ASCII “*”)	2903	
d	Variable	ECU Type, Delimiter (ASCII “*”)	2904	
e	Variable	ECU Manufacturer Name, Delimiter (ASCII “*”)	4304	
(a)*(b)*(c)*(d)*(e)*				

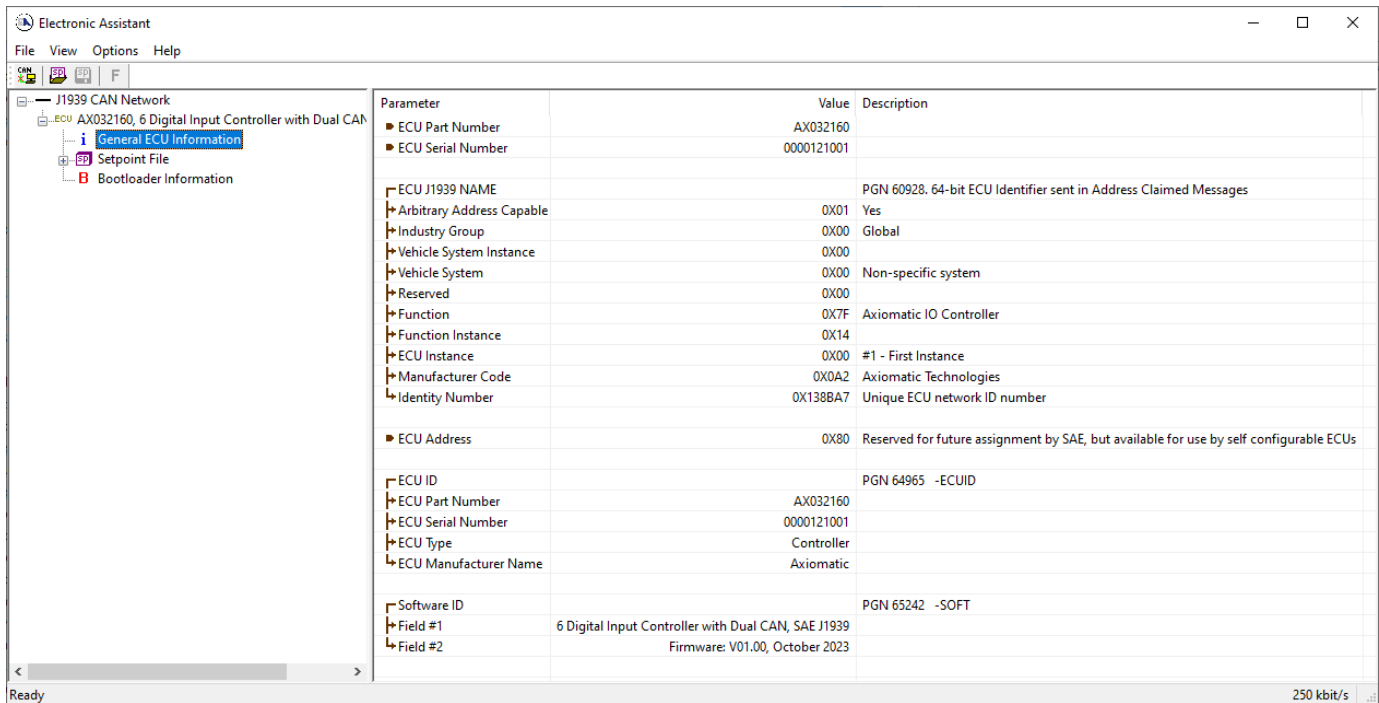


Figure 8 – General ECU Information

Software Identifier

PGN 65242		Software Identification		- SOFT
Transmission Repetition Rate:		On request		
Data Length:		Variable		
Extended Data Page:		0		
Data Page:		0		
PDU Format:		254		
PDU Specific:		218 PGN Supporting Information:		
Default Priority:		6		
Parameter Group Number:		65242 (0xFEDA)		
Start Position	Length	Parameter Name	SPN	
1	1 Byte	Number of software identification fields	965	
2-n	Variable	Software identification(s), Delimiter (ASCII “*”)	234	

For the ECU, Byte 1 is set to 5, and the identification fields are as follows.

(Part Number)*(Version)*(Date)*(Owner)*(Description)

The Axiomatic EA shows all this information in “General ECU Information”, as shown below.

Note: The information provided in the Software ID is available for any J1939 service tool which supports the PGN -SOFT.

Component Identification

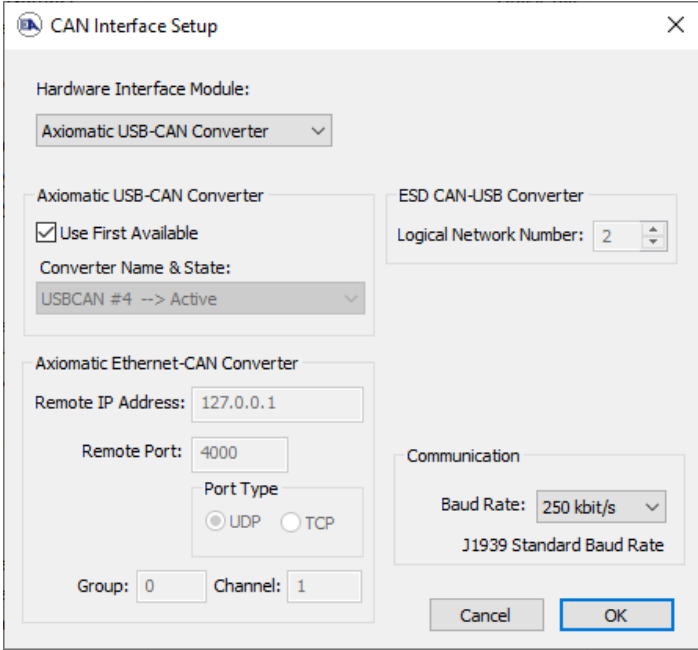
PGN 65259		Component Identification		-CI
Transmission Repetition Rate:		On request		
Data Length:		Variable		
Extended Data Page:		0		
Data Page:		0		
PDU Format:		254		
PDU Specific:		235 PGN Supporting Information:		
Default Priority:		6		
Parameter Group Number:		65259 (0x00FEEB)		
Start Position	Length	Parameter Name	SPN	
a	1-5 Byte	Make, Delimiter (ASCII “*”)	586	
b	Variable	Model, Delimiter (ASCII “*”)	587	
c	Variable	Serial Number, Delimiter (ASCII “*”)	588	
d	Variable	Unit Number (Power Unit), Delimiter (ASCII “*”)	233	
(a)*(b)*(c)*(d)*(e)*				

4. ECU SETPOINTS ACCESSED WITH AXIOMATIC ELECTRONIC ASSISTANT

This section describes in detail each setpoint, and their defaults and ranges. The setpoints are divided into setpoint groups as they are shown in the Axiomatic EA. For more information on how each setpoint is used by the converter, refer to the relevant section in this user manual.

4.1. Accessing the ECU Using Axiomatic Electronic Assistant

ECU with P/N AX021400 does not need any specific setup for the Axiomatic EA. To access the high-speed versions, the CAN bus Baud Rate needs to be set accordingly. The CAN Interface Setup can be found from the 'Options' menu in EA. Please refer to UMAX07050x **Connecting to the J1939 Bus** section for Axiomatic Electronic Assistant CAN Interface Setup instructions.



The image shows a 'CAN Interface Setup' dialog box with the following fields and options:

- Hardware Interface Module:** A dropdown menu set to 'Axiomatic USB-CAN Converter'.
- Axiomatic USB-CAN Converter:**
 - ☒ Use First Available
 - Converter Name & State:** A dropdown menu set to 'USBCAN #4 --> Active'.
- Axiomatic Ethernet-CAN Converter:**
 - Remote IP Address:** A text field containing '127.0.0.1'.
 - Remote Port:** A text field containing '4000'.
 - Port Type:** Radio buttons for 'UDP' (selected) and 'TCP'.
 - Group:** A text field containing '0'.
 - Channel:** A text field containing '1'.
- ESD CAN-USB Converter:**
 - Logical Network Number:** A spinner box set to '2'.
- Communication:**
 - Baud Rate:** A dropdown menu set to '250 kbit/s'.
 - J1939 Standard Baud Rate:** A checkbox that is currently unchecked.
- Buttons:** 'Cancel' and 'OK' buttons at the bottom right.

4.2. J1939 Network Setpoints

“ECU Instance Number” and “ECU Address” setpoints and their effect are defined in section 3.2.

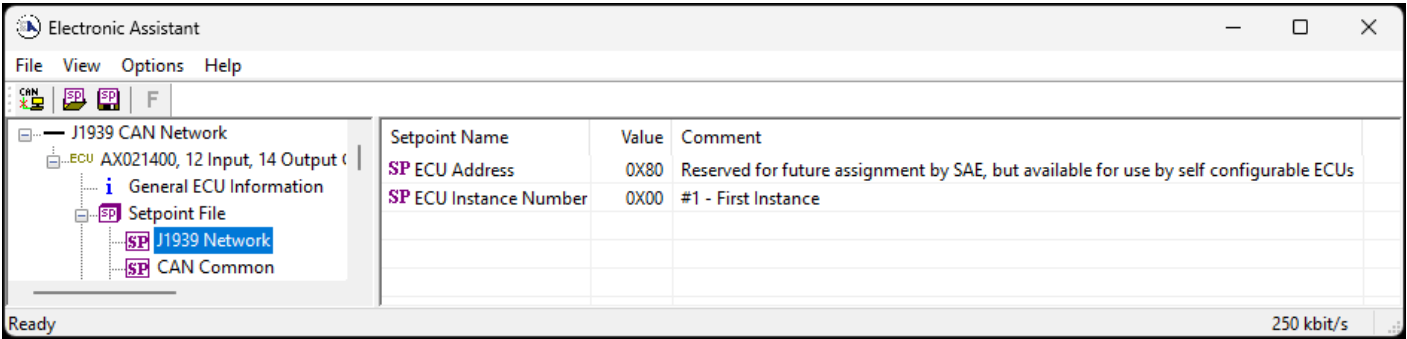


Figure 9 – Screen Capture of J1939 Setpoints

Name	Range	Default	Notes
ECU Address	0-253	0x80	Preferred address for a self-configurable ECU
ECU Instance	0-7	0x00	Per J1939-81

Table 29 – J1939 Network Setpoints

If non-default values for the “**ECU Instance Number**” or “**ECU Address**” are used, they will be mirrored during a setpoint file flashing and will only take effect once the entire file has been downloaded to the unit. After the setpoint flashing is complete, the unit will claim the new address and/or re-claim the address with the new NAME. If these setpoints are changing, it is recommended to close and re-open the CAN connection on the Axiomatic EA after the file is loaded, such that only the new NAME and address appear in the J1939 CAN Network ECU list.

4.3. CAN Common Setpoints

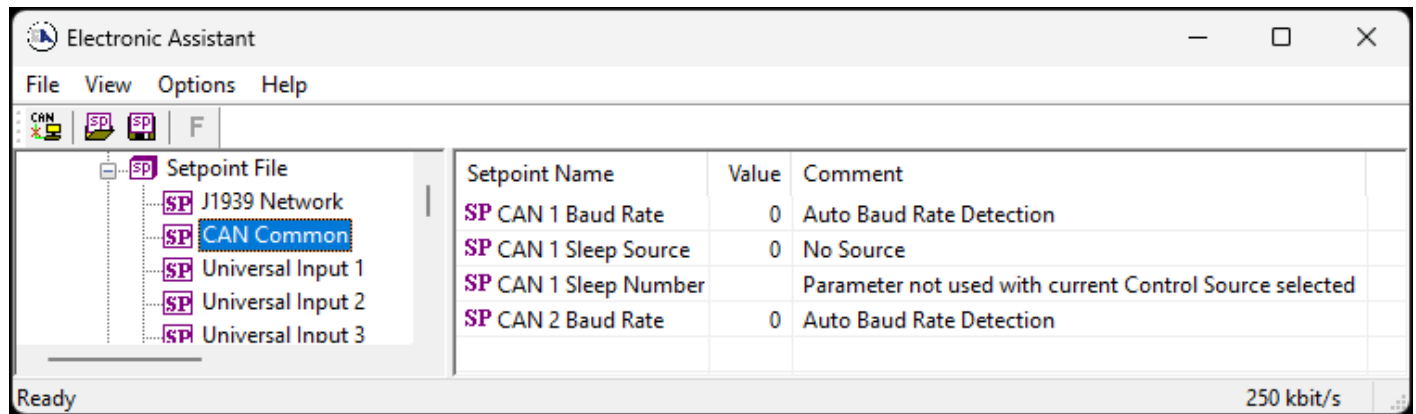


Figure 10 – Screen Capture of CAN Common Setpoints

Name	Range	Default	Notes
CAN 1 Baud Rate	Drop List	0, Auto-Baud Rate Detection	
CAN 1 Sleep Source	Drop List	0, No Source	Refer to Table 1
CAN 1 Sleep Number	Depends on Control Source	1	Refer to Table 1
CAN 2 Baud Rate	Drop List	0, Auto-Baud Rate Detection	

Table 30 – CAN Common Setpoints

4.4. Universal Input Setpoints

The Universal Input Setpoint block is defined in Section 1.1. Please refer to that section for further details on how to configure each setpoint and their effect on the input.

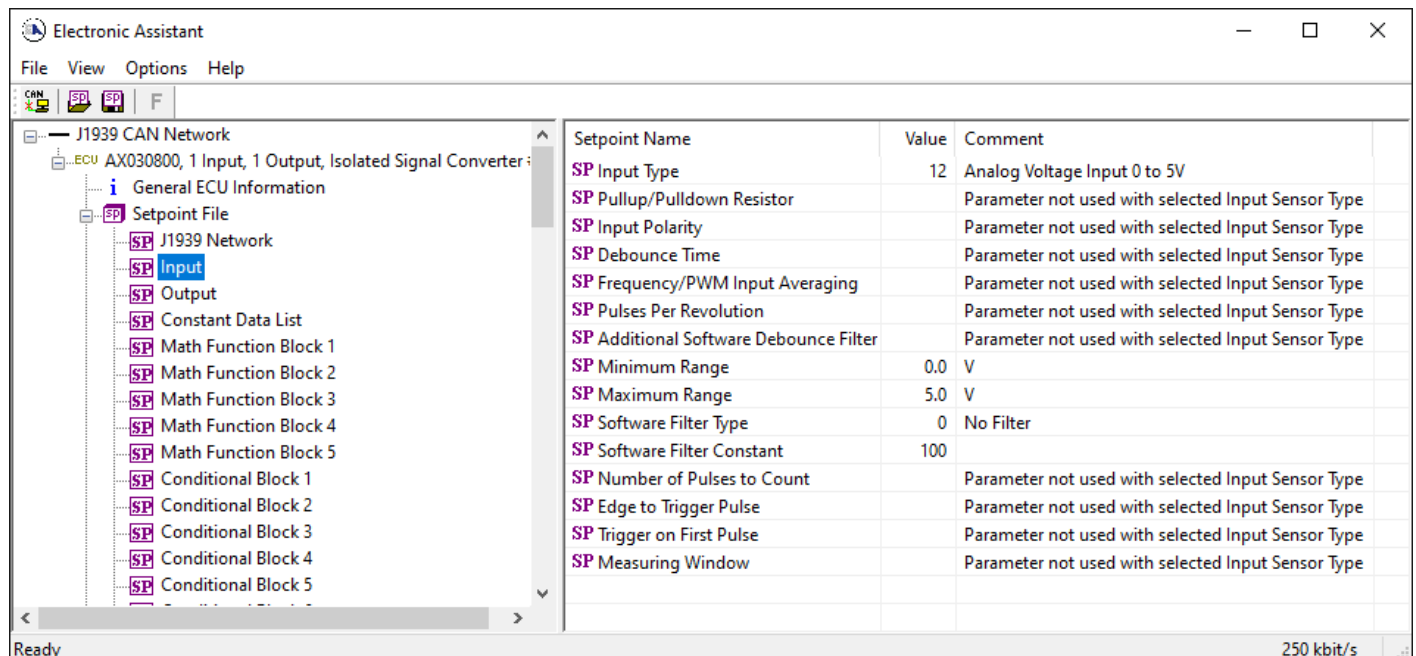


Figure 11 – Screen Capture of Universal Input Setpoints

Name	Range	Default	Notes
Input Type	Drop List	Input Disabled	See 1.1.1

Input Minimum Range	From Minimum Error to Maximum Range	Depends on Input Sensor Type	See 1.1.8
Input Maximum Range	From Minimum Range to Maximum Error	Depends on Input Sensor Type	See 1.1.8
Pullup/Pulldown Resistor	Drop List	0, No Pull	See 1.1.2
Input Polarity	Drop List	0, Normal Logic	See 1.1.3
Debounce Time	0..60000	50 ms	See 1.1.4
Additional Software Debounce Filter	Drop List	0, No Filter	See 1.1.7
Analog Input Filter	Drop List	0, No Filter	
Frequency/PWM Input Averaging	Drop List	0, No Averaging	See 1.1.5
Pulses Per Revolution	0..60000	0	See 1.1.6
Pulses to Count	0..10000	1000 pulses	See 1.1.10
Edge to Trigger Pulse	Drop List	0, Falling Edge	See 1.1.10
Trigger On First Pulse	Drop List	TRUE	See 1.1.10
Measuring Window	10..10000	1000 ms	See 1.1.10
Software Filter Type	Drop List	0, No Filter	See 1.1.9
Software Filter Constant	0..60000	10	See 1.1.9

Table 31 – Universal Input Setpoints

4.5. Digital Input Setpoints

The Digital Input Setpoint block is defined in Section 1.1. Please refer to that section for further details on the configuration of each setpoint and their effect on the input.

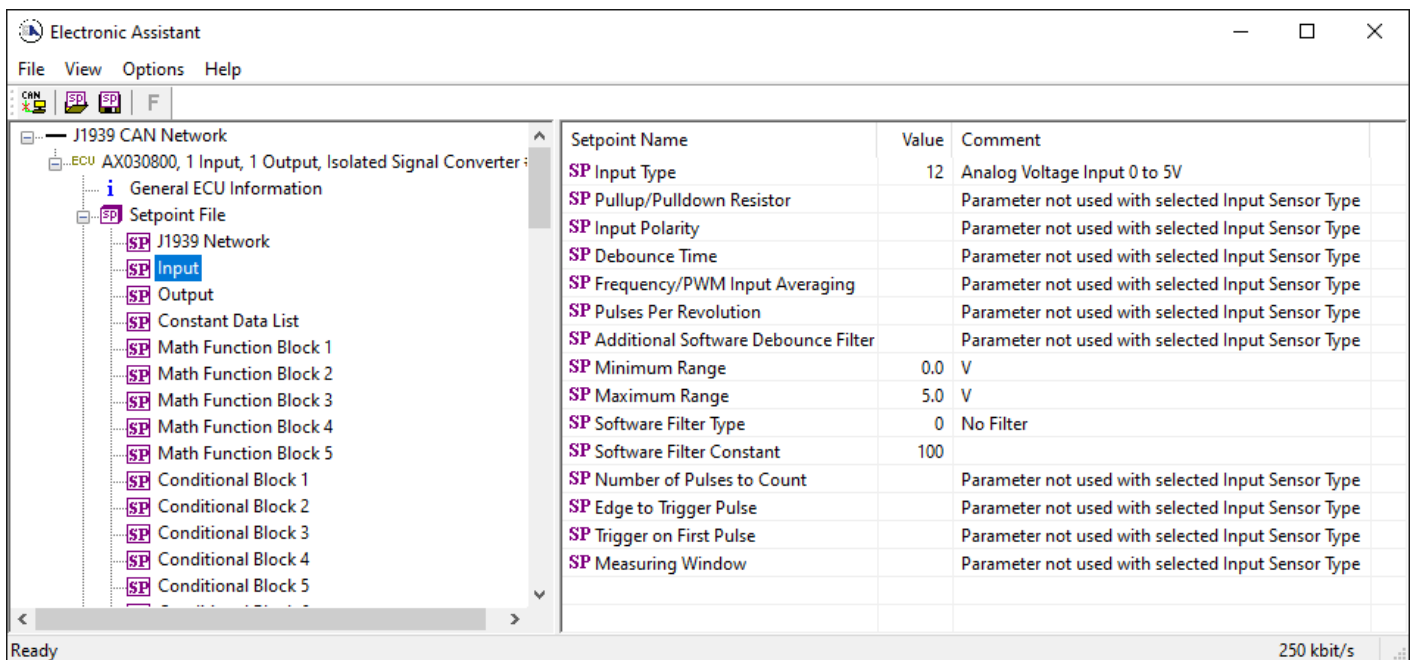


Figure 12 – Screen Capture of Digital Input Setpoints

Name	Range	Default	Notes
Input Type	Drop List	Input Disabled	See 1.1.1
Input Minimum Range	From Minimum Error to Maximum Range	Depends on Input Sensor Type	See 1.1.8
Input Maximum Range	From Minimum Range to Maximum Error	Depends on Input Sensor Type	See 1.1.8
Pullup/Pulldown Resistor	Drop List	0, No Pull	See 1.1.2

Input Polarity	Drop List	0, Normal Logic	See 1.1.3
Debounce Time	0..60000	50 ms	See 1.1.4
Additional Software Debounce Filter	Drop List	0, No Filter	See 1.1.7
Frequency/PWM Input Averaging	Drop List	0, No Averaging	See 1.1.5
Pulses Per Revolution	0..60000	0	See 1.1.6
Pulses to Count	0..10000	1000 pulses	See 1.1.10
Edge to Trigger Pulse	Drop List	0, Falling Edge	See 1.1.10
Trigger On First Pulse	Drop List	TRUE	See 1.1.10
Measuring Window	10..10000	1000 ms	See 1.1.10
Software Filter Type	Drop List	0, No Filter	See 1.1.9
Software Filter Constant	0..60000	10	See 1.1.9

Table 32 – Digital Input Setpoints

4.6. Magnetic Input Setpoints

The Magnetic Input Setpoint block is defined in Section 1.1. Please refer to that section for further details on the configuration of each setpoint and their effect on the input.

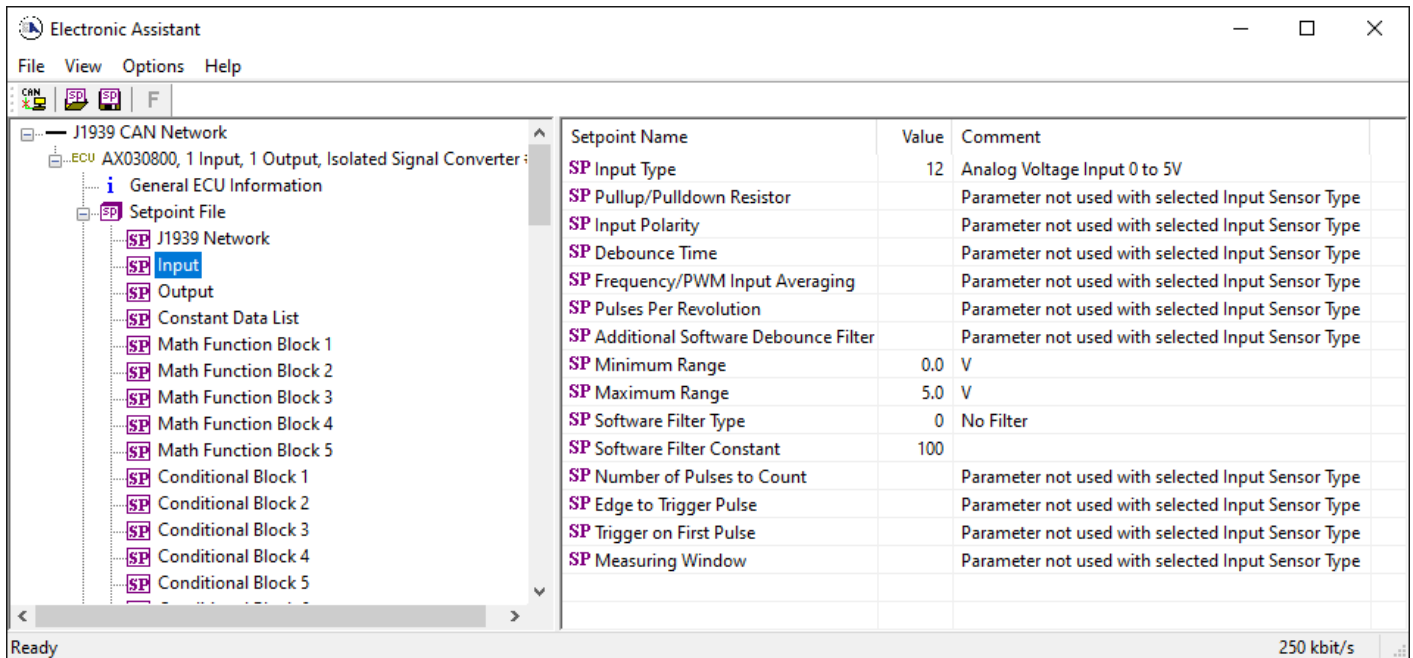


Figure 13 – Screen Capture of Magnetic Input Setpoints

Name	Range	Default	Notes
Input Sense Type	Drop List	Input Disabled	See 1.1.1
Input Minimum Range	From Minimum Error to Maximum Range	Depends on Input Sensor Type	See 1.1.8
Input Maximum Range	From Minimum Range to Maximum Error	Depends on Input Sensor Type	See 1.1.8
Additional Software Debounce Filter	Drop List	0, No Filter	See 1.1.7
Frequency/PWM Input Averaging	Drop List	0, No Averaging	See 1.1.5

Table 33 – Magnetic Input Setpoints

4.7. Encoder Input Setpoints

The Encoder Input Setpoint block is defined in Section 1.1. Please refer to that section for further details on how to configure each setpoint and their effect on the input.

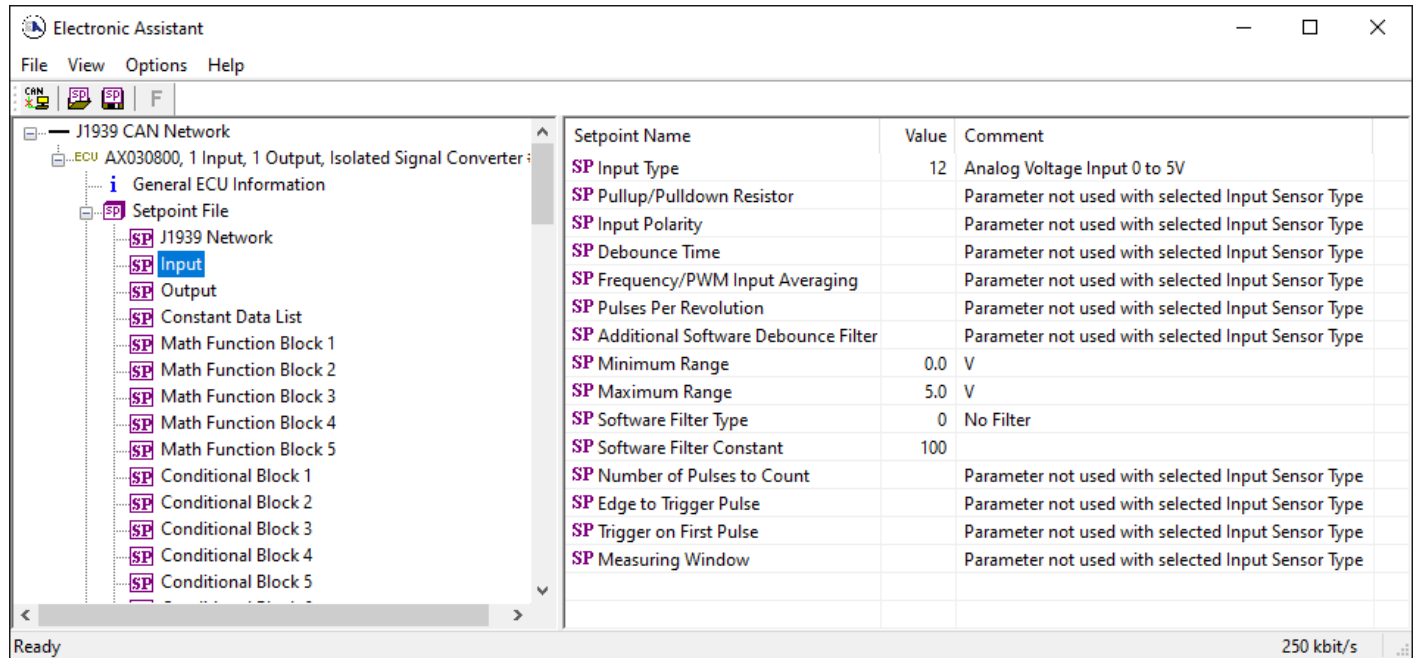


Figure 14 – Screen Capture of Encoder Input Setpoints

Name	Range	Default	Notes
Input Type	Drop List	Input Disabled	See 1.1.1
Input Minimum Range	From Minimum Error to Maximum Range	Depends on Input Sensor Type	See 1.1.8
Input Maximum Range	From Minimum Range to Maximum Error	Depends on Input Sensor Type	See 1.1.8
Pullup/Pulldown Input A Resistor	Drop List	0, No Pull	See 1.1.2
Pullup/Pulldown Input B Resistor	Drop List	0, No Pull	See 1.1.2
Stationary Delay Time	0..65000	0 ms	See 1.1.4
Reset Count Source	Drop List	0, Control Not Used	Refer to Table 1
Reset Count Number	Depends on Control Source	1	Refer to Table 1
Count Up Limit	0..86400000		
Count Down Limit	0..86400000		
Software Filter Type	Drop List	0, No Filter	See 1.1.9
Software Filter Constant	0..60000	10	See 1.1.9

Table 34 – Encoder Input Setpoints

4.8. Proportional Output Setpoints

The Proportional Output Setpoint block allows the user to select values to configure the output. Please refer to Section 1.2 for more information on the configuration of these parameters.

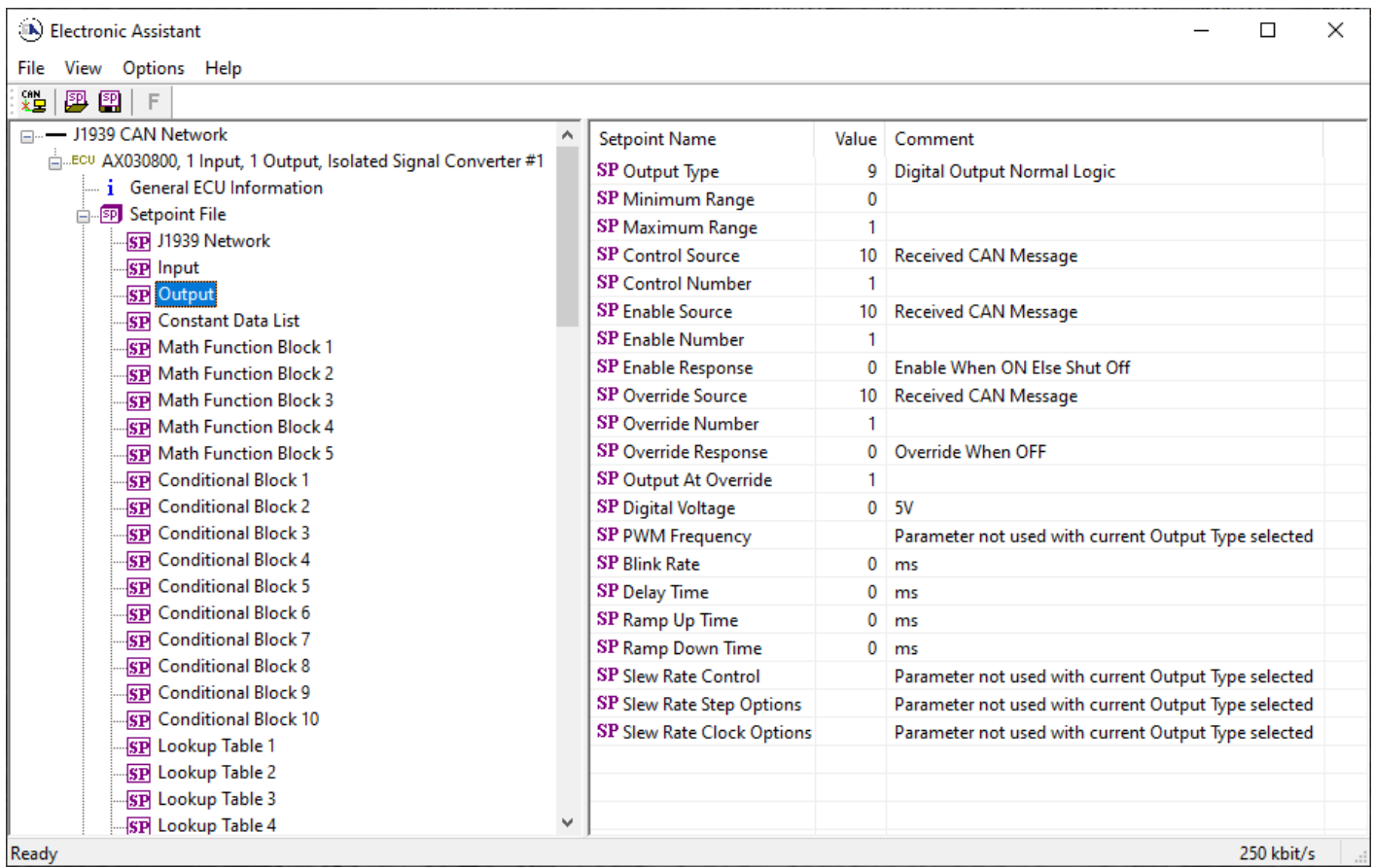


Figure 15 – Screen Capture of Proportional Output Setpoints

Name	Range	Default	Notes
Output Type	Drop List	0, Output Not Implemented	
Minimum Output Range	Drop List	Depends on Output Type	
Maximum Range	Drop List	Depends on Output Type	
Ramp Up Time	0 to 65,000 ms	1,000 ms	
Ramp Down Time	0 to 65,000 ms	1,000 ms	
PWM Output Frequency			
Digital Response			
Digital Blink Rate			
Control Source	Drop List	0, Control Not Used	Refer to Table 1
Control Number	Depends on Control Source		Refer to Table 1
Enable Source	Drop List	0, Control Not Used	Refer to Table 1
Enable Number	Depends on Enable Source		Refer to Table 1
Enable Response	Drop List	0, Enable When ON Else Shut Off	
Override Source	Drop List	0, Control Not Used	Refer to Table 1
Override Number	Depends on Override Source		Refer to Table 1
Override Response	Drop List	0, Override When OFF	
Override Value	Depends on Output Type		
Fault Response			
Fault Value			
Dither Amplitude			
Dither Period			

PID Gain			
PID Ti			
PID Td			
Default Output Value			

Table 35 – Proportional Output Setpoints

4.9. Digital Output Setpoints

The Digital Output Setpoint block allows the user to select values to configure the output. Please refer to Section 1.2 for more information on the configuration of these parameters.

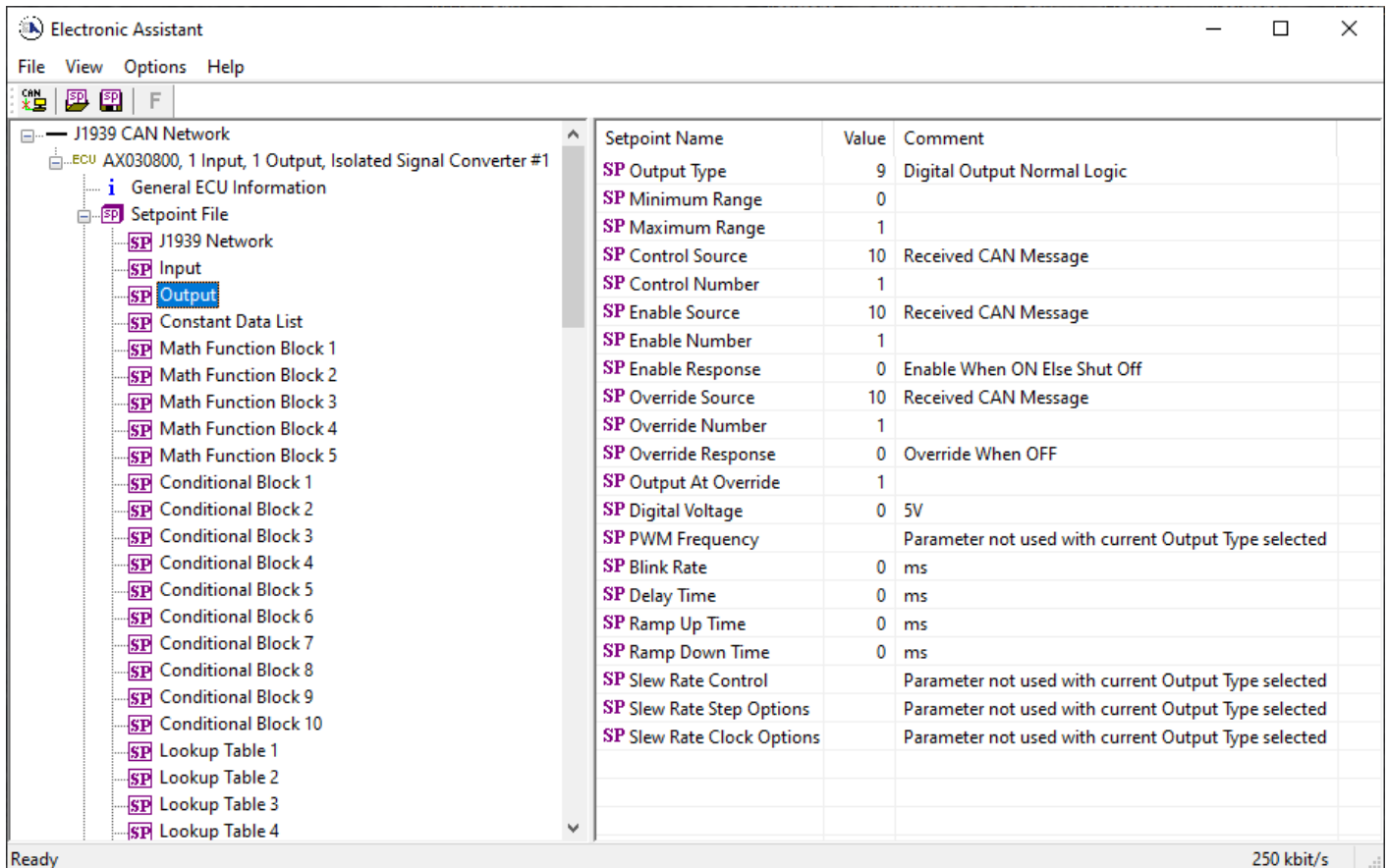


Figure 16 – Screen Capture of Digital Output Setpoints

Name	Range	Default	Notes
Output Type	Drop List	0, Output Not Implemented	
Control Source	Drop List	0, Control Not Used	Refer to Table 1
Control Number	Depends on Control Source		Refer to Table 1
Enable Source	Drop List	0, Control Not Used	Refer to Table 1
Enable Number	Depends on Enable Source		Refer to Table 1
Enable Response	Drop List	0, Enable When ON Else Shut Off	
Override Source	Drop List	0, Control Not Used	Refer to Table 1
Override Number	Depends on Override Source		Refer to Table 1
Override Response	Drop List	0, Override When OFF	

Override Value	Depends on Output Type		
Unlatch Source	Drop List	0, Control Not Used	Refer to Table 1
Unlatch Number	Depends on Enable Source		Refer to Table 1
Toggle Period			
ON State Delay Time			
OFF State Delay Time			

Table 36 – Digital Output Setpoints

4.10. LED Output Setpoints

The Proportional Output Setpoint block allows the user to select values to configure the output. Please refer to Section 1.2 for more information on the configuration of these parameters.

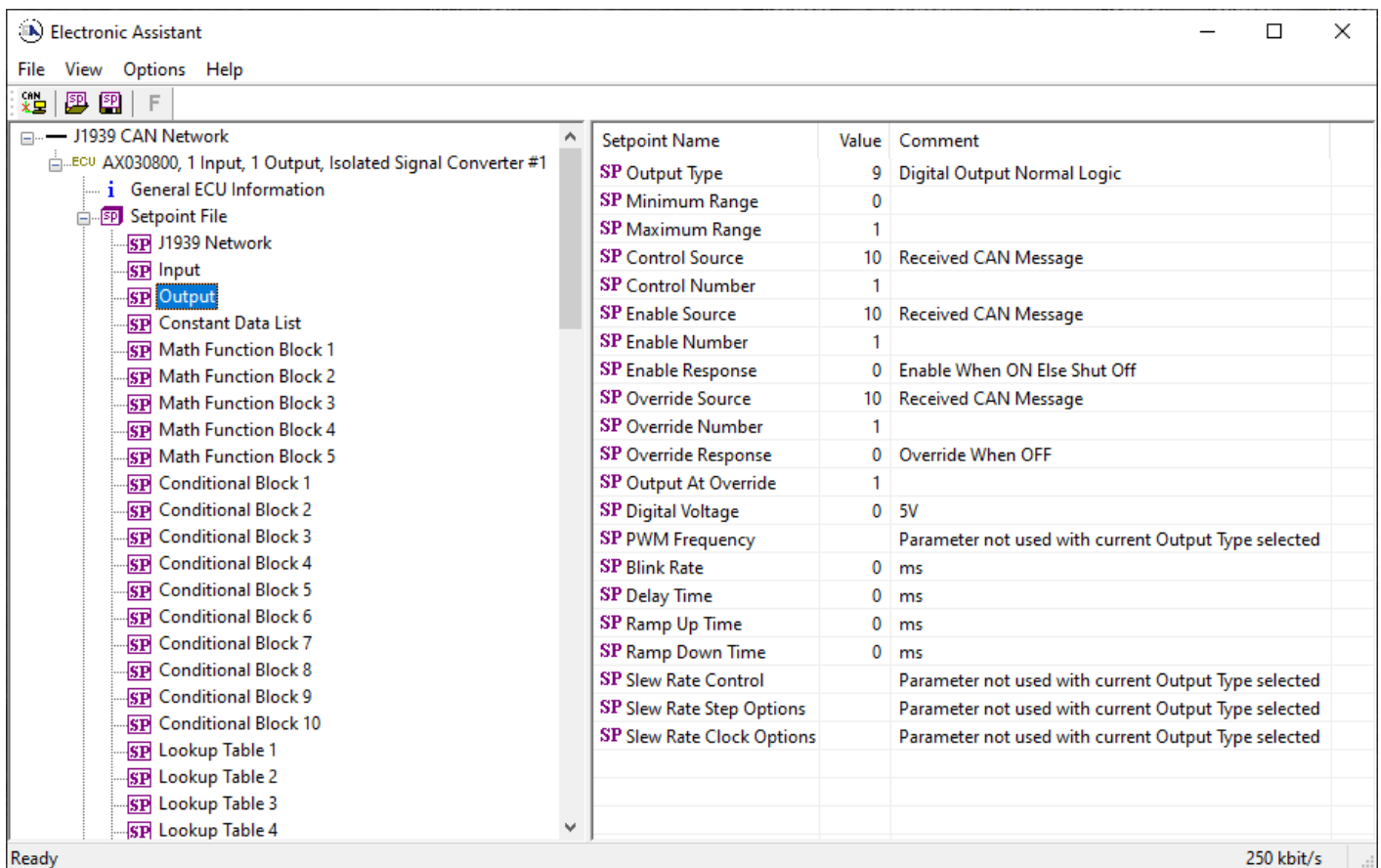


Figure 17 – Screen Capture of LED Output Setpoints

Name	Range	Default	Notes
LED Output Enabled	Drop List	0, Output Not Implemented	
LED Out Stage x Type	Drop List		
LED Out Stage x Priority	Drop List		
LED Out Stage x Control Source	Drop List	0, Control Not Used	Refer to Table 1
LED Out Stage x Control Number	Depends on Control Source		Refer to Table 1
LED Out Stage x Control Response	Drop List		
LED Out Stage x Blink Rate			

Table 37 – LED Output Setpoints

4.11. Constant Data List Setpoints

The Constant Data List Function Block is provided to allow the user to select values as desired for various logic block functions.

The first two constants are fixed values of 0 (False) and 1 (True) for use in binary logic. The remaining 13 constants are fully user programmable to any value between +/- 1 000 000. The default values (shown in Figure 18) are arbitrary and should be configured by the user as appropriate for their application.

The screenshot shows the 'Electronic Assistant' window. On the left, a tree view under 'J1939 CAN Network' shows 'Setpoint File' expanded, with 'Constant Data List' selected. The main area displays a table of setpoints.

Setpoint Name	Value	Comment
SP Constant FALSE (fixed)	False	(Read Only)
SP Constant TRUE (fixed)	True	(Read Only)
SP Constant Value 3	0.0000000	
SP Constant Value 4	0.0000000	
SP Constant Value 5	0.0000000	
SP Constant Value 6	0.0000000	
SP Constant Value 7	0.0000000	
SP Constant Value 8	0.0000000	
SP Constant Value 9	0.0000000	
SP Constant Value 10	0.0000000	
SP Constant Value 11	0.0000000	
SP Constant Value 12	0.0000000	
SP Constant Value 13	0.0000000	
SP Constant Value 14	0.0000000	
SP Constant Value 15	0.0000000	

The status bar at the bottom shows 'Ready' and '250 kbit/s'.

Figure 18 – Screen Capture of Constant Data List Setpoints

4.12. Math Function Block Setpoints

The Math Function Block is defined in Section 1.6. Please refer there for detailed information about how all these setpoints are used. “**Math Function Enabled**” is ‘False’ by default. To enable a Math function Block, set “**Math Function Enabled**” to ‘True’ and select appropriate “**Input Source**”.

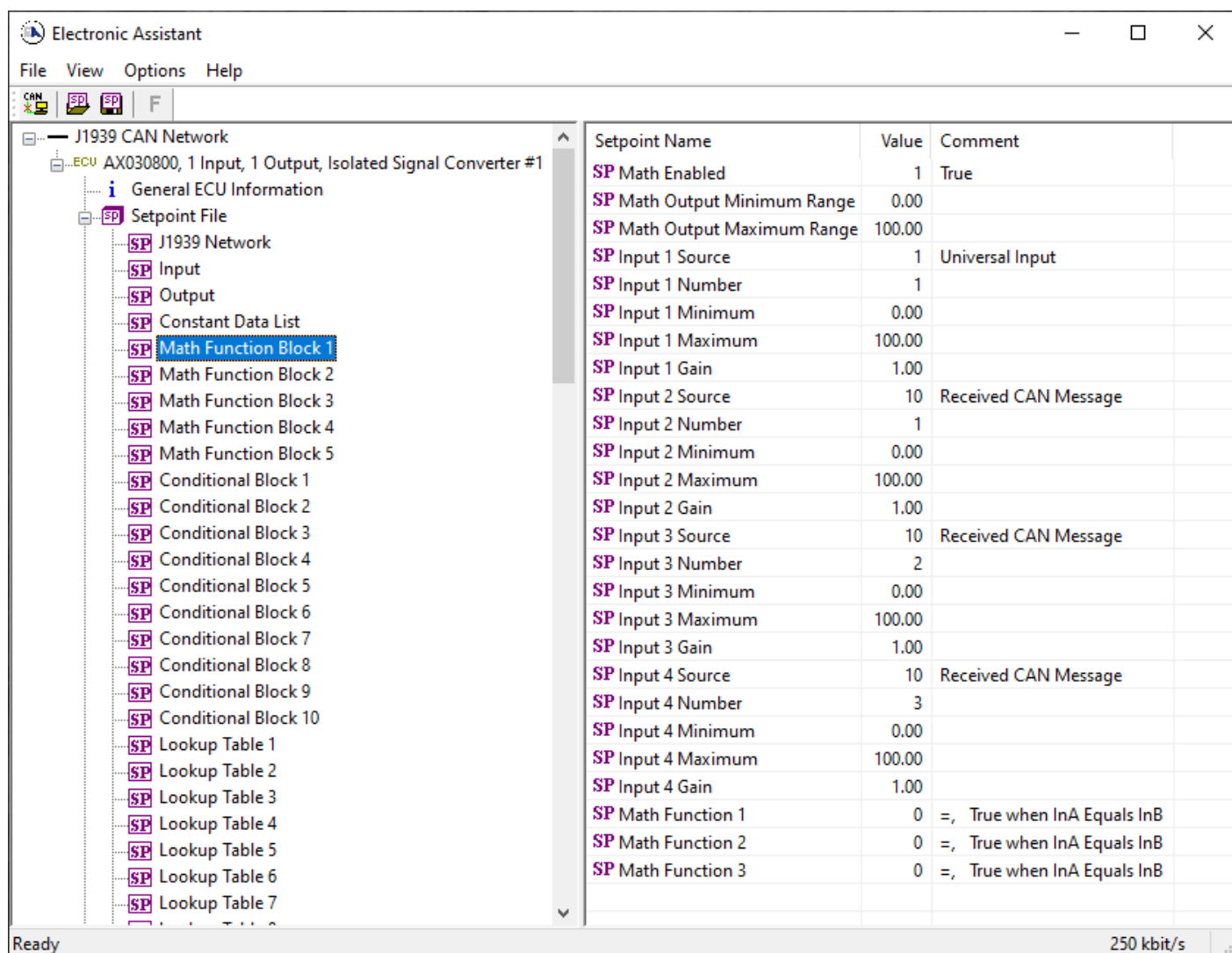


Figure 19 – Screen Capture of Math Function Block Setpoints

Name	Range	Default	Notes
Math Function Enabled	Drop List	False	
Function 1 Input A Source	Drop List	Control not used	Refer to Table 1
Function 1 Input A Number	Depends on control source	1	Refer to Table 1
Function 1 Input A Minimum	-10^6 to 10^6	0.0	
Function 1 Input A Maximum	-10^6 to 10^6	100.0	
Function 1 Input A Scaler	-1.00 to 1.00	1.00	
Function 1 Input B Source	Drop List	Control not used	Refer to Table 1
Function 1 Input B Number	Depends on control source	1	Refer to Table 1
Function 1 Input B Minimum	-10^6 to 10^6	0.0	
Function 1 Input B Maximum	-10^6 to 10^6	100.0	
Function 1 Input B Scaler	-1.00 to 1.00	1.00	
Math Function 1 Operation	Drop List	=, True when InA Equals InB	See Table 13
Function 2 Input B Source	Drop List	Control not used	Refer to Table 1
Function 2 Input B Number	Depends on control source	1	Refer to Table 1
Function 2 Input B Minimum	-10^6 to 10^6	0.0	
Function 2 Input B Maximum	-10^6 to 10^6	100.0	

Function 2 Input B Scaler	-1.00 to 1.00	1.00	
Math Function 3 Operation	Drop List	=, True when InA Equals InB	See Table 13
Function 3 Input B Source	Drop List	Control not used	Refer to Table 1
Function 3 Input B Number	Depends on control source	1	Refer to Table 1
Function 3 Input B Minimum	-10 ⁶ to 10 ⁶	0.0	
Function 3 Input B Maximum	-10 ⁶ to 10 ⁶	100.0	
Function 3 Input B Scaler	-1.00 to 1.00	1.00	
Math Function 3 Operation	Drop List	=, True when InA Equals InB	See Table 13
Function 4 Input B Source	Drop List	Control not used	Refer to Table 1
Function 4 Input B Number	Depends on control source	1	Refer to Table 1
Function 4 Input B Minimum	-10 ⁶ to 10 ⁶	0.0	
Function 4 Input B Maximum	-10 ⁶ to 10 ⁶	100.0	
Function 4 Input B Scaler	-1.00 to 1.00	1.00	
Math Function 4 Operation	Drop List	=, True when InA Equals InB	See Table 13
Math Output Minimum Range	-10 ⁶ to 10 ⁶	0.0	
Math Output Maximum Range	-10 ⁶ to 10 ⁶	100.0	

Table 38 – Math Function Setpoints

4.13. Conditional Logic Block Setpoints

The Conditional Block setpoints are defined in Section 1.7. Refer to that section for detailed information on how these setpoints are used. The screen capture in Figure 20 displays the available setpoints for each of the Conditional Blocks. The table below the screen capture highlights the allowable ranges for each setpoint.

Setpoint Name	Value	Comment
SP Conditional Block Enable	1	True
SP Condition 1 Argument 1 Source	1	Universal Input
SP Condition 1 Argument 1 Number	1	
SP Condition 1 Argument 2 Source	10	Received CAN Message
SP Condition 1 Argument 2 Number	1	
SP Condition 1 Operator (Argument 1/2)	0	==, True When Arg1 Equal to Arg2
SP Condition 2 Argument 1 Source	10	Received CAN Message
SP Condition 2 Argument 1 Number	2	
SP Condition 2 Argument 2 Source	10	Received CAN Message
SP Condition 2 Argument 2 Number	3	
SP Condition 2 Operator (Argument 1/2)	0	==, True When Arg1 Equal to Arg2
SP Conditional Result Operator	0	OR

Figure 20 – Screen Capture of Conditional Block Setpoints

Name	Range	Default	Notes
Conditional Function Enabled	Drop List	Disabled	
Condition 1 Argument 1 Source	Drop List	Digital Input	Refer to Table 1
Condition 1 Argument 1 Number	Depends on Source Selected	0	Refer to Table 1
Condition 1 Argument 2 Source	Drop List	Digital Input	Refer to Table 1
Condition 1 Argument 2 Number	Depends on Source Selected	0	Refer to Table 1

Condition 1 Operator (Argument 1/2)	Drop List	0	Refer to Table 14
Condition 2 Argument 1 Source	Drop List	Digital Input	Refer to Table 1
Condition 2 Argument 1 Number	Depends on Source Selected	0	Refer to Table 1
Condition 2 Argument 2 Source	Drop List	Digital Input	Refer to Table 1
Condition 2 Argument 2 Number	Depends on Source Selected	0	Refer to Table 1
Condition 2 Operator (Argument 1/2)	Drop List	0	Refer to Table 14
Conditional Result Operator	Drop List	OR	Refer to Table 15

Table 39 – Default Conditional Block Setpoints

4.14. Lookup Table Setpoints

The Lookup Table Function Block is defined in Section 1.8. Please refer there for detailed information about how all these setpoints are used. “**X-Axis Source**” is set to ‘*Control Not Used*’ by default. To enable a Lookup Table select appropriate “**X-Axis Source**”.

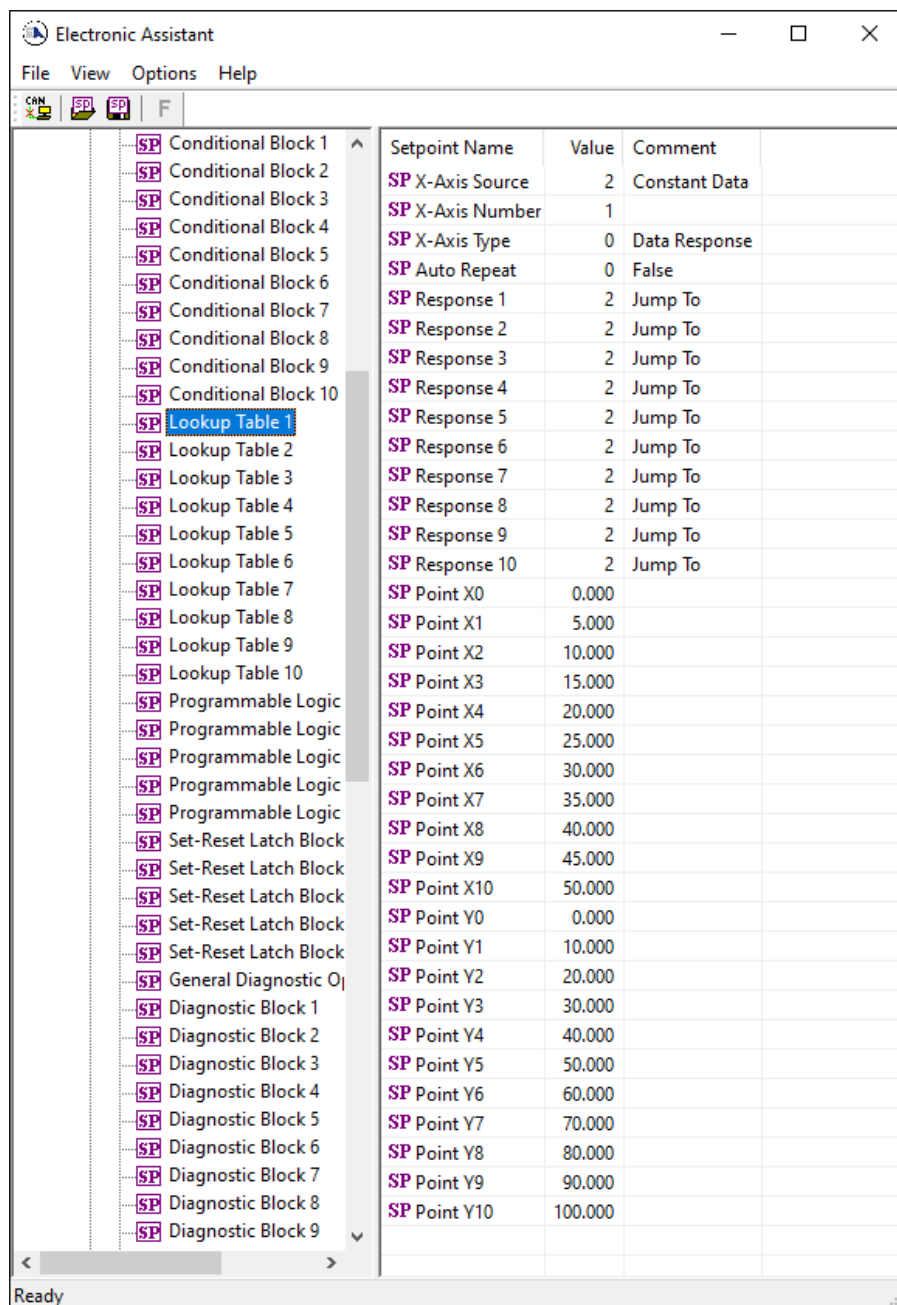


Figure 21 – Screen Capture of Lookup table Setpoints

Name	Range	Default	Notes
X-Axis Source	Drop List	Control Not Used	Refer to Table 1
X-Axis Number	Depends on control source	1	Refer to Table 1
X-Axis Type	Drop List	Data Response	See Table 16
Table Auto-Cycle	Drop List	0	
Point 1 - Response	Drop List	Ramp To	See Table 17
Point 2 - Response	Drop List	Ramp To	See Table 17
Point 3 - Response	Drop List	Ramp To	See Table 17
Point 4 - Response	Drop List	Ramp To	See Table 17
Point 5 - Response	Drop List	Ramp To	See Table 17
Point 6 - Response	Drop List	Ramp To	See Table 17
Point 7 - Response	Drop List	Ramp To	See Table 17
Point 8 - Response	Drop List	Ramp To	See Table 17

Point 9 - Response	Drop List	Ramp To	See Table 17
Point 10 - Response	Drop List	Ramp To	See Table 17
Point 1 - X Value	From X-Axis source minimum to Point 1 - X Value	X-Axis source minimum 0.000	See Section 0
Point 2 - X Value	From Point 0 - X Value to Point 2 - X Value	0.500	See Section 0
Point 3 - X Value	From Point 1 - X Value to Point 3 - X Value	1.000	See Section 0
Point 4 - X Value	From Point 2 - X Value to Point 4 - X Value	1.500	See Section 0
Point 5 - X Value	From Point 3 - X Value to Point 5 - X Value source	2.000	See Section 0
Point 6 - X Value	From Point 4 - X Value to Point 6 - X Value	2.500	See Section 0
Point 7 - X Value	From Point 5 - X Value to Point 7 - X Value	3.000	See Section 0
Point 8 - X Value	From Point 6 - X Value to Point 8 - X Value	3.500	See Section 0
Point 9 - X Value	From Point 7 - X Value to Point 9 - X Value	4.000	See Section 0
Point 10 - X Value	From Point 8 - X Value to Point 10 - X Value	4.500	See Section 0
Point 1 - Y Value	-10 ⁶ to 10 ⁶	0.000	
Point 2 - Y Value	-10 ⁶ to 10 ⁶	10.000	
Point 3 - Y Value	-10 ⁶ to 10 ⁶	20.000	
Point 4 - Y Value	-10 ⁶ to 10 ⁶	30.000	
Point 5 - Y Value	-10 ⁶ to 10 ⁶	40.000	
Point 6 - Y Value	-10 ⁶ to 10 ⁶	50.000	
Point 7 - Y Value	-10 ⁶ to 10 ⁶	60.000	
Point 8 - Y Value	-10 ⁶ to 10 ⁶	70.000	
Point 9 - Y Value	-10 ⁶ to 10 ⁶	80.000	
Point 10 - Y Value	-10 ⁶ to 10 ⁶	90.000	

Table 40 – Lookup Table Setpoints

4.15. Programmable Logic Setpoints

The Programmable Logic function block is defined in Section 1.9. Please refer there for detailed information about how all these setpoints are used. “**Programmable Logic Enabled**” is ‘*False*’ by default. To enable Logic set “**Programmable Logic Enabled**” to ‘*True*’ and select appropriate “**Argument Source**”.

Setpoint Name	Value	Comment
SP Logic Enabled	1	True
SP Table Number 1	1	Lookup Table 1
SP Logical Operator 1	0	Default Table
SP Table 1 - Condition 1 Argument 1 Source		Parameter not used with current Logical Operator selected
SP Table 1 - Condition 1 Argument 1 Number		Parameter not used with current Logical Operator selected
SP Table 1 - Condition 1 Argument 2 Source		Parameter not used with current Logical Operator selected
SP Table 1 - Condition 1 Argument 2 Number		Parameter not used with current Logical Operator selected
SP Table 1 - Condition 1 Operator		Parameter not used with current Logical Operator selected
SP Table 1 - Condition 2 Argument 1 Source		Parameter not used with current Logical Operator selected
SP Table 1 - Condition 2 Argument 1 Number		Parameter not used with current Logical Operator selected
SP Table 1 - Condition 2 Argument 2 Source		Parameter not used with current Logical Operator selected
SP Table 1 - Condition 2 Argument 2 Number		Parameter not used with current Logical Operator selected
SP Table 1 - Condition 2 Operator		Parameter not used with current Logical Operator selected
SP Table 1 - Condition 3 Argument 1 Source		Parameter not used with current Logical Operator selected
SP Table 1 - Condition 3 Argument 1 Number		Parameter not used with current Logical Operator selected
SP Table 1 - Condition 3 Argument 2 Source		Parameter not used with current Logical Operator selected
SP Table 1 - Condition 3 Argument 2 Number		Parameter not used with current Logical Operator selected
SP Table 1 - Condition 3 Operator		Parameter not used with current Logical Operator selected
SP Table Number 2	1	Lookup Table 1
SP Logical Operator 2	0	Default Table
SP Table 2 - Condition 1 Argument 1 Source		Parameter not used with current Logical Operator selected
SP Table 2 - Condition 1 Argument 1 Number		Parameter not used with current Logical Operator selected
SP Table 2 - Condition 1 Argument 2 Source		Parameter not used with current Logical Operator selected
SP Table 2 - Condition 1 Argument 2 Number		Parameter not used with current Logical Operator selected
SP Table 2 - Condition 1 Operator		Parameter not used with current Logical Operator selected
SP Table 2 - Condition 2 Argument 1 Source		Parameter not used with current Logical Operator selected
SP Table 2 - Condition 2 Argument 1 Number		Parameter not used with current Logical Operator selected
SP Table 2 - Condition 2 Argument 2 Source		Parameter not used with current Logical Operator selected
SP Table 2 - Condition 2 Argument 2 Number		Parameter not used with current Logical Operator selected
SP Table 2 - Condition 2 Operator		Parameter not used with current Logical Operator selected
SP Table 2 - Condition 3 Argument 1 Source		Parameter not used with current Logical Operator selected
SP Table 2 - Condition 3 Argument 1 Number		Parameter not used with current Logical Operator selected
SP Table 2 - Condition 3 Argument 2 Source		Parameter not used with current Logical Operator selected
SP Table 2 - Condition 3 Argument 2 Number		Parameter not used with current Logical Operator selected
SP Table 2 - Condition 3 Operator		Parameter not used with current Logical Operator selected
SP Table Number 3	1	Lookup Table 1
SP Logical Operator 3	0	Default Table
SP Table 3 - Condition 1 Argument 1 Source		Parameter not used with current Logical Operator selected
SP Table 3 - Condition 1 Argument 1 Number		Parameter not used with current Logical Operator selected
SP Table 3 - Condition 1 Argument 2 Source		Parameter not used with current Logical Operator selected
SP Table 3 - Condition 1 Argument 2 Number		Parameter not used with current Logical Operator selected
SP Table 3 - Condition 1 Operator		Parameter not used with current Logical Operator selected
SP Table 3 - Condition 2 Argument 1 Source		Parameter not used with current Logical Operator selected
SP Table 3 - Condition 2 Argument 1 Number		Parameter not used with current Logical Operator selected
SP Table 3 - Condition 2 Argument 2 Source		Parameter not used with current Logical Operator selected
SP Table 3 - Condition 2 Argument 2 Number		Parameter not used with current Logical Operator selected
SP Table 3 - Condition 2 Operator		Parameter not used with current Logical Operator selected
SP Table 3 - Condition 3 Argument 1 Source		Parameter not used with current Logical Operator selected
SP Table 3 - Condition 3 Argument 1 Number		Parameter not used with current Logical Operator selected
SP Table 3 - Condition 3 Argument 2 Source		Parameter not used with current Logical Operator selected
SP Table 3 - Condition 3 Argument 2 Number		Parameter not used with current Logical Operator selected
SP Table 3 - Condition 3 Operator		Parameter not used with current Logical Operator selected

Figure 22 – Screen Capture of Programmable Logic Setpoints

Setpoint ranges and default values for Programmable Logic Blocs are listed in Table 41. Only “**Table1**” setpoint are listed, because other “**TableX**” setpoints are similar, except for the default value of the “**Lookup Table Block Number**” setpoint, which is X for “**TableX**”.

Name	Range	Default	Notes
------	-------	---------	-------

Programmable Logic Enabled	Drop List	False	
Table1 - Lookup Table Block Number	1 to 8	Look up Table 1	
Table1 - Conditions Logical Operation	Drop List	Default Table	See Table 19
Table1 - Condition1, Argument 1 Source	Drop List	Control Not Used	Refer to Table 1
Table1 - Condition1, Argument 1 Number	Depends on control source	1	Refer to Table 1
Table1 - Condition1, Operator	Drop List	=, Equal	See Table 18
Table1 - Condition1, Argument 2 Source	Drop List	Control Not Used	Refer to Table 1
Table1 - Condition1, Argument 2 Number	Depends on control source	1	Refer to Table 1
Table1 - Condition2, Argument 1 Source	Drop List	Control Not Used	Refer to Table 1
Table1 - Condition2, Argument 1 Number	Depends on control source	1	Refer to Table 1
Table1 - Condition2, Operator	Drop List	=, Equal	See Table 18
Table1 - Condition2, Argument 2 Source	Drop List	Control Not Used	Refer to Table 1
Table1 - Condition2, Argument 2 Number	Depends on control source	1	Refer to Table 1
Table1 - Condition3, Argument 1 Source	Drop List	Control Not Used	Refer to Table 1
Table1 - Condition3, Argument 1 Number	Depends on control source	1	Refer to Table 1
Table1 - Condition3, Operator	Drop List	=, Equal	See Table 18
Table1 - Condition3, Argument 2 Source	Drop List	Control Not Used	Refer to Table 1
Table1 - Condition3, Argument 2 Number	Depends on control source	1	Refer to Table 1

Table 41 – Programmable Logic Setpoints

4.16. Set-Reset Latch Block Setpoints

The Set-Reset Latch Block setpoints are defined in Section 1.10. Refer to that section for detailed information on how these setpoints are used. The screen capture in Figure 23 displays the available setpoints for each of the Set-Reset Latch Blocks. The table below the screen capture highlights the allowable ranges for each setpoint.

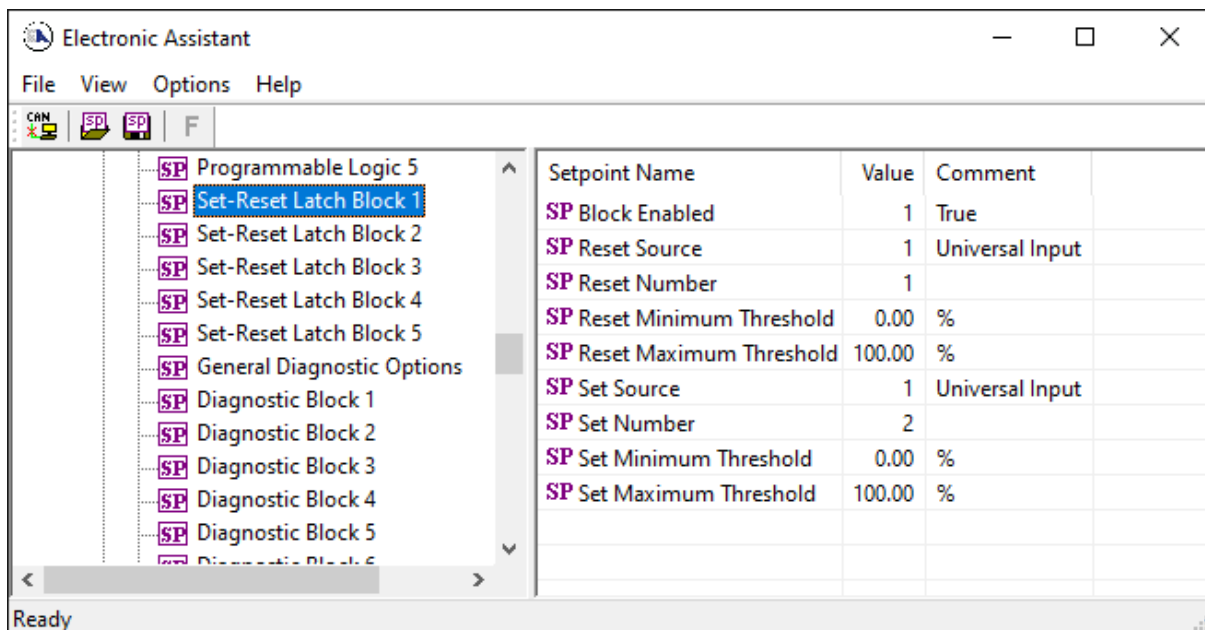


Figure 23 – Screen Capture of Set-Reset Latch Block Setpoints

Name	Range	Default	Notes
Block Enabled	Drop List	False	
Reset Source	Drop List	Control Not Used	Refer to Table 1
Reset Number	Depends on Source Selected	1	Refer to Table 1
Reset Minimum Threshold	0% to 100%	0%	Refer to Section 0
Reset Maximum Threshold	0% to 100%	100%	Refer to Section 0

Set Source	Drop List	Control Not Used	Refer to Table 1
Set Number	Depends on Source Selected	1	Refer to Table 1
Set Minimum Threshold	0% to 100%	0%	Refer to Section 0
Set Maximum Threshold	0% to 100%	100%	Refer to Section 0

Table 42 – Default Set-Reset Latch Block Setpoints

4.17. General Diagnostics Options Setpoints

These setpoints control the shutdown of the ECU in case of a power supply or CPU temperature related errors. Refer to Section 1.11 for more info.

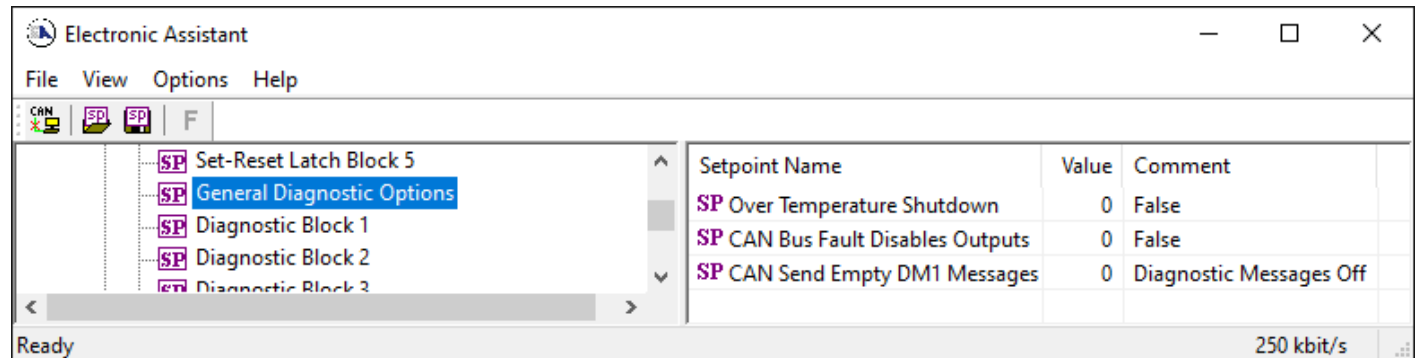


Figure 24 – Screen Capture of General Diagnostics Options Setpoints

Name	Range	Default	Notes
Over Temperature Shutdown	Drop List	False	
CAN Bus Fault Disables Outputs	Drop List	False	
CAN Send Empty DM1 Messages	Drop List	Diagnostic Messages Off	

Table 43 – General Diagnostics Options Setpoints

4.18. Diagnostics Block Setpoints

There are 16 Diagnostics blocks that can be configured to monitor various parameters of the Controller. The Diagnostic Function Block is defined in Section 1.11. Please refer there for detailed information on how these setpoints are used.

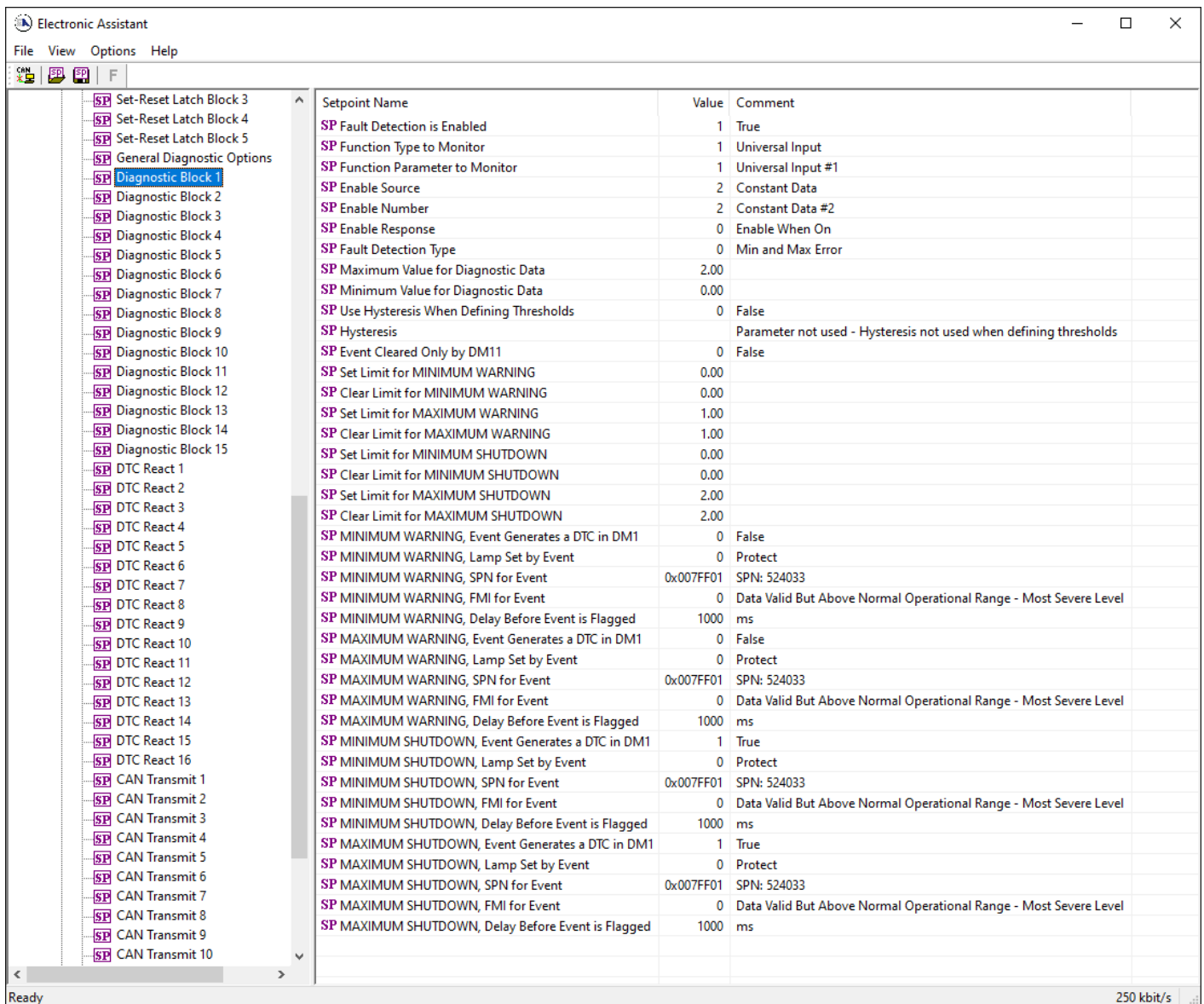


Figure 25 – Screen Capture of Diagnostic Block Setpoints

Name	Range	Default	Notes
Fault Detection is Enabled	Drop List	False	
Function Type to Monitor	Drop List	0 – Control not used	Refer to Table 1
Function parameter to Monitor	Drop List	0 – No selection	Refer to Table 1
Fault Detection Type	Drop List	0 – Min and Max Error	See Section 0
Maximum Value for Diagnostic Data	Minimum Value for Diagnostic Data ... 4.28e ⁹	5.0	
Minimum Value for Diagnostic Data	0.0 ... Maximum Value for Diagnostic Data	0.0	
Use Hysteresis When Defining Thresholds	Drop List	False	
Hysteresis	0.0 ... Maximum Value for Diagnostic Data	0.0	
Event Cleared only by DM11	Drop List	False	
Set Limit for MAXIMUM SHUTDOWN	Minimum Value for Diagnostic Data ...	4.8	

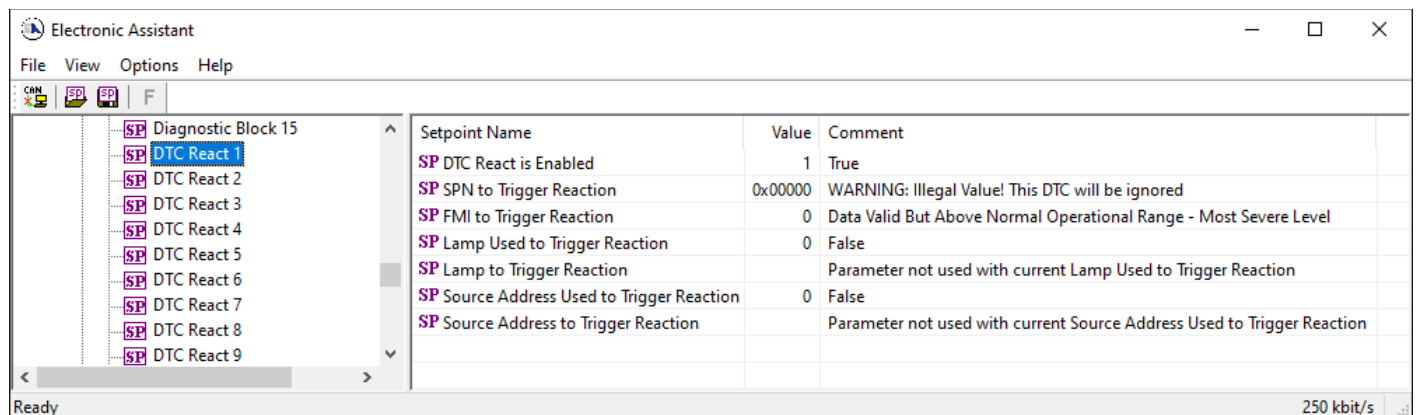
	Maximum Value for Diagnostics Data		
Clear Limit for MAXIMUM SHUTDOWN	Minimum Value for Diagnostic Data ... Maximum Value for Diagnostics Data	4.6	
Set Limit for MAXIMUM WARNING	Minimum Value for Diagnostic Data ... Maximum Value for Diagnostics Data	0.0	
Clear Limit for MAXIMUM WARNING	Minimum Value for Diagnostic Data ... Maximum Value for Diagnostics Data	0.0	
Clear Limit for MINIMUM WARNING	Minimum Value for Diagnostic Data ... Maximum Value for Diagnostics Data	0.0	
Set Limit for MINIMUM WARNING	Minimum Value for Diagnostic Data ... Maximum Value for Diagnostics Data	0.0	
Clear Limit for MINIMUM SHUTDOWN	Minimum Value for Diagnostic Data ... Maximum Value for Diagnostics Data	0.4	
Set Limit for MINIMUM SHUTDOWN	Minimum Value for Diagnostic Data ... Maximum Value for Diagnostics Data	0.2	
MAXIMUM SHUTDOWN, Event Generates a DTC in DM1	Drop List	True	
MAXIMUM SHUTDOWN, Lamp Set by Event	Drop List	0 – Protect	See Table 21
MAXIMUM SHUTDOWN, SPN for Event	0...524287	520448 (\$7F100)	It is the user's responsibility to select an SPN that will not violate the J1939 standard.
MAXIMUM SHUTDOWN, FMI for Event	Drop List	3, Voltage Above Normal	See Table 22
MAXIMUM SHUTDOWN, Delay Before Event is Flagged	0...60000 ms	1000	
MAXIMUM WARNING, Event Generates a DTC in DM1	Drop List	True	
MAXIMUM WARNING, Lamp Set by Event	Drop List	0 – Protect	See Table 21
MAXIMUM WARNING, SPN for Event	0...524287	520704 (\$7F200)	It is the user's responsibility to select an SPN that will not violate the J1939 standard.
MAXIMUM WARNING, FMI for Event	Drop List	3, Voltage Above Normal	See Table 22
MAXIMUM WARNING, Delay Before Event is Flagged	0...60000 ms	1000	

MINIMUM WARNING, Event Generates a DTC in DM1	Drop List	True	
MINIMUM WARNING, Lamp Set by Event	Drop List	0 – Protect	See Table 21
MAXIMUM WARNING, SPN for Event	0...524287	520960 (\$7F300)	It is the user's responsibility to select an SPN that will not violate the J1939 standard.
MINIMUM WARNING, FMI for Event	Drop List	4, Voltage Below Normal	See Table 22
MINIMUM WARNING, Delay Before Event is Flagged	0...60000 ms	1000	
MINIMUM SHUTDOWN, Event Generates a DTC in DM1	Drop List	True	
MINIMUM SHUTDOWN, Lamp Set by Event	Drop List	Amber Warning	See Table 21
MINIMUM SHUTDOWN, SPN for Event	0...524287	521216 (\$7F400)	It is the user's responsibility to select an SPN that will not violate the J1939 standard.
MINIMUM SHUTDOWN, FMI for Event	Drop List	4, Voltage Below Normal	See Table 22
MINIMUM SHUTDOWN, Delay Before Event is Flagged	0...60000 ms	1000	

Table 44 – Diagnostic Block Setpoints

4.19. DTC React Function Block Setpoints

The DTC React function block is described in Section 1.12. The Figure below shows the DTC React function block setpoints. The table below shows the default values. Please note: *The setpoint “DTC React is Enabled” was changed to 1, True.*



Setpoint Name	Value	Comment
SP DTC React is Enabled	1	True
SP SPN to Trigger Reaction	0x00000	WARNING: Illegal Value! This DTC will be ignored
SP FMI to Trigger Reaction	0	Data Valid But Above Normal Operational Range - Most Severe Level
SP Lamp Used to Trigger Reaction	0	False
SP Lamp to Trigger Reaction		Parameter not used with current Lamp Used to Trigger Reaction
SP Source Address Used to Trigger Reaction	0	False
SP Source Address to Trigger Reaction		Parameter not used with current Source Address Used to Trigger Reaction

Figure 26 – Screen Capture of DTC React Setpoints

Name	Range	Default	Notes
DTC React is Enabled	Drop List	0, False	
SPN to Trigger Reaction	0x00 to 0x3FFFF	0	
FMI to Trigger Reaction	Drop List	0	
Lamp Used to Trigger Reaction	Drop list	0, False	

Lamp to Trigger Reaction	Drop List	0, Protect	
Source Address Used to Trigger Reaction	Drop list	0, False	
Source Address to Trigger Reaction	0x00 to 0xFF	0	

Table 45 – DTC React Setpoints

4.20. CAN Transmit Setpoints

CAN Transmit Message Function Block be presented in Section 1.13. Please refer there for detailed information on how these setpoints are used. “**Transmit Repetition Rate**” is 0ms by default, thus no message will be sent.

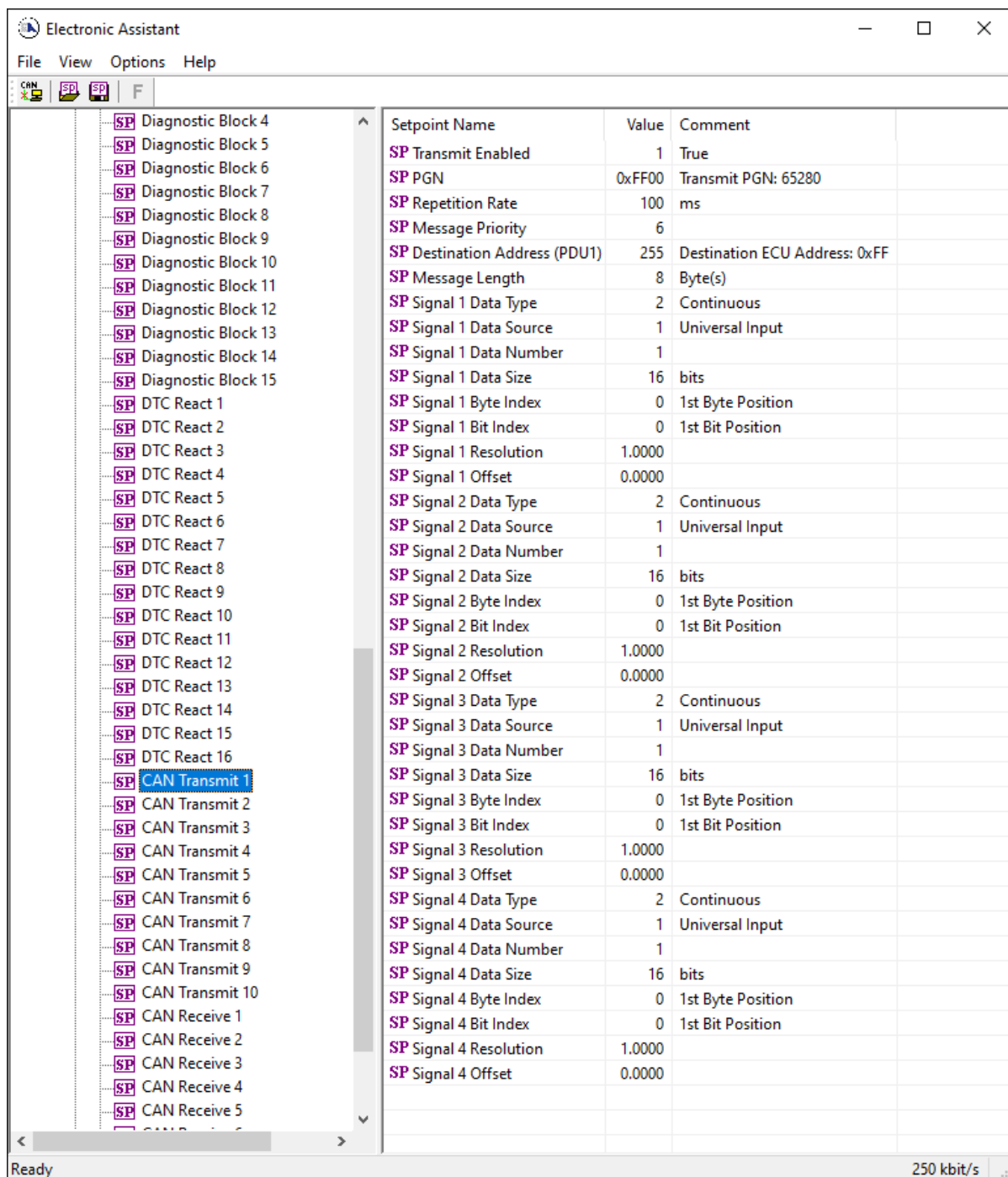


Figure 27 – Screen Capture of CAN Transmit Message Setpoints

Name	Range	Default	Notes
CAN Interface	Drop List	CAN Interface #1	
Transmit Enabled	Drop List	0, False	
Transmit PGN	0xFF00 ... 0xFFFF	Different for each	See 1.12.1
Transmit Repetition Rate	0 ... 65000 ms	0ms	0ms disables transmit
Transmit Message Priority	0...7	6	Proprietary B Priority
Destination Address	0...255	255	Not used by default
Signal X Control Source	Drop List	0, No Source	Refer to Table 1

Signal X Control Number	Depends on Control Source	1	Refer to Table 1
Signal X Transmit Data Size	Drop List	2 bytes	
Signal X Transmit Data Index in Array	0-7	0	
Signal X Transmit Bit Index In Byte	0-7	0	
Signal X Transmit Data Resolution	-100000.0 to 100000	1/bits	
Signal X Transmit Data Offset	-10000 to 10000	0.0	
Signal X Transmit Data Minimum	-100000.0 to 100000	0.0	
Signal X Transmit Data Maximum	-100000.0 to 100000	65535.0	

Table 46 – CAN Transmit Message Setpoints

4.21. CAN Receive Setpoints

The CAN Receive Block is defined in Section 1.14. Please refer there for detailed information about how these setpoints are used. **“Receive Message Timeout”** is set to 0ms by default. To enable Receive message set **“Receive Message Timeout”** that differs from zero.

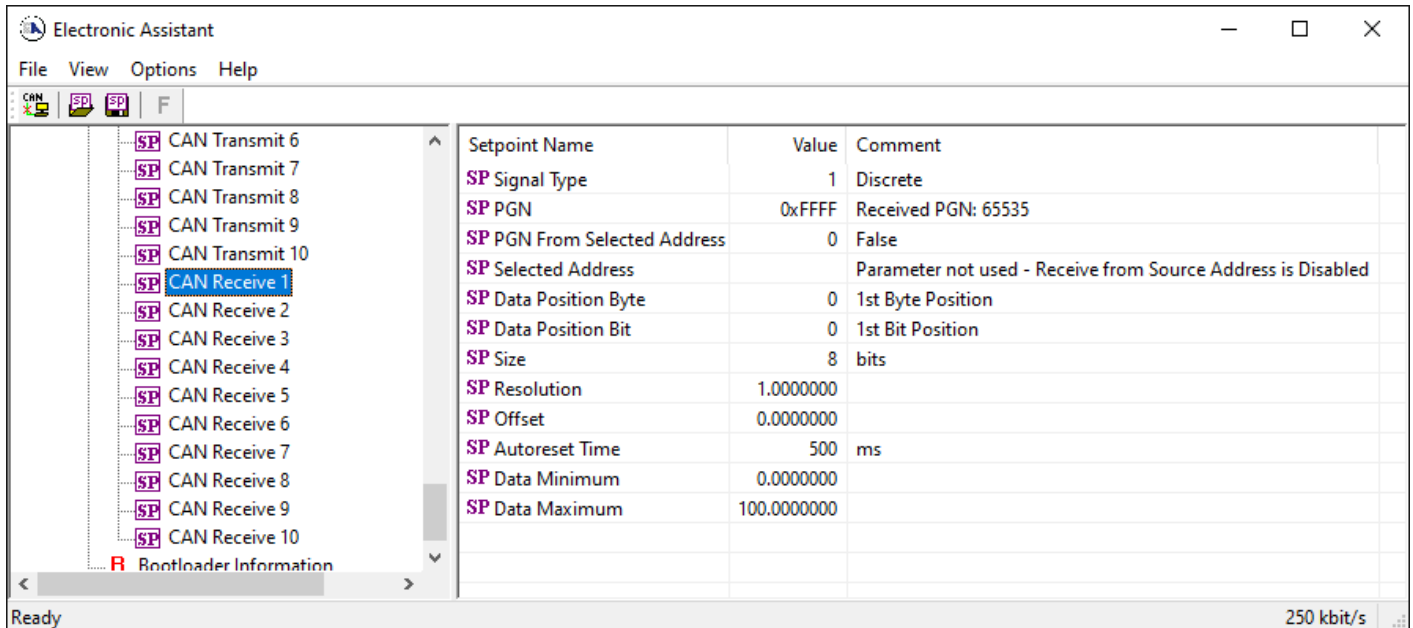


Figure 28 – Screen Capture of CAN Receive Message Setpoints

Name	Range	Default	Notes
CAN Interface	Drop List	CAN Interface #1	
Received Message Enabled	Drop List	False	
Received PGN	0 to 65536	Different for each	
Received Message Timeout	0 to 60 000 ms	0ms	
Specific Address that sends PGN	0 to 255	254 (0xFE, Null Addr)	
Receive Transmit Data Size	Drop List	2 bytes	
Receive Transmit Data Index in Array	0-7	4	
Receive Transmit Bit Index In Byte	0-7	0	
Receive Transmit Data Resolution	-100000.0 to 100000	0.001	
Receive Transmit Data Offset	-10000 to 10000	0.0	
Receive Data Min (Off Threshold)	-1000000 to Max	0.0	
Receive Data Max (On Threshold)	-100000 to 100000	2.0	

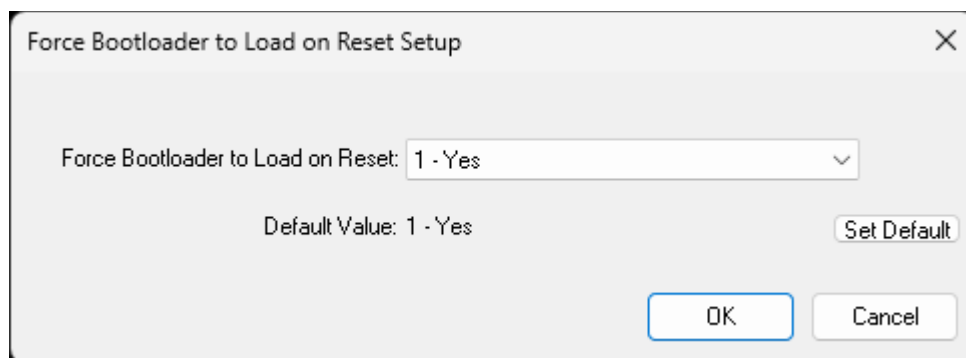
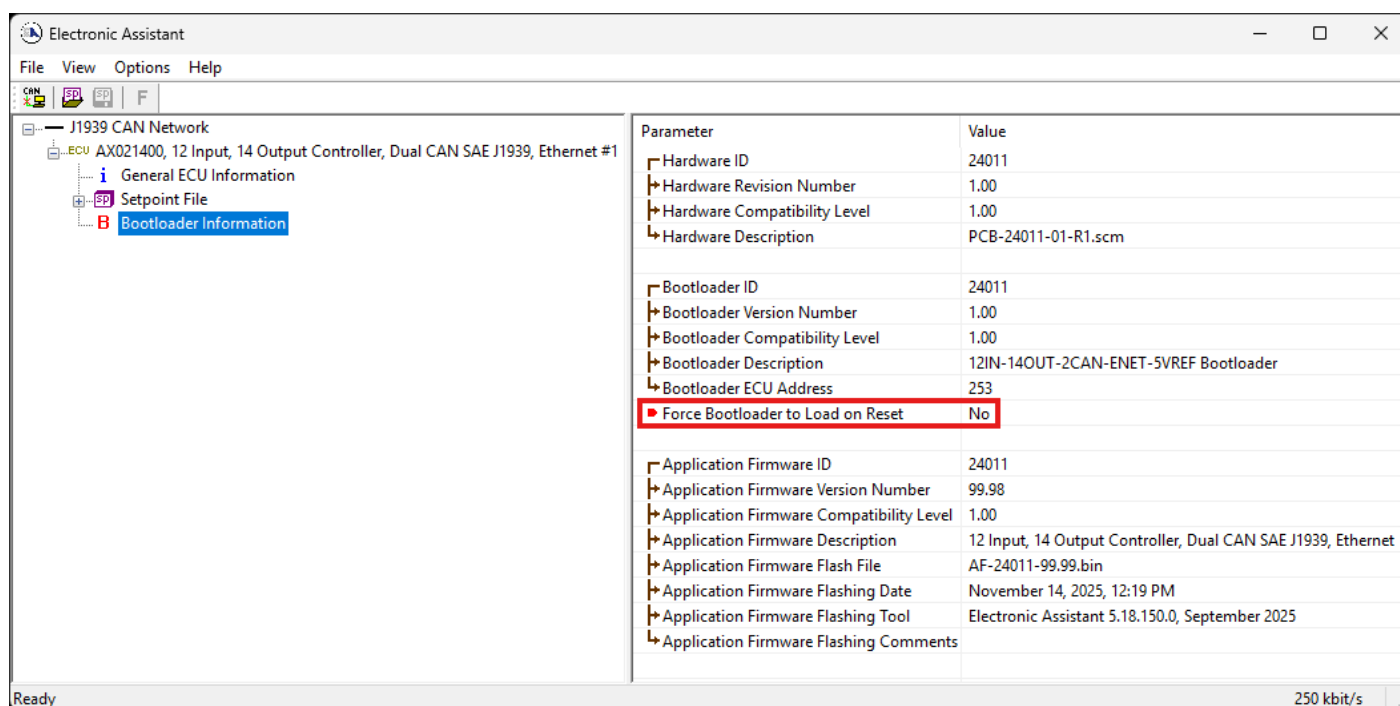
Table 47 – CAN Receive Setpoints

5. REFLASHING OVER CAN WITH THE AXIOMATIC EA BOOTLOADER

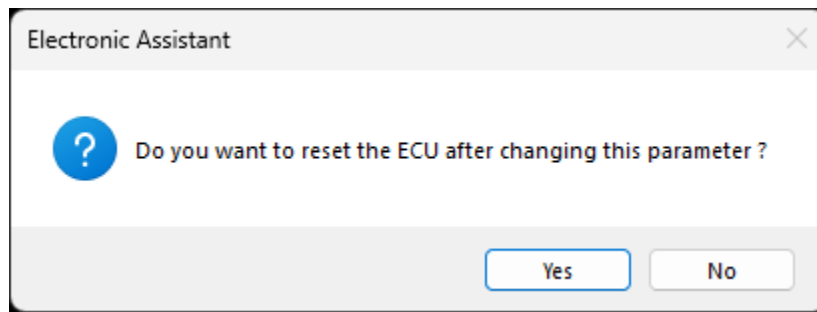
The AX021400 can be upgraded with new application firmware using the **Bootloader Information** section. This section details the simple step-by-step instructions to upload new firmware provided by Axiomatic onto the unit via CAN, without requiring it to be disconnected from the J1939 network.

Note: To upgrade the firmware, use Axiomatic Electronic Assistant Vx.x.xx.x or higher.

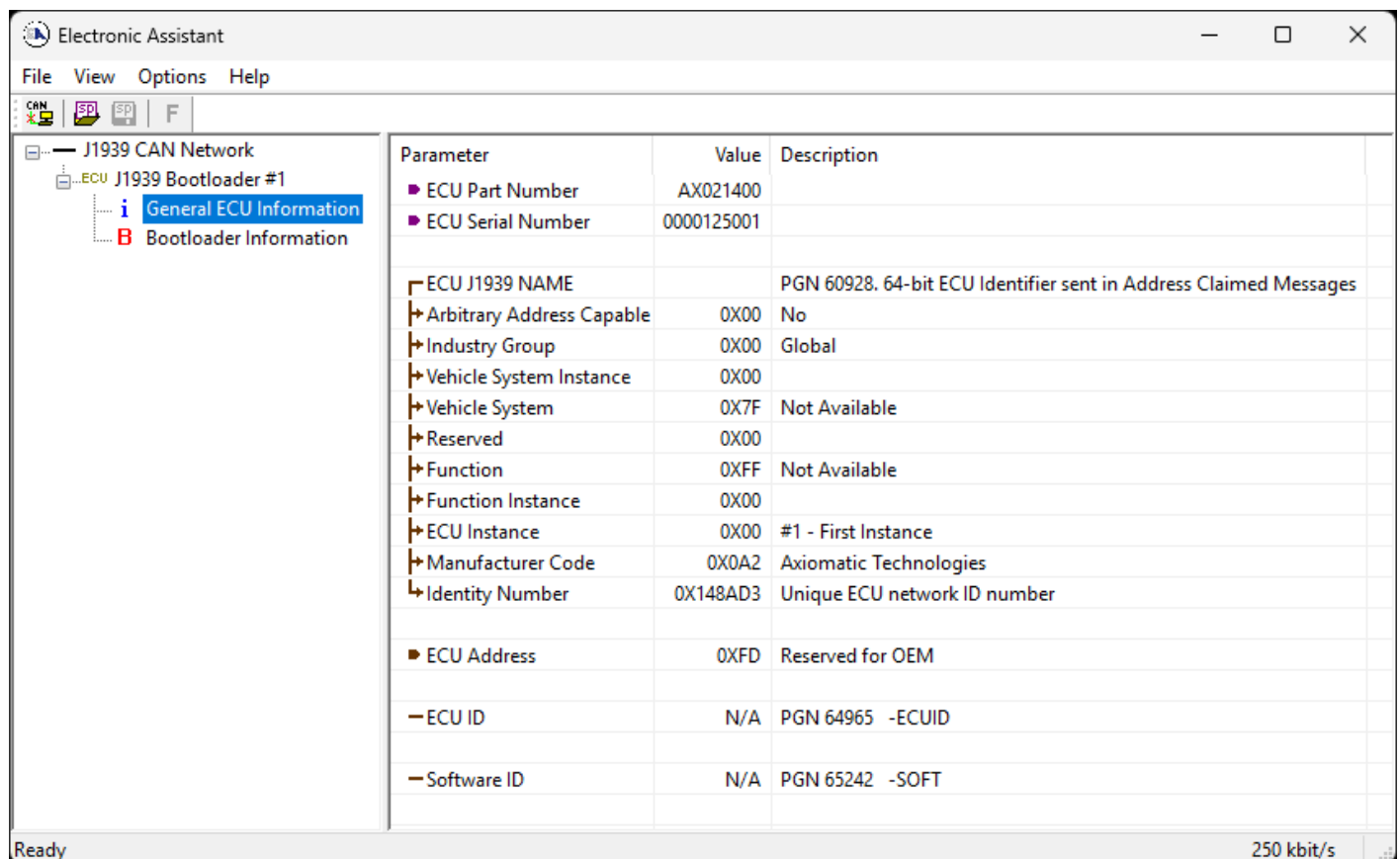
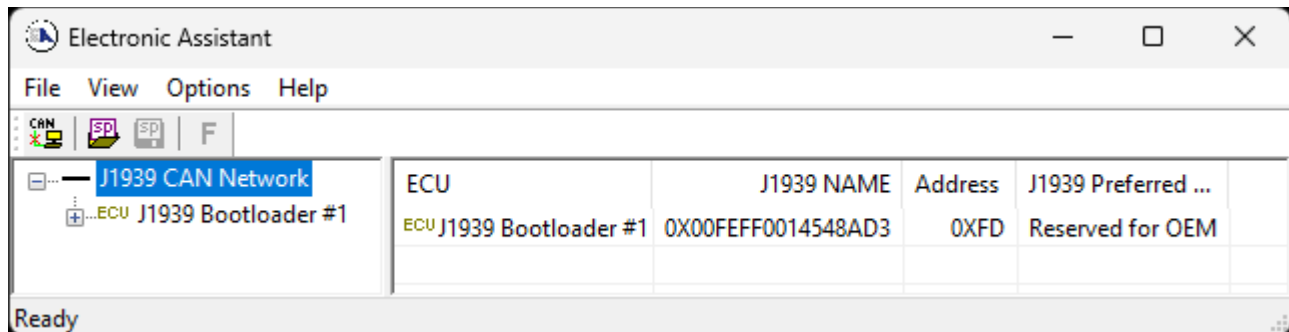
1. When the Axiomatic EA first connects to the ECU, the **Bootloader Information** section will display the following information.
2. To use the bootloader to upgrade the firmware running on the ECU, change the variable “**Force Bootloader to Load on Reset**” to Yes.



3. When the prompt box asks if you want to reset the ECU, select Yes.



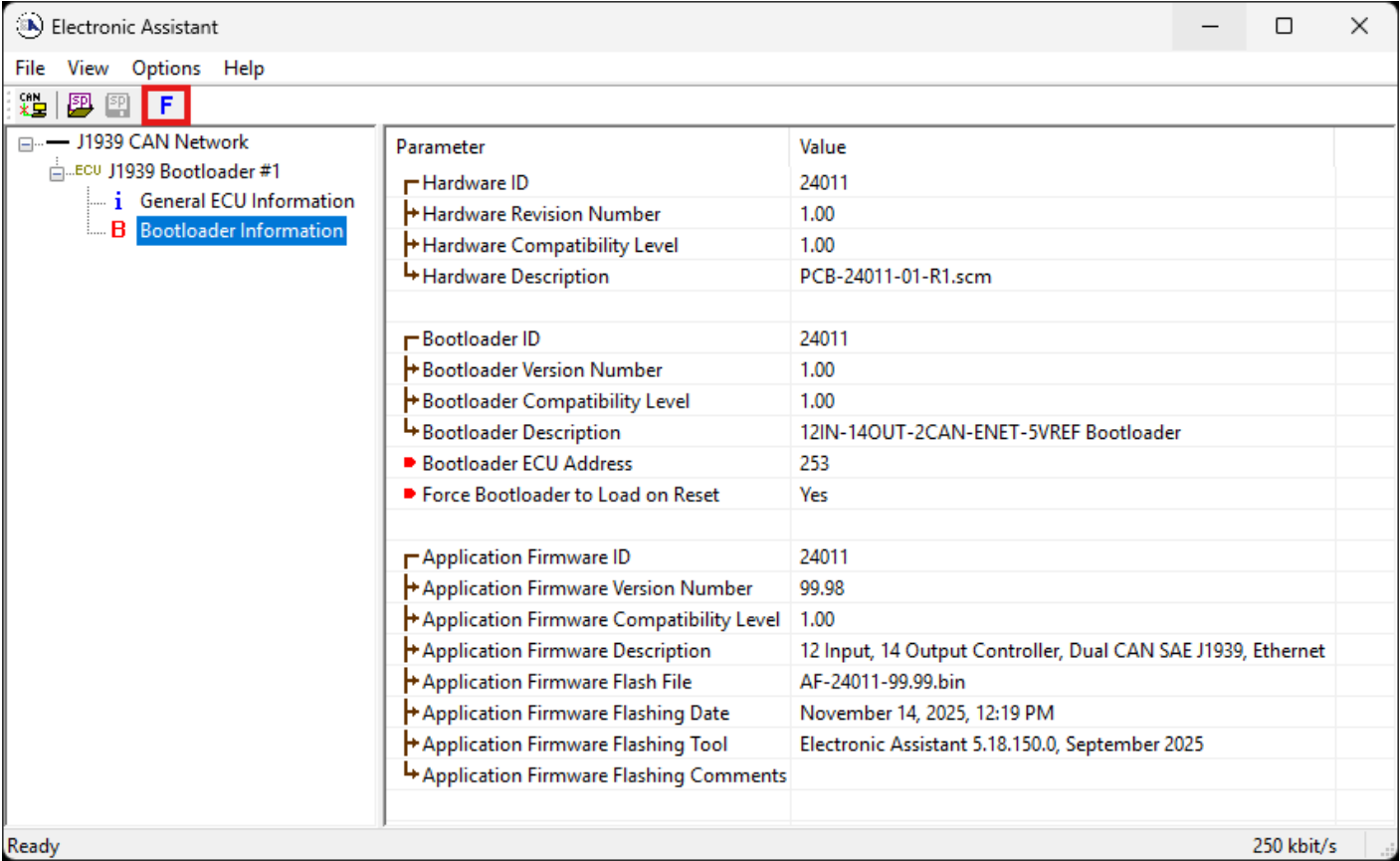
4. Upon reset, the ECU will no longer show up on the J1939 network as an AX021400 but rather as **J1939 Bootloader #1**.



Note that the bootloader is NOT Arbitrary Address Capable. This means that if you want to have multiple bootloaders running simultaneously (not recommended) you would have to manually

change the address for each one before activating the next, or there will be address conflicts. And only one ECU would show up as the bootloader. Once the 'active' bootloader returns to regular functionality, the other ECU(s) would have to be power cycled to re-activate the bootloader feature.

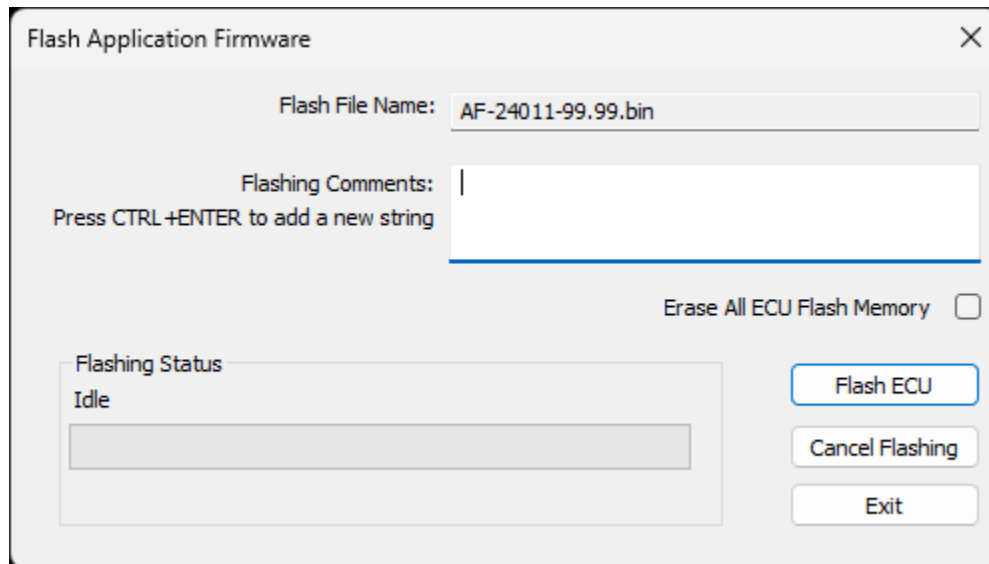
- When the **Bootloader Information** section is selected, the same information is shown as when it was running the AX021400 firmware, but in this case the **Flashing** feature has been enabled.



- Select the **Flashing** button and navigate to where you had saved the **AF-24011-X.XX.bin** file sent from Axiomatic. (Note: only binary (.bin) files can be flashed using the Axiomatic EA tool.)

7. Once the Flash Application Firmware window opens, you can enter comments such as “Firmware upgraded by [Name]” if you so desire. This is not required, and you can leave the field blank if you do not want to use it.

Note: You do not have to date-stamp or timestamp the file, as this is done automatically by the Axiomatic EA tool when you upload the new firmware.

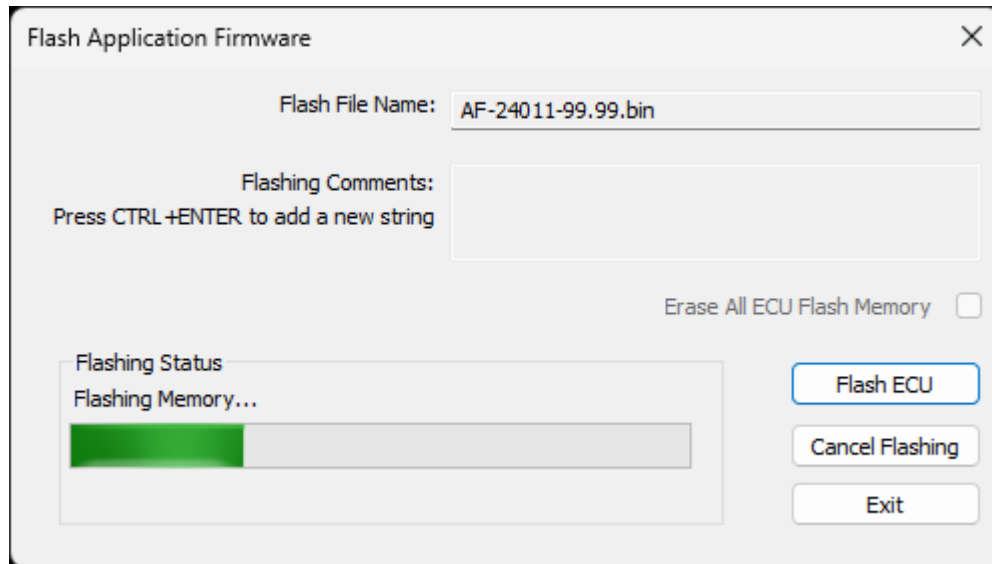


The image shows a software dialog box titled "Flash Application Firmware". It contains a "Flash File Name" field with the text "AF-24011-99.99.bin". Below it is a "Flashing Comments" text area with a placeholder text "Press CTRL+ENTER to add a new string". To the right of the comments area is a checkbox labeled "Erase All ECU Flash Memory". At the bottom left, there is a "Flashing Status" section showing "Idle" and a progress bar. On the bottom right, there are three buttons: "Flash ECU", "Cancel Flashing", and "Exit".

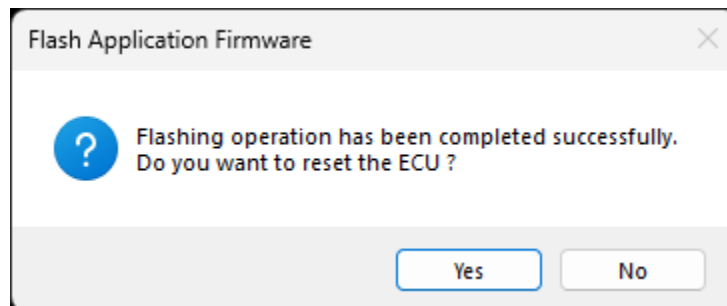


WARNING: Do not check the “Erase All ECU Flash Memory” box unless instructed to do so by your Axiomatic contact. Selecting this will erase ALL data stored in non-volatile flash, including the calibration done by Axiomatic during factory testing. It will also erase any configuration of the setpoints that might have been done to the ECU. and reset all setpoints to their factory defaults. By leaving this box unchecked, none of the setpoints will be changed when the new firmware is uploaded.

A progress bar will show how much of the firmware has been sent as the upload progresses. The more traffic there is on the J1939 network, the longer the upload process will take.



Once the firmware has finished uploading, a message will pop up indicating the successful operation. If you select to reset the ECU, the new version of the AX021400 application will start running, and the ECU will be identified as such by the Axiomatic EA. Otherwise, the next time the ECU is power cycled, the AX021400 application will run rather than the bootloader function.



Note: If at any time during the upload the process is interrupted, the data is corrupted (bad checksum) or for any other reason the new firmware is not correct, i.e., bootloader detects that the file loaded was not designed to run on the hardware platform, the bad or corrupted application will not run. Rather, when the ECU is reset or power-cycled the **J1939 Bootloader** will continue to be the default application until valid firmware has been successfully uploaded into the unit.

APPENDIX A - TECHNICAL SPECIFICATION

Specifications are indicative and subject to change. Actual performance will vary depending on the application and operating conditions. Users should satisfy themselves that the product is suitable for use in the intended application. All our products carry a limited warranty against defects in material and workmanship. Please refer to our Warranty, Application Limitations & Return Materials Process as described on <https://www.axiomatic.com/service/>.

Power Supply

Power Supply Input	24 VDC nominal (9 to 36 VDC power supply range)
Quiescent Current	TBD mA @ 24 VDC (typical)
Protection	Surge and transient protection Reverse polarity protection Undervoltage protection down to 6.5 V. Overvoltage protection is up to 38 V.

Inputs

Inputs

Universal Inputs	8 universal signal inputs user selectable as voltage, current, resistance, frequency, PWM, counter, or digital types. <table><tr><td>Voltage</td><td>Range: 0-5 V Pull-Up / Pull-Down Resistor: 10 kΩ Range: 0-10 V Pull-Up / Pull-Down Resistor: 10 kΩ (can be enabled/disabled) Accuracy: ±1 % (full scale)</td></tr><tr><td>Current</td><td>Ranges: 0-20 mA, 4-20 mA Current Sensing Resistor: 124 Ω Accuracy: ±1 % (full scale) 5 V / 40 mA max.</td></tr><tr><td>Resistance</td><td>Range: 10 to 250 kΩ</td></tr><tr><td>Frequency</td><td>Range: 0.1 Hz to 10 kHz May be presented as RPM if selected</td></tr><tr><td>PWM</td><td>Range: 0.1 Hz to 10 kHz Duty Cycle: 1 to 99 %</td></tr><tr><td>Counter</td><td>Range: 0 to 250,000 pulses</td></tr><tr><td>Digital</td><td>Range: 0-5 V Impedance: ~1 MΩ Pull-Up / Pull-Down Resistor: 10 kΩ Logic Levels: <0.8 is Low and >2.2 is High (TBD)</td></tr></table> 12-bit analog to digital resolution (voltage, current) Protected against shorts to Ground or +Vcc	Voltage	Range: 0-5 V Pull-Up / Pull-Down Resistor: 10 kΩ Range: 0-10 V Pull-Up / Pull-Down Resistor: 10 kΩ (can be enabled/disabled) Accuracy: ±1 % (full scale)	Current	Ranges: 0-20 mA, 4-20 mA Current Sensing Resistor: 124 Ω Accuracy: ±1 % (full scale) 5 V / 40 mA max.	Resistance	Range: 10 to 250 kΩ	Frequency	Range: 0.1 Hz to 10 kHz May be presented as RPM if selected	PWM	Range: 0.1 Hz to 10 kHz Duty Cycle: 1 to 99 %	Counter	Range: 0 to 250,000 pulses	Digital	Range: 0-5 V Impedance: ~1 MΩ Pull-Up / Pull-Down Resistor: 10 kΩ Logic Levels: <0.8 is Low and >2.2 is High (TBD)
Voltage	Range: 0-5 V Pull-Up / Pull-Down Resistor: 10 kΩ Range: 0-10 V Pull-Up / Pull-Down Resistor: 10 kΩ (can be enabled/disabled) Accuracy: ±1 % (full scale)														
Current	Ranges: 0-20 mA, 4-20 mA Current Sensing Resistor: 124 Ω Accuracy: ±1 % (full scale) 5 V / 40 mA max.														
Resistance	Range: 10 to 250 kΩ														
Frequency	Range: 0.1 Hz to 10 kHz May be presented as RPM if selected														
PWM	Range: 0.1 Hz to 10 kHz Duty Cycle: 1 to 99 %														
Counter	Range: 0 to 250,000 pulses														
Digital	Range: 0-5 V Impedance: ~1 MΩ Pull-Up / Pull-Down Resistor: 10 kΩ Logic Levels: <0.8 is Low and >2.2 is High (TBD)														
Digital Input	1 digital input user selectable as frequency, PWM, counter, or digital types. <table><tr><td>Frequency</td><td>Range: 0.1 Hz to 10 kHz May be presented as RPM if selected</td></tr><tr><td>PWM</td><td>Range: 0.1 Hz to 10 kHz Duty Cycle: 1 to 99 %</td></tr><tr><td>Counter</td><td>Range: 0 to 250,000 pulses</td></tr><tr><td>Digital</td><td>Range: 0-5 V Impedance: ~1 MΩ Pull-Up / Pull-Down Resistor: 10 kΩ Logic Levels: <0.8 is Low and >2.2 is High (TBD)</td></tr></table>	Frequency	Range: 0.1 Hz to 10 kHz May be presented as RPM if selected	PWM	Range: 0.1 Hz to 10 kHz Duty Cycle: 1 to 99 %	Counter	Range: 0 to 250,000 pulses	Digital	Range: 0-5 V Impedance: ~1 MΩ Pull-Up / Pull-Down Resistor: 10 kΩ Logic Levels: <0.8 is Low and >2.2 is High (TBD)						
Frequency	Range: 0.1 Hz to 10 kHz May be presented as RPM if selected														
PWM	Range: 0.1 Hz to 10 kHz Duty Cycle: 1 to 99 %														
Counter	Range: 0 to 250,000 pulses														
Digital	Range: 0-5 V Impedance: ~1 MΩ Pull-Up / Pull-Down Resistor: 10 kΩ Logic Levels: <0.8 is Low and >2.2 is High (TBD)														
Magnetic Pick-Up Input	Range: 0.5 Hz to 10 kHz														

	Amplitude: 100 mV to 30 V (RMS)
Encoder Input	Range: 0-5 V Frequency: 10 kHz max. Impedance: ~1 MΩ 1 kΩ pull-up Logic Levels: <0.8 is Low and >2.2 is High
Wake Input	Used for Wake-on-CAN functionality Rising or falling edge Logic Levels: TBD Up to 40 V
Input Grounds	8 provided

Outputs

Proportional Outputs	12 proportional outputs programmable as follows.	
	Proportional Voltage	Ranges: 0-36 V Resolution: 100 mV Accuracy: $\pm 5\%$ (full scale)
	Proportional Current	Range: Up to 2.5 A Resolution: 1 mA Accuracy: $\pm 5\%$ (full scale)
	Frequency	Range: 150 Hz to 250 kHz
	PWM	Range: 150 Hz to 250 kHz Duty Cycle: 0-100 %
	Digital	Switches between Vps and Ground Max. 2.5 A sourcing or sinking
Relay Outputs	2 outputs to set relays NO (Normally Open), NC (Normally Closed), and COM (Common) connections 30 V, 2 A max.	
LED Outputs	7 bi-colour (red/green) LEDs programmable with multiple stages as follows. Colourless, Red, Green, Orange, Alternating Red/Green output states. Blinking or Dimming control responses included.	
Voltage Reference	1x 5 V reference, $\pm 2\%$ Protected against shorts to Vps or Ground	

CAN

Ports	2 CAN 2.0B ports (SAE J1939) CAN-FD support may be available on request. Wake-on-CAN functionality for power saving
Baud Rate	125 kbit/s, 250 kbit/s, 500 kbit/s, 667 kbit/s, and 1 Mbit/s with auto-baud-rate detection
Network Termination	It is necessary to terminate the network with external termination resistors. The resistors are 120 Ω , 0.25 W minimum, metal film or similar type. They should be placed between CAN H and CAN L terminals at both ends of the network.
Protection	ESD protected

Ethernet

Port	1 Ethernet port 10/100 Mbit/s
Protection	ESD/EFT protected

General Specifications

Microcontroller	STM32H725IGK 32-bit, 1 MB flash memory, 32 KB EEPROM
Control Logic	Standard embedded software is provided.
User Interface	Axiomatic Electronic Assistant KIT - P/N: AX070506K
LED Indicators	1 green LED for Power 2 green LEDs for Ethernet

	2 bi-colour (red/green) LEDs for CAN 1 and CAN 2
Compliance	RoHS
Protection	IP67
Operating Conditions	-40 to 85 °C (-40 to 185 °F)
Storage Temperature	-40 to 85 °C (-40 to 185 °F)
Enclosure	Infino SC-1220UR, Polycarbonate Flammability rating: UL 94-V2 Gasket Refer to dimensional drawing.
Weight	1.05 lb. (0.476 kg) preliminary

Electrical Connections

Electrical Connections	Ethernet Port 4-pin M12 D-coded connector, female, Binder P/N: 99-3732-201-04	
	Pin #	Description
	1	Tx+
	2	Rx+
	3	Tx-
	4	Rx-
	All Other Ports 10x 6-pin connector, male, TE Deutsch equivalent P/N: DT15-6P (mates with P/N: DT06-6S)	
	Port 1	
	Pin #	Description
	1	Universal Input 2
	2	Universal Input 1
	3	CAN 1 H
	4	CAN 1 L
	5	Signal Ground
	6	Signal Ground
	Port 2	
	Pin #	Description
	1	Universal Input 4
	2	Universal Input 3
	3	CAN 2 H
	4	CAN 2 L
	5	Signal Ground
	6	Signal Ground
	Port 3	
	Pin #	Description
	1	Universal Input 7
	2	Universal Input 6
	3	Universal Input 5
	4	Signal Ground
	5	Signal Ground
	6	Signal Ground
	Port 4	
	Pin #	Description
	1	Encoder Input B
	2	Encoder Input A
	3	5 V Reference

	4	Universal Input 8
	5	Magnetic Input
	6	Signal Ground
	Port 5	
	Pin #	Description
	1	Relay Output 2 Normally Open
	2	Relay Output 2 Common
	3	Relay Output 2 Normally Closed
	4	Relay Output 1 Normally Open
	5	Relay Output 1 Common
	6	Relay Output 1 Normally Closed
	Port 6	
	Pin #	Description
	1	Proportional Output 12
	2	Proportional Output 11
	3	Proportional Output 10
	4	Proportional Output Ground
	5	Proportional Output Ground
	6	Proportional Output Ground
	Port 7	
	Pin #	Description
	1	Proportional Output 9
	2	Proportional Output 8
	3	Proportional Output 7
	4	Proportional Output Ground
	5	Proportional Output Ground
	6	Proportional Output Ground
	Port 8	
	Pin #	Description
	1	Proportional Output 6
	2	Proportional Output 5
	3	Proportional Output 4
	4	Proportional Output Ground
	5	Proportional Output Ground
	6	Proportional Output Ground
	Port 9	
	Pin #	Description
	1	Proportional Output 3
	2	Proportional Output 2
	3	Proportional Output 1
	4	Proportional Output Ground
	5	Proportional Output Ground
	6	Proportional Output Ground
	Port 8	
	Pin #	Description
	1	Battery +
	2	Battery +
	3	Digital Input
	4	Wake Input
	5	Battery -
	6	Battery -
Mating Connectors	10 sets of AX070119 Mating Plug Kit (includes 1 DT06-6S, 1 W6S, 6 0462-201-16141) are required. Mating plug for 4-pin M12 D-coded connector is not supplied.	